



OXYFUEL CUTTING, HEATING & WELDING PRODUCTS

OXYFUEL PRODUCT FAMILY TREE



CUTTING

ACETYLENE CUTTING TIPS

OxyFuel 350/SERIES 1
or
OxyFuel 250/SERIES 3

NATURAL GAS CUTTING TIPS

OxyFuel 350/SERIES 1
or
OxyFuel 250/SERIES 3

PROPYLENE CUTTING TIPS

OxyFuel 350/SERIES 1
or
OxyFuel 250/SERIES 3

(SEE TIP CHART BELOW FOR PART NOS.)

HEATING



#4 - 0323-0270



#6 - 0323-0271



#8 - 0323-0272

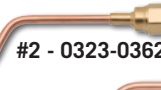


Note:
1. "W" Nozzles Fits 7/8" Thread
OxyFuel 250-350 Handle
2. "W-1" 5/8" Thread OxyFuel
150 Nozzles, Also Available

WELDING



#0 - 0323-0360



#2 - 0323-0362



#4 - 0323-0364



#5 - 0323-0365

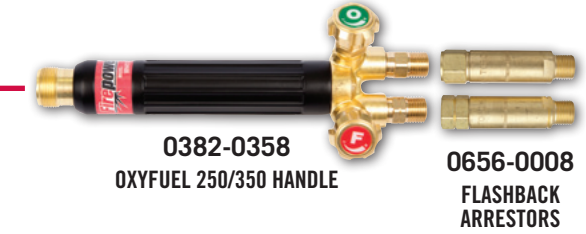
Note:
1. "W" Nozzles Fits 7/8" Thread
OxyFuel 250-350 Handle
2. "W-1" 5/8" Thread OxyFuel
150 Nozzles, Also Available



0381-0760
OXYFUEL 350 CUTTING ATTACHMENT

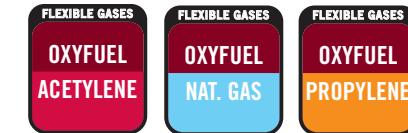


0381-0759
OXYFUEL 250 CUTTING ATTACHMENT



0382-0358
OXYFUEL 250/350 HANDLE

0656-0008
FLASHBACK
ARRESTORS



HANDLE, CUTTING ATTACHMENTS AND
FLASHBACK ARRESTORS ARE READY FOR USE
WITH ALL THREE GAS TYPES

Firepower Products

Victor Technologies™, a leader in metal cutting, gas control and specialty welding solutions, is meeting the needs of people who demand professional-quality results, through a refined portfolio of Firepower® branded products. These products represent the leading edge in design, performance, quality and safety, backed by 100 years of proven innovation.

Performance, Value and Ease of Use

The latest Firepower OxyFuel range offers superior performance, excellent value and ease-of-use that helps the craftsman get the job done right the first time. The torch and regulator range is the heart of this new family, with system solutions and components designed for individual needs.

This product range will perform a wide spectrum of tasks, from brazing sheet metal to cutting up to six inches thick steel. Professionals from auto repair, maintenance, construction, farm/ranch, skilled trades or serious do-it-yourselfers will find the solutions they need.

Firepower draws on the heritage and quality of Victor gas equipment, and has the advantage of utilizing that same excellence in product support, service and application know-how.

ACETYLENE TYPE CUTTING TIPS (TYPE 101)								NATURAL GAS TYPE CUTTING TIPS (TYPE GPN)								PROPYLENE GAS TYPE CUTTING TIPS (TYPE GPP)							
TIP SIZE	PLATE THICKNESS	OXYFUEL 250 SERIES 3 - PART NO.	OXYFUEL 350 SERIES 1 - PART NO.	FUEL GAS FLOW (SCFH)	FUEL GAS PRESSURE (PSIG)	OXYGEN FLOW (TOTAL SCFH)	CUTTING OXYGEN PRESSURE (PSIG)	TIP SIZE	PLATE THICKNESS	OXYFUEL 250 SERIES 3 - PART NO.	OXYFUEL 350 SERIES 1 - PART NO.	FUEL GAS FLOW (SCFH)	FUEL GAS PRESSURE (PSIG)	OXYGEN FLOW (TOTAL SCFH)	CUTTING OXYGEN PRESSURE (PSIG)	TIP SIZE	PLATE THICKNESS	OXYFUEL 250 SERIES 3 - PART NO.	OXYFUEL 350 SERIES 1 - PART NO.	FUEL GAS FLOW (SCFH)	FUEL GAS PRESSURE (PSIG)	OXYGEN FLOW (TOTAL SCFH)	CUTTING OXYGEN PRESSURE (PSIG)
000	1/8" - 3 mm	6700-2438	6700-2408	3/5	3/5	20/25	20/25	000	1/8" - 3 mm	6700-2498	6700-2468	5/6	3/5	12/14	20/25	000	1/8" - 3 mm	6700-2618	6700-2588	5/6	3/5	12/14	20/25
00	1/4" - 6 mm	6700-2439	6700-2409	4/6	3/5	30/35	20/25	00	1/4" - 6 mm	6700-2499	6700-2469	5/7	3/5	22/26	20/25	00	1/4" - 6 mm	6700-2619	6700-2589	5/7	3/5	22/26	20/25
0	1/2" - 13 mm	6700-2440	6700-2410	6/10	3/5	60/65	30/35	0	1/2" - 13 mm	6700-2500	6700-2470	8/10	3/5	50/55	30/35	0	1/2" - 13 mm	6700-2620	6700-2590	8/10	3/5	50/55	30/35
1	3/4" - 19 mm	6700-2441	6700-2411	8/13	3/5	80/85	30/35	1	3/4" - 19 mm	6700-2501	6700-2471	10/12	4/6	70/80	30/35	1	3/4" - 19 mm	6700-2621	6700-2591	10/12	4/6	70/80	30/35
2	1" - 25 mm	6700-2442	6700-2412	10/16	3/6	140/150	35/40	2	1" - 25 mm	6700-2502	6700-2472	12/15	4/8	115/125	35/40	2	1" - 25 mm	6700-2622	6700-2592	12/15	4/8	115/125	35/40
3	2" - 51 mm	6700-2443	6700-2413	14/22	4/9	210/225	40/45	3	2" - 51 mm	6700-2503	6700-2473	14/18	5/9	150/175	40/45	3	2" - 51 mm	6700-2623	6700-2593	14/18	5/9	150/175	40/50
4	3" - 76 mm	6700-2444	6700-2414	18/30	5/10	270/320	40/50	4	3" - 76 mm	6700-2504	6700-2474	16/20	8/12	210/250	45/50	4	3" - 76 mm	6700-2624	6700-2594	16/20	8/12	210/250	45/50
5	5" - 127 mm	6700-2445	6700-2415	26/38	5/13	425/450	50/55	5	5" - 127 mm	6700-2505	6700-2475	20/30	8/12	330-360	50/55	5	5" - 127 mm	-	6700-2595	20/30	8/12	330/360	50/55
6	6" - 152 mm	-	6700-2416	30/44	7/13	500/600	45/40	6	6" - 152 mm	-	6700-2476	25/35	10/15	400/500	45/55	6	6" - 152 mm	-	6700-2596	25/35	10/15	400/500	45/55

OXYFUEL OUTFITS

OXYFUEL 350 HEAVY DUTY OUTFIT



Part No.	Description
0384-2682	OxyFuel 350 Oxy-Acetylene Outfit - Box
0384-2684	OxyFuel 350 Oxy-Acetylene Outfit - Clamshell

OXYFUEL 250 MEDIUM DUTY OUTFIT



Part No.	Description	Part No.	Description
0384-2571	OxyFuel 250 Oxy-Acetylene Outfit - Box	0384-0995	Tote with tanks (empty)
0384-2572	OxyFuel 250 Oxy-Acetylene Outfit - Clamshell	0384-0996	Tote without tanks
		1421-0085	Cylinder Tote Only

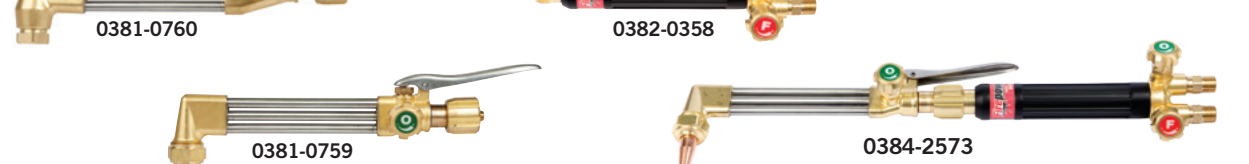
SINGLES

OXYFUEL TOTES



Part No.	Description
0384-0995	Tote with tanks (empty)
0384-0996	Tote without tanks
1421-0085	Cylinder Tote Only

REPLACEMENT TORCH KIT & SINGLES



Part No.	Description	Part No.	Description
0381-0760	OxyFuel 350 Cutting Attachment	0382-0358	OxyFuel 250-350 Torch Handle
0381-0759	OxyFuel 250 Cutting Attachment	0384-2573	OxyFuel 250 Torch Replacement Kit



OXYGEN

Part No.	Description
0781-9826	250 Oxygen Regulator 540 CGA
0781-9829	350 Oxygen Regulator 540 CGA



ACETYLENE

Part No.	Description
0781-9827	250 Acetylene Regulator 510 CGA
0781-9830	350 Acetylene Regulator 510 CGA



ARGON/CO₂ MIXES

Part No.	Description
0781-9832	MIG/TIG Weld Gas Flow Gauge 580 CGA



INERT GASES

Part No.	Description
0781-9828	Inert Regulator 580 CGA

ACCESSORIES

GAS RODS



Part No.	Description	Part No.	Description
1440-0442	Steel (Copper Coated) 1/8" x 18" 5 lbs.	1440-0431	MN Bronze Flux Coated Gas Rods 1/2" x 36" 1 lb.
1440-0427	MN Bronze Bare Gas Rods 1/2" x 36" 5 lbs.	1440-0429	MN Bronze Flux Coated Gas Rods 1/2" x 36" 5 lbs.
1440-0428	MN Bronze Bare Gas Rods 1/4" x 36" 5 lbs.	1440-0430	MN Bronze Flux Coated Gas Rods 1/4" x 36" 5 lbs.



GLASSES

Part No.	Description
1423-4182	Clear Protective Eyewear
1423-4181	Shade 5 Protective Eyewear
1441-3408	Symetrix™ - Wrap-a-Round Visitor Glasses
1423-4177	Luxur™ - Fashion Safety Glasses



OXYFUEL HOSES

Part No.	Description
1412-0012	3/16" x 12.5 ft. (Dual)
1412-0020	3/16" x 25 ft.
1412-0021	1/4" x 25 ft.
1412-0022	1/4" x 50 ft.



FLASHBACK

Part No.	Description
0656-0008	OxyFuel 250-350 Flashback arrestors
0656-0000	KC-1 Kwik Connect™ Pair Pak (OxyFuel)
0656-0016	FPRA Regulator Flashback arrestor set with check valves (OxyFuel)



TOTE TANKS

Part No.	Description
0916-0032	AC-MC Type 10 ft. ³ 200 CGA
0781-8965	Acetylene Regulator 200 CGA 2-15 PSIG
0916-0033	OX-20 Oxy Tank 20 ft. ³ 540 CGA
0781-8966	Oxygen Regulator 540 CGA 4-60 PSIG