

# Plasma Torches

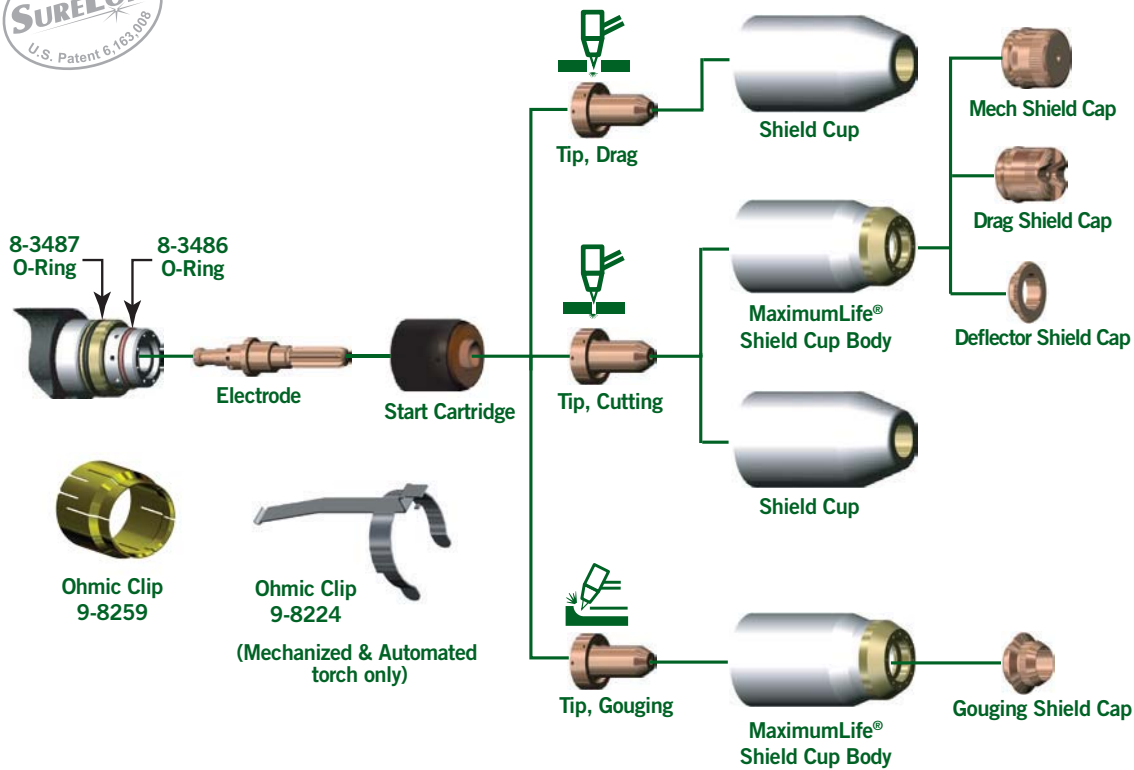
1TORCH CONSUMABLES

## 1Torch® Consumables



# STEP 3

Spare Parts Selection



PLASMA TORCHES

Description	Part No.	
<b>O-RINGS</b>		
O-Ring	8-3487	
O-Ring	8-3486	
O-Ring Lubricant	8-4025	
<b>ELECTRODES</b>		
Electrode	9-8215	
<b>START CARTRIDGES</b>		
Start Cartridge	9-8213	
Heavy Duty Start Cartridge (Non HF Systems only)	9-8277	
<b>TIPS</b>		
<b>Drag</b>	Tip, 20A, Drag	9-8205
	Tip, 30A, Drag	9-8206
	Tip, 40A, Drag	9-8207
	Tip, 60A, Drag	9-8252
	Tip, 40A, Standoff	9-8208
	Tip, 50/55A, Standoff	9-8209
<b>Standoff</b>	Tip, 60A, Standoff	9-8210
	Tip, 70A, Standoff	9-8231
	Tip, 80A, Standoff	9-8211
	Tip, 90/100A, Standoff	9-8212
	Tip, 120A, Standoff	9-8253
<b>Gouge</b>	Tip, A, Gouging	9-8225
	Tip, B, Gouging	9-8226
	Tip, C, Gouging	9-8227
	Tip, D, Gouging	9-8228
	Tip, E, Gouging	9-8254

Description	Part No.	
<b>SHIELD CUPS</b>		
Shield Cup	9-8218	
Shield Cup Body, MaximumLife®	9-8237	
<b>SHIELD CAPS</b>		
<b>Drag</b>	Shield Cap, Drag, 40A	9-8244
	Shield Cap, Drag, 50-60A	9-8235
	Shield Cap, Drag, 70-100A	9-8236
	Shield Cap, Drag, 120A	9-8258
	Shield Cap, Mechanized, 40A	9-8245
	Shield Cap, Mechanized, 50-60A	9-8238
<b>Mechanized</b>	Shield Cap, Mechanized, 70-100A	9-8239
	Shield Cap, Mechanized, 120A	9-8256
<b>Deflector</b>	Shield Cap, Deflector	9-8243
<b>Gouging</b>	Shield Cap, Gouging	9-8241
<b>OHMIC CLIPS</b>		
Ohmic Clip	9-8224	
Ohmic clip for manual torches	9-8259	
<b>SPARE PARTS KITS</b>		
Spare Parts Kit, 30 Amp	5-2550	
Spare Parts Kit, 40 Amp	5-2551	
Spare Parts Kit, 50/55 Amp	5-2552	
Spare Parts Kit, 60 Amp	5-2553	
Spare Parts Kit, 70 Amp	5-2554	
Spare Parts Kit, 80 Amp	5-2555	
Spare Parts Kit, 90/100 Amp	5-2556	

Note: All Spare Parts Kits include ten (10) Tips, five (5) Electrodes and one (1) Start Cartridge.