

Center & Drive Pin Punches

Drive Pin Punches are well proportioned, hardened, tempered and have a knurled finger grip. Designed to withstand hard use, they are perfect in the machine shop as well as in the motor service industry.

Machinists use our shank punches for marking work in layout and drilling operations. These tools are constructed of hardened and ground alloy tool steel for maximum strength and durability.

UTILITY AUTOMATIC CENTER PUNCH

- Punches, marks, scribes and starts drill, nail or screw holes
- One-hand spring impact operation, no hammer needed

UPC	NO.	A	В
22339 5	70079	5/32" (4mm)	5" (127mm)

- · Ball bearing action
- Lightweight aluminum body with long wearing alloy steel parts
- Hardened steel point

C	D	E
3-15/16" (100mm)	1/2" (12mm)	.070" (1.8mm)



SPC74

ROUND SHANK CENTER PUNCHES

- Points are ground to size for maximum strength and penetration
- Knurled body

- Stamped with size for quick identification
- Packed in a vinyl case

UPC	NO.	Set contains five punches, AA-D, listed below					
31018 7	SPC74						
SIZE	Α	В	C	D	E		
	1/16" (2mm)	3-1/16" (78mm)	2" (51mm)	1/4" (6mm)	5/32" (4mm)		
	5/64" (2mm)	3-19/32" (91mm)	2-1/4" (57mm)	1/4" (6mm)	3/16" (5mm)		
	3/32" (2mm)	3-7/8" (98mm)	2-15/32" (63mm)	5/16" (8mm)	7/32" (6mm)	Α	
	9/64" (4mm)	4" (102mm)	2-5/8" (67mm)	5/16" (8mm)	1/4" (6mm)		
	5/32" (4mm)	4" (102mm)	2-19/32" (66mm)	3/8" (10mm)	9/32" (7mm)		1
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Α

EXTRA LONG DRIVE PIN PUNCHES

- Made of tool steel, hardened and centerless ground
- For use on work not accessible with shorter punches
- Knurled body
- Packed in a vinyl case
- Conforms to gov. specs, GGG-P-831E

UPC	NO.	Set contains five punches, A-E, listed below.					
31050 7	SPC76					_	
UPC	NO.	Α	В	C	D	E	
31052 1	76A	1/8" (3mm)	8" (203mm)	4-1/2" (114mm)	3/8" (10mm)	3-1/2" (89mm)	
31054 5	76B	3/16" (5mm)	8" (203mm)	4-1/2" (114mm)	7/16" (11mm)	3-1/2" (89mm)	
31056 9	76C	1/4" (6mm)	8" (203mm)	4-1/2" (114mm)	7/16" (11mm)	3-1/2" (89mm)	
31058 3	76D	5/16" (8mm)	8" (203mm)	4-1/2" (114mm)	7/16" (11mm)	3-1/2" (89mm)	
31060 6	76E	3/8" (10mm)	8" (203mm)	4-1/2" (114mm)	1/2" (12mm)	3-1/2" (89mm)	



DRIVE PIN PUNCHES

- Tool steel punches are uniformly heat treated and centerless ground to withstand the hardest use
- Ends are ground square for accurate pin driving
- · Packed in a plastic case

UPC	NO.	Set contains eight punches, A-H, listed below						
31032 3	SPC75							
UPC	NO.	Α	В	C	D	E		
31034 7	75A	1/16" (2mm)	4" (102mm)	2-5/8" (67mm)	1/4" (6mm)	3/4" (19mm)		
31036 1	75B	3/32" (2mm)	4" (102mm)	2-9/16" (65mm)	1/4" (6mm)	3/4" (19mm)		
31038 5	75C	1/8" (3mm)	4" (102mm)	2-7/16" (62mm)	5/16" (8mm)	3/4" (19mm)		
31040 8	75D	5/32" (4mm)	4" (102mm)	2-9/16" (65mm)	5/16" (8mm)	3/4" (19mm)		
31042 2	75E	3/16" (5mm)	4" (102mm)	2-5/8" (67mm)	5/16" (8mm)	1" (25mm)		
31044 6	75F	7/32" (6mm)	4" (102mm)	2-5/8" (67mm)	3/8" (10mm)	1" (25mm)		
31046 0	75G	1/4" (6mm)	4" (102mm)	2-9/16" (65mm)	3/8" (10mm)	1"(25mm) —		
31048 4	75H	5/16" (8mm)	4" (102mm)	2-3/4" (70mm)	3/8" (10mm)	1" (25mm)		

