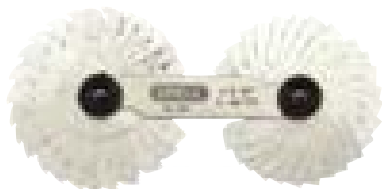


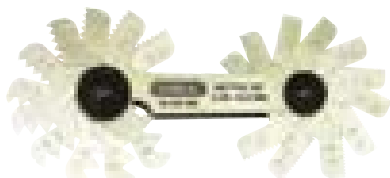
Precision Squares and Gages

General's Precision Squares are used for checking internal and external 90° angles. Screw Pitch Gages are notched for measuring inside threads of small holes and nuts as well as external threads.

Center Gages improve efficiency and speed up set-up time for lathe thread cutting. Wiggler/Center Finders locate spindle centers and working points on drill presses, milling and other machines.



251



255mm

SCREW PITCH GAGES

- These finely crafted measuring devices are used for gaging V, American National or U.S. standard 60° threads
- Gages are notched for measuring inside threads of small holes and nuts as well as external threads

- Set of 51 screw pitches combines all sizes from 4 to 84, including 11-1/2 and 27 pipe thread sizes
- Knurled thumb nuts lock the case in an open or closed position

UPC	NO.	NO. OF PITCHES	SIZES
31321 8	251	51	4 to 84
31326 3	255mm	22	.35 to 6.0mm



S389-4

WIGGLER/CENTER FINDER SET

- The snap-in ball and socket wiggler is essential for precise setups in machine shops
- Locates spindle centers and working points on drill presses, milling and other machines
- Four interchangeable point attachments snap into adjustable spring tension clutch holder

- Set includes snap-in holder, needle point, disk point, ball shaft and indicator shaft packed in a vinyl case

UPC	NO.
31418 5	S389-4



270-6

PRECISION SQUARES

- Use where accurate right angles are essential
- For checking external and internal 90° angles. Beam is riveted to the fully ground and polished carbon steel blade
- Groove on inside corner of beam for clearance of dirt or burrs

UPC	NO.	BLADE LENGTH	BEAM LENGTH
31340 9	270-2	2-1/8" (53mm)	1-3/8" (35mm)
31343 0	270-3	3" (75mm)	1-1/2" (38mm)
31346 1	270-4	4-1/4" (107mm)	2-3/8" (60mm)
31349 2	270-6	6-1/4" (147mm)	3-1/4" (82mm)
02701 6	S270	Set of all 4 Squares	



CF778

CENTER GAGE

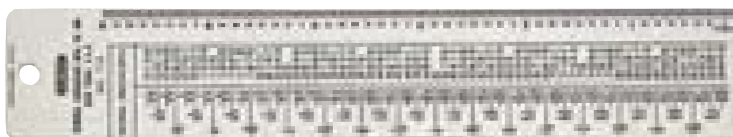
- General's center gage improves efficiency and speeds set-ups for lathe thread cutting
 - The gage is graduated in 14ths, 20ths, 24ths, and 32nds of an inch for checking the number of threads per inch
- 60° angles for U.S. standard threads and double depth of American National thread

- Made of hardened spring tempered steel with protective satin chrome finish
- Notches have clearance slots

UPC	NO.
35010 7	CF778

REFERENCE TABLE

715



- Essential tap drill and decimal equivalents reference table for toolmakers, machinists and mechanics

- Front has machine screw size tap drill chart for recommended 75% depth thread

- Back has decimal equivalents table in 64ths from 1/64" to 63/64"
- For National Fine and National Coarse, American Standard Pipe and metric threads
- Convenient 6" rule is graduated in 64ths

UPC	NO.
35015 2	715