

HUCK's extensive line of proven installation tools includes a model well qualified for your high-speed production or repair application. No matter how exacting your requirements. No matter whose blind fasteners or lockbolts you're using.

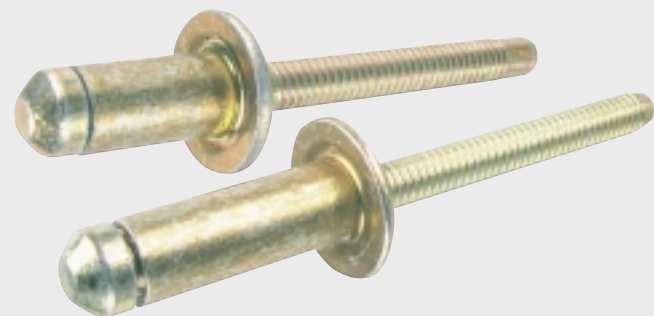
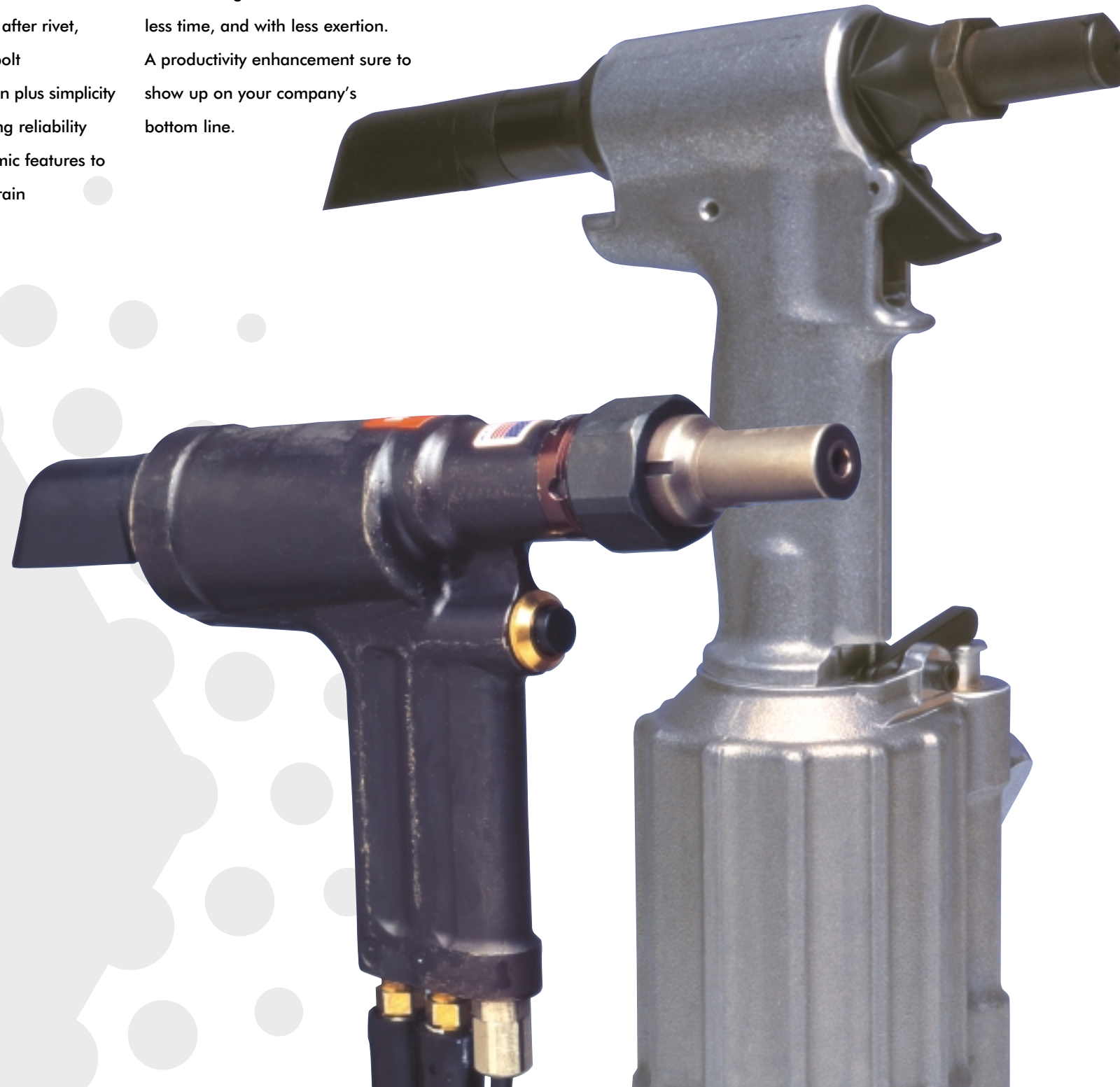
The properties that make these HUCK tools uncommonly useful — true *tools of productivity* — are easy to enumerate. Every

HUCK pneudraulic and hydraulic installation tool provides:

- An impressive power-to-weight ratio supporting up to 35 cycles per minute
- Consistently accurate installation performance, rivet after rivet, lockbolt after lockbolt
- Rugged construction plus simplicity of design, for lasting reliability
- Advanced ergonomic features to alleviate muscle strain

- Weight-saving features to reduce worker fatigue
 - Unheard-of quietness, too
- All at a highly competitive price.

With HUCK fastening tools, your technicians get more work done in less time, and with less exertion. A productivity enhancement sure to show up on your company's bottom line.



For Blind Rivet Fasteners

<u>Pneudraulic Models</u>	<u>Hydraulic Models</u>
2015	2480
2025	2580
202	
212	
245	
246	



For Blind Bolt Fasteners

<u>Pneudraulic Models</u>	<u>Hydraulic Models</u>
2025	2480
212	2580
245	2620
246	2624
	2628



For Lockbolt Fasteners

<u>Pneudraulic Models</u>	<u>Hydraulic Models</u>
2025	2480
212	2580
245	2620
246	2624
	2628
	506
	507



HUCK Pneudraulic Installation Tools

This versatile family of ergonomically engineered fastening tools features self-contained hydraulics for high portability and low investment cost.

Connected to an air supply of suitable capacity, they'll deliver up to 35 installations per minute. All with uniform strength and clamping force. That's because HUCK pneudraulic tools boast the highest power-to-weight ratios in their class.

Comfortable grips, low-effort trigger action, and light weight minimize strain on forearms, wrists, and fingers. Noise levels as reasonable as 75 dBA help reduce fatigue even further. What's more, these tools are so simple to operate they're mastered in minimal time.

Ruggedness and dependability? They're standard with every HUCK tool, thanks to life-extending features like chrome plated piston rods. And our innovative designs incorporate few moving parts — making high reliability and easy serviceability traits you can count on.

Model 2015

Classification	Production/maintenance
Applications	Up to 1/4" nail type blind rivets
Stroke	.683 in (17.3 mm)
Weight	(including nose assembly) 4.9 lbs (2.5kg)
Air Pressure	90-100 psi (620-690 kPa)
Air Consumption	6 CFM (0.003 m ³ /s)
Pull Capacity	2670 lbs (11.8 kN)
Speed/Cycle	30 per minute
Noise Level	75 dBA @ 90 psi



Model 212

Classification	Production
Applications	Up to 1/4" blind bolts, 1/4" blind rivets and lockbolts
Stroke	.812 in (20.6 mm)
Weight	(without nose assembly) 8.5 lbs (3.8 kg)
Air Pressure	90-100 psi (620-690 kPa)
Air Consumption	6 CFM (0.003 m ³ /s)
Pull Capacity	5200 lbs (23.1 kN)
Speed/Cycle	30 per minute
Noise Level	75 dBA @ 90psi



Model 2025

Classification	Production/Maintenance
Applications	Up to 1/4" blind bolts and rivets, 1/4" lockbolts
Stroke	.675 in (17.1 mm)
Weight	(without nose assembly) 5.75 lbs (2.6 kg)
Air Pressure	90-110 psi (620-758 kPa)
Air Consumption	6 CFM (0.003 m ³ /s)
Pull Capacity	5290 lbs (23.5 kN)
Speed/Cycle	30 per minute
Noise Level	75 dBA @ 90 psi

Available Versions

- 2025 - with pintail deflector
- 2025L - with extended piston
- 2025V - with vacuum assist pintail collection bottle
- 2025LV - with vacuum and extended piston



Model 245

Classification	Production
Applications	Up to 1/4" blind bolts, 5/16" lockbolts
Stroke	.625 in (15.9 mm)
Weight	(without nose assembly) 8.8 lbs (4.0 kg)
Air Pressure	90-100 psi (620-690 kPa)
Air Consumption	18 CFM (.009 m ³ /s)
Pull Capacity	7750 lbs (34.4kN)
Speed/Cycle	30 per minute
Noise Level	85 dBA @ 90 psi



Model 202

Classification	Production/maintenance
Applications	1/4" blind rivets
Stroke	.743 in (19.1 mm)
Weight	(without nose assembly) 5.1 lbs (2.3 kg)
Air Pressure	90 psi (620 kPa)
Air Consumption	6 CFM (0.003 m ³ /s)
Pull Capacity	3889 lbs (17.3 kN)
Speed/Cycle	30 per minute
Noise Level	75 dBA @ 90 psi

Available Versions

- 202 - with pintail deflector
- 202B - with pintail collection bottle
- 202V - with vacuum assist pintail collection bottle
- 202L - with extended piston
- 202LV - with vacuum and extended piston



Model 246

Classification	Production
Applications	Up to 5/16" blind rivets, 3/8" lockbolts
Stroke	.875 in (22.2 mm)
Weight	(without nose assembly) 11.1 lbs (5.0 kg)
Air Pressure	90-100 psi (620-690 kPa)
Air Consumption	30 CFM (0.014 m ³ /s)
Pull Capacity	9986 lbs (44.4kN)
Speed/Cycle	30 per minute
Noise Level	85 dBA @ 90 psi

