## Steps for Proper Tool Maintenance and Operation

USE THESE TIPS BEFORE RETURNING FOR REPAIR, FOR FURTHER ASSISTANCE CALL (800) 431-3091.

- 1. Disassemble and clean NOSE components periodically or if the pintails do not drop out freely, use a pick to clean the jaw grooves. Wash components in mineral spirits or isopropyl alcohol. Apply a small amount of light weight oil to the JAWS and inside of JAW HOLDER prior to assembly.
- 2. To ease NOSE TUBE and NOSE PIECE installation, extend tool by squeezing actuating trigger.
- 3. DO NOT USE TOOL AS A LEVER if rivet pin tail is jammed while regripping. Instead, with releasing trigger depressed, push tool nose against work piece for the jaws to get a deeper grip.
- 4. If rivet pintail is stuck in tool after breaking, lightly tap nose against a hard surface while squeezing the releasing trigger, pintail should then fall out.
- 5. Before operating tool, make sure that all NOSE PARTS have been screwed in HAND TIGHT.
- 6. For long life of tool, do not continue to run tool at the end of travel.
- 7. The APR-175A should not be used at temperatures below 35° F. unless it is first brought to room temperature and cycled several times, normal use of the tool after warming should keep it warm enough for proper operation.
- 8. If tool will not reverse, remove NOSE TUBE and inspect for any foreign matter that might have caused jamming between JAW HOLDER and inside of NOSE TUBE.
- 9. Frequently check that nose components do not vibrate loose during operation.

<del>*</del>	Included in Al	PR-175A kit	Nose Pieces	(actual size)		
		Huck P/N	Description		Huck P/N	Description
		202156 <sup>*</sup>	1/8" for Trim Molding Pop Rivets		202155 *	1/4" Auto Split "T" Rivets
		202159 <b>*</b>	'3/32" & 1/8" Pop Rivets		* 202157	1/4" Pop & Plastic Rivets
		202190 <sup>*</sup>	1/8" Stand Off Pop Rivets		202169	1/4" Monobolts
		202158 <sup>*</sup>	5/32" & 3/16" Pop & Plastic Rivets		202193*	Spec. GM Glass Stop Travel, Pop Rivets
		202168	3/16" Monobolts		202142	1/4" Magna Lok