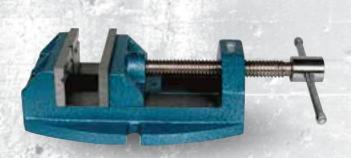
# DRILL PRESS VISES

## **DRILL PRESS VISES**

### **VERSATILITY AND SPEED**



#### **VERSATILE DRILL PRESS VISES**

- · Rapid acting nut disengages spindle for quick adjustments
- · Made from high grade cast iron
- Ground vise bed for smooth, consistent jaw movement
- Hardened top V-groove jaws
- Rugged design and large workload capacity



#### **CAM ACTION DRILL PRESS VISES**

- Simple push or pull on the center bar knob sets the jaw in position
- Easy press locking lever cams the jaw ahead 3/32", exerting a holding pressure that is adjustable from 400 to 1100 lbs.
- · Base is designed for clear through drilling applications
- Unique top locking lever can be raised or lowered to tighten or loosen against the work piece.

Stock No.	Model	Jaw Width (in.)	Jaw Opening (in.)	Jaw Depth (in.)	Net Weight (lbs.)					
VERSATILE – CONTINUOUS NUT										
63238	1335	3	2-3/4	1-7/8	6					
63239	1345	4	4	2-1/8	12					
63240	1360	5	5	2-1/8	20					
VERSATILE – RAPID ACTING NUT										
63242	1445	4-1/2	4-3/4	1-7/8	15					
63243	1460	6	6-3/4	2-1/8	29					

Model	Jaw Width (in.)	Jaw Opening (in.)	Jaw Depth (in.)	Net Weight (lbs.)					
CAM ACTION									
1203	3	3	1-1/4	10					
1204	4	4-11/16	1-5/16	18					
1206	6	6-3/16	1-13/16	35					
1208	8	8-3/16	2	53					
	ON 1203 1204 1206	(in.)  ON  1203 3  1204 4  1206 6	(in.) (in.)  ON  1203 3 3  1204 4 4-11/16  1206 6 6-3/16	Model (in.) (in.) (in.)  ON  1203 3 3 1-1/4  1204 4 4-11/16 1-5/16  1206 6 6-3/16 1-13/16					

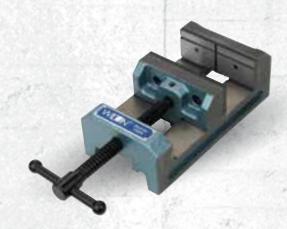
## **GENERAL PURPOSE**



#### STANDARD DRILL PRESS VISE

- 4" Jaw width opens to a maximum of 4-1/2"
- Grooved jaws provide a firm, secure grip on your work material
- Elongated holes for easy fastening onto drill presses or work surfaces





#### **INDUSTRIAL DRILL PRESS VISES**

- Designed for applications including drilling, tapping, reaming and grinding
- Durable base has bolt lugs for easy mounting on a machine table
- Hardened V Grooved Jaws hold round shaped objects both vertically and horizontally
- Zinc plated fine threaded screw provides smooth clamping action

Stock No.	Model	Jaw Width (in.)	Jaw Opening (in.)	Jaw Depth (in.)	Replacement Jaw Insert No.	Net Weight (lbs.)		
INDUSTRIAL DRILL PRESS VISES								
11674	D144	4	4	1-1/2	11674-01	10		
11676	D166	6	6	2	11676-01	35		



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