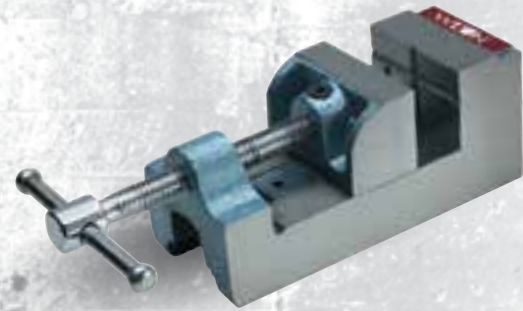


# DRILL PRESS VISES

## GENERAL PURPOSE



### STANDARD THREE-SIDED DRILL PRESS VISES

- Precision grinding of sides and front side face permits additional mounting positions for drilling, tapping or reaming
- Combining a smooth moveable jaw plate with a cross-patterned 90° V groove stationary jaw.
- The vise is recommended for general use.



### LOW PROFILE DRILL PRESS VISES

- Designed for applications including drilling, tapping and reaming
- Low profile clearance for increased working room on machine table
- Hardened V Grooved Jaws hold round shaped objects both vertically and horizontally
- Durable construction with fine grain cast iron castings and hardened steel vise jaws
- Black oxide coated ACME threaded screw provides consistent clamping pressure
- Highly accurate with beds and bases parallel to  $\pm .001$ "

# DRILL PRESS VISES

## PRECISE ANGLED DRILLING



### CRADLE STYLE ANGLE DRILL PRESS VISE

- Designed for applications including drilling, tapping and reaming requiring angle setup
- Cradle design with 90° vertical indexing, scaled in 1° increments
- Side tommy bar allows secure locking at any increment from 0° - 90°
- Pin hard stops at 0°, 15°, 30°, 45°, 60°, 75° and 90° for common applications
- Durable construction with fine grain cast iron castings and hardened smooth vise jaws



### CROSS SLIDE DRILL PRESS VISES

- Accurately moves your workpiece horizontal and longitudinal for precise positioning
- Cast side knobs accurately dial in .1mm increments
- Hardened V Grooved Jaws hold round shaped objects both vertically and horizontally
- Durable construction with fine grain cast iron castings
- Black oxide coated screw provides consistent clamping pressure
- Durable base has 5 bolt lugs for easy mounting on a machine table

Stock No.	Model	Jaw Width (in.)	Jaw Opening (in.)	Jaw Depth (in.)	Net Weight (lbs.)
<b>STANDARD THREE-SIDED DRILL PRESS VISES</b>					
12800	25	2-1/2	2-9/16	1-1/2	6
12860	30	3	3-1/8	1-3/4	10

Stock No.	Model	Jaw Width (in.)	Jaw Opening (in.)	Jaw Depth (in.)	Replacement Jaw Insert No.	Net Weight (lbs.)
<b>LOW PROFILE DRILL PRESS VISES</b>						
11743	LP3	3	3	1-1/8	11743-01	8
11744	LP4	4	4	1-1/2	11744-01	12
11746	LP6	6	6	2	11746-01	30
11748	LP8	8	8	2	11748-01	50

Stock No.	Model	Jaw Width (in.)	Jaw Opening (in.)	Jaw Depth (in.)	Replacement Jaw Insert No.	Net Weight (lbs.)
<b>CRADLE STYLE ANGLE DRILL PRESS VISE</b>						
11753	CR3	4	3	1-1/8	11753-01	12
11754	CR4	6	4	1-1/2	11754-01	17

Stock No.	Model	Jaw Width (in.)	Jaw Opening (in.)	Jaw Depth (in.)	X-Travel (in.)	Y-Travel (in.)	Replacement Jaw Insert No.	Net Weight (lbs.)
<b>CROSS SLIDE DRILL PRESS VISES</b>								
11693	CS3	3	3	1-1/8	4-9/10	4-9/10	11693-01	16
11694	CS4	4	4	1-3/8	4-9/10	4-9/10	11694-01	20
11695	CS5	5	5	1-1/2	5-9/10	5-9/10	11695-01	45
11696	CS6	6	6	2	7-9/10	7-9/10	11696-01	59
11698	CS8	8	8	2	7-9/10	7-9/10	11698-01	77

