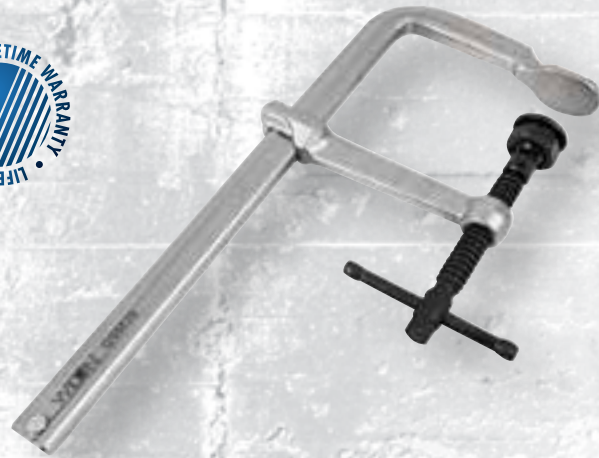


CLASSIC™ SERIES HEAVY-DUTY F-CLAMPS

NOTHING BEATS A CLASSIC



FORGED SLIDE ARM



STURDY TOMMY BAR



HEAVY DUTY
REPLACEABLE PAD

FEATURES

BLACK OXIDE SPINDLES:

- Resist wear and tear while impeding rust

DROP-FORGED ARM:

- Provides minimal flex under heavy workloads

QUICK TWIST PADS:

- Heavy duty pads are simple and fast to replace

STURDY TOMMY BAR:

- Engineered for durability and comfort

IDEAL FOR

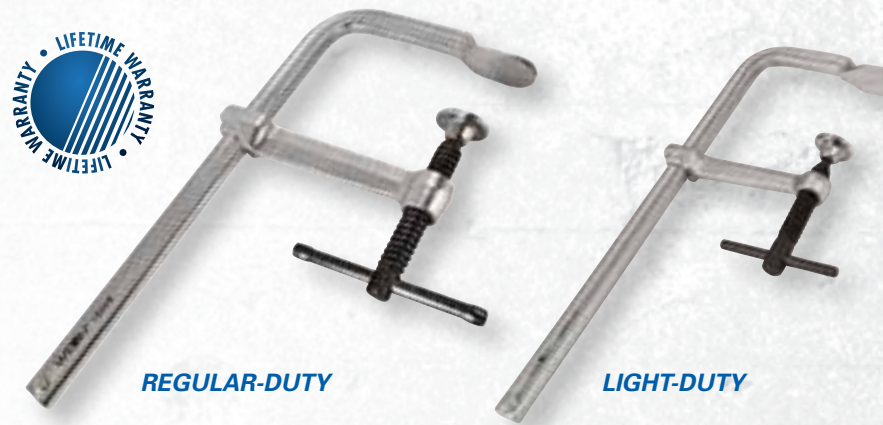
- Fabrication
- Welding
- Repetitive Clamping

Stock No.	Model	Nominal Opening Capacity (in.)	Throat Depth (in.)	Clamping Force (lbs.)	Net Weight (lbs.)
CLASSIC HEAVY-DUTY F-CLAMPS					
86640	GSM20	8	5-1/2	2,660	6
86650	GSM30	12	5-1/2	2,660	7
86660	GSM40	16	4-3/4	2,660	7
86670	GSM50	20	5-1/2	2,660	8
86680	GSM60	24	4-3/4	2,660	9

Stock No.	Plain Pad Stock No.	Serrated Pad Stock No.	V Pad Stock No.	Nut Stock No.	Joint w/ Spring Pin Stock No.	Spindle and Handle w/ Spring Pin Stock No.
REPLACEMENT PARTS CLASSIC HEAVY-DUTY F-CLAMP						
86640	2909102A	2909202A	2909302A	1701702A	1701502A	1701602B
86650	2909102A	2909202A	2909302A	1701702A	1701502A	1701602B
86660	2909102A	2909202A	2909302A	1701702A	1701502A	1701602B
86670	2909102A	2909202A	2909302A	1701702A	1701502A	1701602B
86680	2909102A	2909202A	2909302A	1701702A	1701502A	1701602B

CLASSIC™ SERIES REGULAR & LIGHT DUTY F-CLAMPS

NOTHING BEATS A CLASSIC



FEATURES

BLACK OXIDE SPINDLES:

- Resist wear and tear while impeding rust

DROP-FORGED ARM:

- Provides minimal flex under heavy workloads

SWIVEL PAD:

- Centers on workpiece for a sturdy hold

STURDY TOMMY BAR:

- Engineered for durability and comfort

IDEAL FOR

- Fabrication
- Welding
- Repetitive Clamping



FORGED SLIDE ARM



STURDY TOMMY BAR



OSCILLATING PAD

Stock No.	Model	Nominal Opening Capacity (in.)	Throat Depth (in.)	Clamping Force (lbs.)	Net Weight (lbs.)
CLASSIC REGULAR-DUTY F-CLAMPS					
86200	1800S-8	8	4-3/4	1,800	4
86210	1800S-12	12	5-1/2	1,800	5
86220	1800S-18	18	4-3/4	1,800	6
86230	1800S-24	24	4-3/4	1,800	6
CLASSIC LIGHT-DUTY F-CLAMPS					
86100	660S-8	8	4	660	2
86110	660S-12	12	4	660	2
86120	660S-18	18	4	660	3
86130	1200S-8	8	4-3/4	1,200	2
86140	1200S-12	12	4-3/4	1,200	3
86150	1200S-18	18	4-3/4	1,200	4
86160	1200S-24	24	4-3/4	1,200	4