

EZ COAT™

The original direct to metal coating that matches the color & gloss of factory primer & e-coat colors.

16 oz. Aerosol

- OEM recommended
- Duplicates factory appearance
- Direct to steel & aluminum
- Quick drying & hiding
- Paintable with most automotive basecoats
- Corrosion resistant
- Shop floor compliant (NESHAP 6H)



PART#	COLOR
62213	Black
62223	Olive Green
62233	Light Green
62243	Gray
62253	Tan
62263	Olive Brown
62273	White
62283	Field Drab
62293	Dark Green

EZ COAT 6 PACK ASSORTMENT



PART#	SIZE
62209	Kit

6 PACK CONTAINS 1 EACH OF:

PART#	COLOR
62213	Black
62223	Olive Green
62233	Light Green
62243	Gray
62253	Tan
62263	Olive Brown

1K HS CLEAR

High solids clearcoat for refinishing small accessories, door jambs, inner panels & new part cut-ins.

20 oz. Aerosol

- Improved fan pattern is second only to a spray gun
- Matches OEM finishes
- Quick drying for increased production
- Shop floor compliant (NESHAP 6H)
- Save time & material
- Reduces repair time & steps to maximize shop efficiency
- Quick drying for increased production
- Shop floor compliant (NESHAP 6H)



PART#	FINISH
40903	Gloss
40913	Semi-Gloss
40923	Matte

FACTORY PACK™

Unique, time saving basecoat for jambs, cut-ins, small accessories & touch ups.

16 oz. Aerosol

- 24 crossovers for 18 car manufacturers
- Saves hours per job
- Lowers material cost
- Reduces booth bottlenecks
- Exceptional adhesion, flexibility & hiding
- Shop floor compliant (NESHAP-6H)
- Should be clear coated



PART#	COLOR
19013	Silver Frost
19023	Oxford White
19033	Dk Shadow Grey
19043	Redfire Pearl
19053	Torreador Red Met
19063	Pueblo Gold
19073	Vermillion
19083	Dk Blue Pearl
19093	Silver Met
19133	Atomic Blue
19143	Black Pearl
19163	Alabaster Silver
19173	Desert Mist Met
19183	Royal Blue Pearl
19193	Polished Gray Met
19203	Milano Red
19223	Taffeta White
19253	Millenium Silver
19263	Lunar Mist Met
19273	Phantom Gray
19283	Super White II
19303	Titanium
19313	Desert Sand Pearl
19353	Red Pearl
19363	Magnetic Gray Pearl
19373	White
19393	Victory Red
19403	Olympic White
19423	Black
19433	Lt Tarnished Silver
19443	Galaxy Silver Met
19463	Dk Blue Met
19473	Pewter Met
19483	Gold Mist Met
19493	Tuxedo Black
19503	Classic Silver Met
19513	Granite Crystal Met
19523	Blue Crush Met
19533	Dk Amber Pearl
19543	Titanium Silver Met

CROSSOVER MANUFACTURERS INCLUDE:
Ford, GM, Acura, Honda, Scion, Lexus, Toyota, BMW, Chrysler, Fiat, Mazda, Nissan, Infiniti, Hyundai, Mercedes, VW & Audi.

All vehicle manufacturer names shown are registered trademarks of their respective holders.

ADHESION PROMOTERS

Eliminate costly rework from paint not sticking to plastic or other difficult substrates. Simple to use, SEM adhesion promoters make painting substrates quick & easy.

XXX ADHESION PROMOTER

Increases adhesion of top coat materials to a wide variety of raw plastics.

- OEM recommended
- Exceptional bonding properties
- Topcoat with most refinish products
- Excellent on olefin based plastics
- Easy to apply



PART#	SIZE
77721	Gallon
77723	16 oz. Aerosol
77724	Cone Quart

SAND FREE ADHESION PROMOTER

A unique wet-on-wet adhesion promoter for ABS, PVC & similar plastics.

- Wet-on-wet application melts color into substrate
- Perfect for interior plastic parts
- Easy to use



PART#	SIZE
38363	16 oz. Aerosol
38364	Cone Quart

PLASTIC ADHESION PROMOTER

Increases adhesion of top coat materials to a wide variety of raw plastics.

- OEM recommended
- Exceptional bonding properties
- Topcoat with most refinish products
- Excellent on olefin based plastics
- Easy to apply
- 3 convenient sizes



PART#	SIZE
39861	Gallon
39863	20 oz. Aerosol
39864	Cone Quart

Plastic Refinishing

STANDARD OPERATING PROCEDURE



1 CLEAN

Clean with **SEM Soap** & a gray scuff pad. Scrub thoroughly, paying close attention to textured or recessed areas. Wipe with a clean, damp, lint-free cloth to remove all residue.



2 PREP

Apply **Plastic & Leather Prep**, **SEM Solve** or **XXX Universal Surface Cleaner**.

Wipe clean in one direction using a clean, lint-free cloth.

❗ **Wiping in one direction** will remove contaminants from the surface rather than smearing contaminants over the surface.

❗ If contamination still exists, water will bead on the surface when dry. Repeat steps 1 & 2 until beading no longer occurs.



3 DETERMINE THE CORRECT ADHESION PROMOTER

A **Sure-Coat** waterborne coating is not compatible with **Sand Free Adhesion Promoter**.

If applying **Sure-Coat** waterborne coating on ABS, do not use an adhesion promoter.

B When using **Bumper Coater** flexible coating, an adhesion promoter is not required, with the exception of **Low VOC Bumper Coater** flexible coating.

Place a drop of acetone on the back of the plastic. Rub with your gloved finger.

If the plastic smears & melts, it is ABS. Use **Sand Free Adhesion Promoter**.

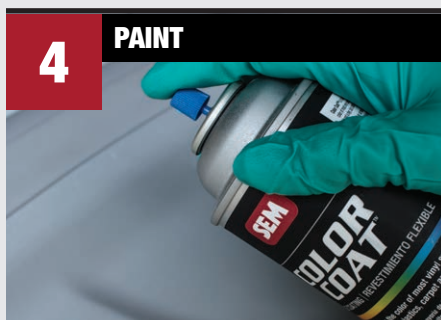
Apply a medium wet coat of **Sand Free Adhesion Promoter**. See note **A**.

While still wet, apply a light coat of **Color Coat**. Avoid applying the first coat too heavily as sagging may occur.

As the **Sand Free Adhesion Promoter** evaporates, **Color Coat** flexible coating is drawn into the surface resulting in excellent adhesion.

If the acetone does not have an effect on the plastic, use **XXX Adhesion Promoter** or **Plastic Adhesion Promoter**. See note **B**.

Apply one medium wet coat of **XXX Adhesion Promoter** or **Plastic Adhesion Promoter**. Allow to flash 3 – 5 minutes before topcoating.



4 PAINT

Apply **Bumper Coater** flexible coating, **Color Coat** flexible coating, **Sure-Coat** flexible coating, **Trim Black**, or **Trim Black Ultra** trim paint.

PRODUCT LIST

CLEAN & PREP

PART#	PRODUCT	SIZE
38351	Plastic & Leather Prep	Gallon
38353	Plastic & Leather Prep	16 oz. Aerosol
38354	Plastic & Leather Prep	Quart
38371	SEM Solve	Gallon
38373	SEM Solve	20 oz. aerosol
38374	SEM Solve	Quart
39362	SEM Soap	16 oz. Tube
77771	XXX Universal Surface Cleaner	Gallon
77774	XXX Universal Surface Cleaner	Quart

Clean & Prep products - See page 2.

ADHESION PROMOTERS

PART#	PRODUCT	SIZE
38363	Sand Free Adhesion Promoter	16 oz. Aerosol
38364	Sand Free Adhesion Promoter	Quart
39861	Plastic Adhesion Promoter	Gallon
39863	Plastic Adhesion Promoter	16 oz. Aerosol
39861	Plastic Adhesion Promoter	Quart
77721	XXX Adhesion Promoter	Gallon
77723	XXX Adhesion Promoter	16 oz. Aerosol
77724	XXX Adhesion Promoter	Quart

Adhesion Promoter products - See page 19.

PAINT

Bumper Coater products - See page 20.

Color Coat products - See page 22 – 24.

Sure-Coat products - See page 24 – 25.

Trim Black products - See page 31



Order a copy of the **Interior & Exterior Refinishing** booklet at semproducts.com

CHECK LOCAL VOC REGULATIONS TO ENSURE COMPLIANCE OF ALL PRODUCTS IN YOUR AREA. ALWAYS WEAR OSHA REQUIRED (PPE) PERSONAL PROTECTION EQUIPMENT TO ENSURE YOUR SAFETY.