

Refinishing or restoring leather, vinyl & plastic is at the core of SEM. These time-tested permanently flexible & fade resistant coatings continue to lead the automotive, aerospace & marine markets.

PRODUCT	PLASTIC	VINYL	LEATHER	CARPET	VELOUR
Bumper Coater Flexible Coating – Page 20	●			●	●
Classic Coat Flexible Coating – Page 22		●	●		
Color Coat Flexible Coating – Page 22 – 24	●	●		●	●
Sure-Coat Flexible Coating – Page 24 – 25	●	●	●		
Marine Vinyl Coat Flexible Coating– Page 30	●	●			
Marine Engine Paint – Page 30	●				
Aerospace Sure-Coat Flexible Coating – Page 25	●	●	●		
Trim Black – Page 31	●				



BUMPER COATER FLEXIBLE BLACK

Line of advanced coatings formulated to restore the OEM finish on automotive bumpers & plastic cladding.

- No adhesion promoter required
- No primer required
- Excellent adhesion & durability
- Matches OEM appearance
- Retains flexibility
- Great coverage
- Professional results

PART#	COLOR	SIZE
39101	Black	Gallon
39103	Black	16 oz. Aerosol
39104	Black	Quart



LOW VOC BUMPER COATER FLEXIBLE BLACK

2.8 VOC Compliant
Black, flexible coating designed for easy reconditioning of most plastic bumpers

- Exceptional adhesion
- OEM matched color & gloss
- Great for flexible or rigid substrates
- Easy to apply
- Excellent hiding

PART#	COLOR	SIZE
39101-LV	Black	Gallon
39104-LV	Black	Quart



BUMPER COATER AEROSOLS

Line of advanced coatings formulated to restore the OEM finish on automotive bumpers & plastic cladding.

16 oz. Aerosol

- No adhesion promoter required
- No primer required
- Excellent adhesion & durability
- Matches OEM appearance
- Retains flexibility
- Great coverage
- Professional results

PART#	COLOR
39073	Gloss Silver
39083	Gloss Black
39103	Flexible Black
39153	Charcoal
39163	Med Smoke
39173	Dk Smoke
39183	Med Gray
39193	Dk Gray
39253	Med Titanium Met
39263	Dk Titanium Met
39273	Charcoal Met
39283	Lt Titanium Met
39293	Honda Black



Bumper Refinishing

STANDARD OPERATING PROCEDURE

1 PREP & PRIME



i If damage is present, refer to **Plastic Repair Standard Operating Procedure** first.

Clean with **Scuff & Clean** & a gray scuff pad. Rinse with water & dry with clean, lint-free cloth. Clean with **SEM Solve, Plastic & Leather Prep** or **XXX Universal Surface Cleaner**. Wipe clean in one direction with clean, lint-free cloth.

Clean & Prep products - See page 2.

Primers - See page 14.

2 GUIDE COAT & SAND



Apply **Guide Coat Black** or **Premium Powder Guide Coat** to dried primer. Sand with P320 – P400 grit. Finish sanding with P600 grit.

Blow off & wipe with a tack rag.

If texture is needed, refer to the Texture Coating Technical Data Sheet available at semproducts.com.

Guide Coat – See page 14.

3 PAINT



Apply **Bumper Coater** aerosol or **Factory Pack** aerosol per instructions.

Factory Pack – See page 19.

CHECK LOCAL VOC REGULATIONS TO ENSURE COMPLIANCE OF ALL PRODUCTS IN YOUR AREA. ALWAYS WEAR OSHA REQUIRED (PPE) PERSONAL PROTECTION EQUIPMENT TO ENSURE YOUR SAFETY.

Easily mix and fill your preferred primers, basecoats and clears into aerosols on the shop floor. Provides unmatched efficiency for high-volume collision centers.



The **Power Station** system allows users to easily mix & fill their preferred paint products into aerosols directly on the shop floor. No more cleaning spray guns, no more wasted paint products, & no more paint cups; simply mix, fill & spray.

- Reduce labor up to 85% through time savings & less steps
- Eliminate waste from costly cups, gun cleaning & hazardous waste
- Extend pot life of mixed products
- Rationalize SKUs needed for filling
- Free up paint team for larger jobs
- Compliant for shop floor application (NESHAP 6H)
- Compact, mobile design provides easy integration

POWER STATION SOLVENT BASED

PART#	PRODUCT
70901SB	Solvent Based <i>Power Station</i> system

POWER STATION WATERBORNE

PART#	PRODUCT
70901WB	Waterborne <i>Power Station</i> system

INCLUDED IN SOLVENT BASED & WATERBORNE MODELS

PART#	PRODUCT	QTY
70701	<i>Custom Fill</i> Pneumatic Machine	1
70900	<i>Power Station</i> Rack	1
19013	<i>Factory Pack</i> - Silver Frost	1
19023	<i>Factory Pack</i> - Oxford White	1
19033	<i>Factory Pack</i> - Dk Shadow Grey	1
19043	<i>Factory Pack</i> - Redfire Pearl	1
19063	<i>Factory Pack</i> - Pueblo Gold	1
19093	<i>Factory Pack</i> - Silver Metallic	1
19163	<i>Factory Pack</i> - Alabaster Silver	1
19193	<i>Factory Pack</i> - Polished Gray Met	1
19223	<i>Factory Pack</i> - Taffeta White	1
19263	<i>Factory Pack</i> - Lunar Mist Met	1
19283	<i>Factory Pack</i> - Super White II	1
19353	<i>Factory Pack</i> - Red Pearl	1
19363	<i>Factory Pack</i> - Magnetic Gray Pearl	1
19373	<i>Factory Pack</i> - White	1
19393	<i>Factory Pack</i> - Victory Red	1
19403	<i>Factory Pack</i> - Olympic White	1
19423	<i>Factory Pack</i> - Black	1
19443	<i>Factory Pack</i> - Galaxy Silver Met	1
19493	<i>Factory Pack</i> - Tuxedo Black	1
19503	<i>Factory Pack</i> - Classic Silver Met	1
19513	<i>Factory Pack</i> - Granite Crystal Met	1
19523	<i>Factory Pack</i> - Blue Crush Met	1
19533	<i>Factory Pack</i> - Dk Amber Pearl	1
19543	<i>Factory Pack</i> - Titanium Silver Met	1
38253	Premium Powder Guide Coat	1
39103	<i>Bumper Coater</i> - Flexible Black	1
39143	Trim Black	2
39163	<i>Bumper Coater</i> - Med Smoke	1
39683	Self Etching Primer - Gray	2
39793	Heavy Texture Chip Guard	1
39853	Texture Coating	1
40523	Low VOC Rubberized Undercoating	1
40903	1K HS Clear - Gloss	2
40913	1K HS Clear - Semi-Gloss	2
42003	High-Build Primer Surfacer - Black	1
42013	High-Build Primer Surfacer - Gray	1
45504	<i>Rust Trap</i> - Black	1
49143	Trim Black Ultra - Satin	1
62213	<i>Ez Coat</i> - Black	1
62223	<i>Ez Coat</i> - Olive Green	1
62233	<i>Ez Coat</i> - Light Green	1
62243	<i>Ez Coat</i> - Gray	1
62253	<i>Ez Coat</i> - Tan	1
62263	<i>Ez Coat</i> - Olive Brown	1
62273	<i>Ez Coat</i> - White	1
62283	<i>Ez Coat</i> - Field Drab	1
62293	<i>Ez Coat</i> - Dark Green	1
77723	XXX Adhesion Promoter	1
77774	XXX Universal Surface Cleaner	1
MTIP25	<i>Custom Fill</i> Medium Fan Tips	25 Pack
WTIP25	<i>Custom Fill</i> Wide Fan Tips	25 Pack

INCLUDED IN 70901SB ONLY

PART#	PRODUCT	QTY
61993	<i>Custom Fill</i> Aerosol - Blank	36
62013	<i>Custom Fill++</i> High Build Aerosol Blank	36

OPTIONAL WITH INITIAL PURCHASE

PART#	PRODUCT
70902S	Solvent Based Refill

INCLUDED IN 70901WB ONLY

PART#	PRODUCT	QTY
61993	<i>Custom Fill</i> Aerosol - Blank	24
62003	<i>Custom Fill</i> Waterborne Aerosol Blank	24
62013	<i>Custom Fill++</i> High Build Aerosol Blank	24

OPTIONAL WITH INITIAL PURCHASE

PART#	PRODUCT
70902W	Waterborne Refill