

Refinishing or restoring leather, vinyl & plastic is at the core of SEM. These time-tested permanently flexible & fade resistant coatings continue to lead the automotive, aerospace & marine markets.

PRODUCT	PLASTIC	VINYL	LEATHER	CARPET	VELOUR
Bumper Coater Flexible Coating – Page 20	●			●	●
Classic Coat Flexible Coating – Page 22		●	●		
Color Coat Flexible Coating – Page 22 – 24	●	●		●	●
Sure-Coat Flexible Coating – Page 24 – 25	●	●	●		
Marine Vinyl Coat Flexible Coating– Page 30	●	●			
Marine Engine Paint – Page 30	●				
Aerospace Sure-Coat Flexible Coating – Page 25	●	●	●		
Trim Black – Page 31	●				



BUMPER COATER FLEXIBLE BLACK

Line of advanced coatings formulated to restore the OEM finish on automotive bumpers & plastic cladding.

- No adhesion promoter required
- No primer required
- Excellent adhesion & durability
- Matches OEM appearance
- Retains flexibility
- Great coverage
- Professional results

PART#	COLOR	SIZE
39101	Black	Gallon
39103	Black	16 oz. Aerosol
39104	Black	Quart



LOW VOC BUMPER COATER FLEXIBLE BLACK

2.8 VOC Compliant
Black, flexible coating designed for easy reconditioning of most plastic bumpers

- Exceptional adhesion
- OEM matched color & gloss
- Great for flexible or rigid substrates
- Easy to apply
- Excellent hiding

PART#	COLOR	SIZE
39101-LV	Black	Gallon
39104-LV	Black	Quart



BUMPER COATER AEROSOLS

Line of advanced coatings formulated to restore the OEM finish on automotive bumpers & plastic cladding.

16 oz. Aerosol

- No adhesion promoter required
- No primer required
- Excellent adhesion & durability
- Matches OEM appearance
- Retains flexibility
- Great coverage
- Professional results

PART#	COLOR
39073	Gloss Silver
39083	Gloss Black
39103	Flexible Black
39153	Charcoal
39163	Med Smoke
39173	Dk Smoke
39183	Med Gray
39193	Dk Gray
39253	Med Titanium Met
39263	Dk Titanium Met
39273	Charcoal Met
39283	Lt Titanium Met
39293	Honda Black



Bumper Refinishing

STANDARD OPERATING PROCEDURE

1 PREP & PRIME



i If damage is present, refer to **Plastic Repair Standard Operating Procedure** first.

Clean with **Scuff & Clean** & a gray scuff pad. Rinse with water & dry with clean, lint-free cloth. Clean with **SEM Solve, Plastic & Leather Prep** or **XXX Universal Surface Cleaner**. Wipe clean in one direction with clean, lint-free cloth.

Clean & Prep products - See page 2.

Primers - See page 14.

2 GUIDE COAT & SAND



Apply **Guide Coat Black** or **Premium Powder Guide Coat** to dried primer. Sand with P320 – P400 grit. Finish sanding with P600 grit.

Blow off & wipe with a tack rag.

If texture is needed, refer to the Texture Coating Technical Data Sheet available at semproducts.com.

Guide Coat – See page 14.

3 PAINT



Apply **Bumper Coater** aerosol or **Factory Pack** aerosol per instructions.

Factory Pack – See page 19.

CHECK LOCAL VOC REGULATIONS TO ENSURE COMPLIANCE OF ALL PRODUCTS IN YOUR AREA. ALWAYS WEAR OSHA REQUIRED (PPE) PERSONAL PROTECTION EQUIPMENT TO ENSURE YOUR SAFETY.