

SEM adhesives are formulated with the technician in mind. With epoxy, acrylic & urethane technologies, no matter the substrate or job size, SEM can cover all your adhesive application needs.

ROOF SKINS | DOOR SKINS | APPLIQUE PANELS | QUARTER PANELS | PLASTIC TABS & BRACKETS | STRUCTURAL COMPONENTS

PART#	TWO COMPONENT PRODUCT	WORKING TIME	SET TIME	HEAT SET TIME	CURE TIME	HEAT CURE TIME	RESIN	SIZE
39310	Insta-Bond 2 Component Kit	-	Instant	-	-	-	Cyanoacrylate	3 oz. Kit
39311	Insta-Bond Adhesive	-	Instant	-	-	-	Cyanoacrylate	1 oz.
39322	Insta-Bond Accelerator	-	-	-	-	-	-	2 oz.
39337	Dual-Mix Door Skin & SMC Adhesive	30 Min	2 Hr	-	24 Hr	1 Hr	Epoxy	7 oz. Cartridge
39537	Dual-Mix Weld-Bond Adhesive	1 Hr	3 Hr	-	24 Hr	1 Hr	Acrylic	7 oz. Cartridge
39747	Dual-Mix Multi-Purpose Panel Adhesive	90 Min	4 Hr	-	24 Hr	1 Hr	Epoxy	7 oz. Cartridge
39757	Dual-Mix Structural Impact Resistant Adhesive	1 Hr	8 Hr	15 Min	48 Hr	30 Min	Epoxy	7 oz. Cartridge
39897	Dual-Mix Patch Panel Adhesive	10 Min	20 Min	-	30 Min	15 Min	Acrylic	7 oz. Cartridge
40202	Dual-Mix Quick Set 20	15 Sec	20 Sec	-	15 Min	-	Urethane	1.7 oz. Cartridge
40207	Dual-Mix Quick Set 20	15 Sec	20 Sec	-	15 Min	-	Urethane	7 oz. Cartridge
40502	Dual-Mix Quick Set 50 – Black	45 Sec	50 Sec	-	15 Min	-	Urethane	1.7 oz. Cartridge
40507	Dual-Mix Quick Set 50 – Black	45 Sec	50 Sec	-	15 Min	-	Urethane	7 oz. Cartridge
40517	Dual-Mix Quick Set 50 – Clear NEW	45 Sec	50 Sec	-	15 Min	-	Urethane	7 oz. Cartridge
41807	Dual-Mix Quick Set 180	3 Min	30 Min	-	24 Hr	-	Urethane	7 oz. Cartridge
68432	Mini-Max General Purpose Adhesive	3 Min	7 Min	-	1 Hr	15 Min	Epoxy	1 oz. Cartridge
68442	Mini-Max Clear Fast Set Adhesive	2 Min	5 Min	-	1 Hr	-	Epoxy	1 oz. Cartridge

DUAL-MIX STRUCTURAL IMPACT RESISTANT ADHESIVE (SIRA)

For bonding structural & non-structural components where specified by the vehicle manufacturer.

- Dual-Mix Forever Warranty*
- OEM recommended
- Exceptional impact & peel strength
- Excellent corrosion resistance
- Spacer beads for consistent bond line thickness
- Rivet & weld bonding compatible



PART#	SIZE
39757	7 oz. Cartridge

DUAL-MIX MULTI-PURPOSE PANEL ADHESIVE

For panel bonding of steel, aluminum, SMC & fiberglass.

- Dual-Mix Forever Warranty*
- OEM recommended
- Exceptional impact & peel strength
- Long working time
- Excellent corrosion resistance
- Spacer beads for consistent bond line thickness
- Non-sag formula
- Compatible with MIG or STRSW welding



PART#	SIZE
39747	7 oz. Cartridge

DUAL-MIX DOOR SKIN & SMC ADHESIVE

For quickly bonding any combination of steel, aluminum, fiberglass & SMC.

- Dual-Mix Forever Warranty*
- OEM recommended
- Excellent corrosion protection
- Bonds multiple substrates
- Non formula



PART#	SIZE
39337	7 oz. Cartridge

DUAL-MIX WELD-BOND ADHESIVE

Formulated to bond metal surfaces without the use of primer.

- Dual-Mix Forever Warranty*
- OEM recommended
- Spacer beads for consistent bond line thickness
- Excellent environmental resistance



PART#	SIZE
39537	7 oz. Cartridge

DUAL-MIX PATCH PANEL ADHESIVE

For quickly bonding metal panels without the use of primer.

- Dual-Mix Forever Warranty*
- OEM recommended
- Non-sag formula
- Quick cure time



PART#	SIZE
39897	7 oz. Cartridge

DUAL-MIX QUICK SET 20

A very fast, opaque, urethane adhesive designed for bumper tab repair & bonding most small plastic, steel & aluminum parts.

- Dual-Mix Forever Warranty*
- OEM recommended
- High strength & sandable
- Bonds multiple substrates
- Non formula
- Very fast setting



PART#	SIZE
40202	1.7 oz. Cartridge
40207	7 oz. Cartridge

DUAL-MIX QUICK SET 50

General purpose, urethane adhesive with a 50 second set time for bonding most plastic, steel, aluminum SMC & fiberglass parts.

- Dual-Mix Forever Warranty*
- OEM recommended
- High strength & sandable
- Bonds multiple substrates
- Non formula
- Fast setting



PART#	COLOR	SIZE
40502	Black	1.7 oz. Cartridge
40507	Black	7 oz. Cartridge
40517	Clear NEW	7 oz. Cartridge

*Visit semproducts.com/warranty for complete Dual-Mix warranty information.



Width: 25" | Height: 30" | Depth: 13"

Need to find a distributor?

Visit semproducts.com to locate your nearest distributor of SEM automotive, marine and custom interior coatings.



SHOP CABINET

Comprehensive system of 23 products a technician needs every day for panel bonding, plastic repair, seam sealing, sound dampening & corrosion protection. The product assortment is delivered with a locking, steel-welded cabinet for added protection & organization.

- Over \$350 in savings
- 23 product assortment of SEM's most popular collision center products
- Includes two-component 71119 Universal Manual Applicator
- Durable, steel-welded construction
- All included Dual-Mix products are OEM recommended & forever warrantied

Now Included: DMAB Dual-Mix Application Board

PART#
70080 1 Cabinet

Dual-Mix Forever Warranty

When used according to product instructions, SEM guarantees to the purchaser that all Dual-Mix products will perform to specifications for the life of the vehicle. This warranty covers reasonable costs for labor, loss of use of the vehicle, parts & materials only, & excludes consequential or incidental damages. When applicable, OEM repair procedures must be followed.



PRODUCTS INCLUDE:

Part#	Product
38373	SEM Solve
38398	Scuff & Clean
39377	Dual-Mix Seam Sealer – Gray ★
39573	Rust Preventer Cavity Wax ★
39599	Metal Bite Finishing Glaze
39683	Self Etching Primer – Gray
39747	Dual-Mix Multi-Purpose Panel Adhesive ★
39777	Dual-Mix High-Build Self Leveling Seam Sealer ★
39847	Dual-Mix Multi-Plastic Repair Material ★
39977	Dual-Mix Panel Vibration Control Material ★
40477	Dual-Mix Heavy Bodied Seam Sealer - White ★
40489	Bumper Bite Flexible Glaze
40507	Dual-Mix Quick Set 50 – Black ★
40523	Low VOC Rubberized Undercoating ★
40773	Zincweld ★
42013	High-Build Primer Surfacer – Gray
62223	Ez Coat – Olive Green ★
70007	Plastic Repair Contouring Tape
70070	Versa-Tip (6 Pack)
71119	Universal Manual Applicator
71120	Rust Preventer Aero Wand
77723	XXX Adhesion Promoter
77763	XXX Universal Gun Cleaner

★ OEM Recommended