Sound dampening is a critical step to reduce noise & vibration when completing repairs on roofs, quarter panels or other vehicle cavities.

ROOF BOWS | HOODS | DOOR INTRUSION BEAMS | ROCKER PANELS & FLOOR PANS | QUARTER PANELS BODY PANS & TRUNK AREAS | DECK LIDS & FILLER NECKS

PART#	TWO-COMPONEN PRODUCT	WORKING TIME	SET TIME	TOP COAT TIME	CURE TIME	SIZE
39357	Dual-Mix Flexible Urethane Foam	15 Sec	2 Min	15 Min	15 Min	7 oz. Cartridge
39977	Dual-Mix Panel Vibration Control Material	1 Hr	1 Hr	-	1 Hr	7 oz. Cartridge
39997	Dual-Mix Rigid Urethane Foam	45 Sec	5 Min	15 Min	15 Min	7 oz. Cartridge
40977	Dual-Mix Sound & Seal Sprayable Coating	10 Min	15 Min	30 Min	1 Hr	7 oz. Cartridge

DUAL-MIX FLEXIBLE URETHANE FOAM

Black foam that duplicates OEM foams used for sound deadening.

- Dual-Mix Forever Warranty*
- OEM recommended
- · Excellent sound dampening qualities
- · Stops panel flutter
- 10x volume expansion
- Does not require moisture to cure
- . Bonds to most substrates

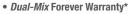
PART#	SIZE
39357	7 oz. Cartridge

Dual-Mix Forever Warranty

When used according to product instructions. *SEM* guarantees to the purchaser that all *Dual-Mix* products will perform to specifications for the life of the vehicle. This warranty covers reasonable costs for labor, loss of use of the vehicle, parts & materials only, & excludes consequential or incidental damages. When applicable, OEM repair procedures must be followed.

DUAL-MIX SOUND & SEAL SPRAYABLE COATING

A unique sprayable epoxy/urethane blend for replacing OEM coatings under rocker panels, in trunks, on floor sections & frame rails.



- OEM recommended
- · Will not shrink, harden or crack
- Retains flexibility
- Excellent adhesion to properly prepped surfaces
- Paintable in 30 minutes

PART#	SIZE		
40977	7 oz. Cartridge		
40977	7 oz. Cartridge		

*Visit semproducts.com/warranty for complete *Dual-Mix* warranty information.

DUAL-MIX RIGID URETHANE FOAM

Urethane expanding foam for filling pillars, posts & box sections.

- Dual-Mix Forever Warranty*
- OEM recommended
- Meets UL 94HB flammability tests
- Restores crash parts to OEM condition
- 20x volume expansion
- · Reinforces weak panels
- Fast cure

PART#	SIZE		
39997	7 oz. Cartridge		

DUAL-MIX PANEL VIBRATION CONTROL MATERIAL

Epoxy/urethane blend for reducing noise & vibration on roof skins & intrusion beams.



- OEM recommended
- Excellent sag resistance
- Reduces noise & vibration
- · Protects against corrosion
- Exceptional flexibility

PART#	SIZE
39977	7 oz. Cartridge

Sprayable Sound Dampening

STANDARD OPERATING PROCEDURE



Clean with **SEM** Solve or **XXX Universal Surface Cleaner**. Wipe clean in one direction with clean, lint-free cloth.

SEM Solve & XXX Universal Surface Cleaner SEE PAGE 2



Place *Dual-Mix* Sound & Seal Sprayable Coating into Universal Pneumatic Applicator. Equalize cartridge until sides dispense equally. Attach Quick Spray System to cartridge.

Do not cut Static Mixer tip.

Universal Pneumatic Applicator & Quick Spray System SFF PAGF 10 & 12



Sand primed surface with P180 grit sandpaper Blow off & tack clean. Re-clean with *SEM* Solve or XXX Universal Surface Cleaner. Wipe clean in one direction with clean, lint-free cloth.



Apply to necessary areas, duplicating existing texture in one coat.

! Do not apply over **Self Etching Primer**.

 To achieve various textures, modify the air pressure, spray distance & spray tip.



WATCH THE VIDEO & LEARN: SPRAYABLE SOUND DAMPENING semproducts.com/sounddampening