

Sound dampening is a critical step to reduce noise & vibration when completing repairs on roofs, quarter panels or other vehicle cavities.

ROOF BOWS | HOODS | DOOR INTRUSION BEAMS | ROCKER PANELS & FLOOR PANS | QUARTER PANELS
BODY PANS & TRUNK AREAS | DECK LIDS & FILLER NECKS

PART#	TWO-COMPONENT PRODUCT	WORKING TIME	SET TIME	TOP COAT TIME	CURE TIME	SIZE
39357	Dual-Mix Flexible Urethane Foam	15 Sec	2 Min	15 Min	15 Min	7 oz. Cartridge
39977	Dual-Mix Panel Vibration Control Material	1 Hr	1 Hr	-	1 Hr	7 oz. Cartridge
39997	Dual-Mix Rigid Urethane Foam	45 Sec	5 Min	15 Min	15 Min	7 oz. Cartridge
40977	Dual-Mix Sound & Seal Sprayable Coating	10 Min	15 Min	30 Min	1 Hr	7 oz. Cartridge

DUAL-MIX FLEXIBLE URETHANE FOAM

Black foam that duplicates OEM foams used for sound deadening.

- Dual-Mix Forever Warranty*
- OEM recommended
- Excellent sound dampening qualities
- Stops panel flutter
- 10x volume expansion
- Does not require moisture to cure
- Bonds to most substrates



PART#	SIZE
39357	7 oz. Cartridge

Dual-Mix Forever Warranty

When used according to product instructions. SEM guarantees to the purchaser that all Dual-Mix products will perform to specifications for the life of the vehicle. This warranty covers reasonable costs for labor, loss of use of the vehicle, parts & materials only, & excludes consequential or incidental damages. When applicable, OEM repair procedures must be followed.

DUAL-MIX SOUND & SEAL SPRAYABLE COATING

A unique sprayable epoxy/urethane blend for replacing OEM coatings under rocker panels, in trunks, on floor sections & frame rails.

- Dual-Mix Forever Warranty*
- OEM recommended
- Will not shrink, harden or crack
- Retains flexibility
- Excellent adhesion to properly prepped surfaces
- Paintable in 30 minutes



PART#	SIZE
40977	7 oz. Cartridge

*Visit semproducts.com/warranty for complete Dual-Mix warranty information.

DUAL-MIX RIGID URETHANE FOAM

Urethane expanding foam for filling pillars, posts & box sections.

- Dual-Mix Forever Warranty*
- OEM recommended
- Meets UL 94HB flammability tests
- Restores crash parts to OEM condition
- 20x volume expansion
- Reinforces weak panels
- Fast cure



PART#	SIZE
39997	7 oz. Cartridge

DUAL-MIX PANEL VIBRATION CONTROL MATERIAL

Epoxy/urethane blend for reducing noise & vibration on roof skins & intrusion beams.

- Dual-Mix Forever Warranty*
- OEM recommended
- Excellent sag resistance
- Reduces noise & vibration
- Protects against corrosion
- Exceptional flexibility



PART#	SIZE
39977	7 oz. Cartridge

Sprayable Sound Dampening

STANDARD OPERATING PROCEDURE



Clean with **SEM Solve** or **XXX Universal Surface Cleaner**. Wipe clean in one direction with clean, lint-free cloth.

SEM Solve & XXX Universal Surface Cleaner
SEE PAGE 2



Sand primed surface with P180 grit sandpaper. Blow off & tack clean. Re-clean with **SEM Solve** or **XXX Universal Surface Cleaner**. Wipe clean in one direction with clean, lint-free cloth.



Place **Dual-Mix Sound & Seal Sprayable Coating** into **Universal Pneumatic Applicator**. Equalize cartridge until sides dispense equally. Attach **Quick Spray System** to cartridge.

⚠ Do not cut **Static Mixer** tip.
Universal Pneumatic Applicator & Quick Spray System
SEE PAGE 10 & 12



Apply to necessary areas, duplicating existing texture in one coat.

- ⚠ Do not apply over **Self Etching Primer**.
- ⌚ To achieve various textures, modify the air pressure, spray distance & spray tip.



WATCH THE VIDEO & LEARN: **SPRAYABLE SOUND DAMPENING**
semproducts.com/sounddampening