

PREP

PLASTIC REFINISHING

1



Clean with **SEM Soap** and a gray scuff pad.

Scrub thoroughly, paying close attention to textured or recessed areas.

Wipe with a clean, damp, lint-free cloth to remove all residue.

2



Apply **Plastic & Leather Prep** or **XXX Universal Surface Cleaner**.

Wipe clean in one direction using a clean, lint-free cloth.

! **Wiping in one direction** will remove contaminants from the surface rather than smearing contaminants over the surface.

! If contamination still exists, water will bead on the surface when dry. Repeat steps 1 and 2 until beading no longer occurs.

3

DETERMINE THE CORRECT ADHESION PROMOTER.

A **Sure-Coat™** is a waterborne coating and is not compatible with **Sand Free Adhesion Promoter**.

If applying **Sure-Coat** on ABS, do not use an adhesion promoter.

Place a drop of acetone on the back of the plastic. Rub with your gloved finger.

If the plastic smears and melts, it is ABS. Use **Sand Free Adhesion Promoter**.

Apply a medium wet coat of **Sand Free Adhesion Promoter**. **SEE NOTE A.**

While still wet, apply a light coat of **Color Coat™**. Avoid applying the first coat too heavily as sagging may occur.

As the **Sand Free Adhesion Promoter** evaporates, **Color Coat** is drawn into the surface resulting in excellent adhesion.

B When using **Bumper Coater™**, an adhesion promoter is not required, with the exception of **Bumper Coater Low VOC**.

If the acetone does not have an effect on the plastic, use **XXX Adhesion Promoter** or **Plastic Adhesion Promoter**. **SEE NOTE B.**

Apply one medium wet coat of **XXX Adhesion Promoter** or **Plastic Adhesion Promoter**. Allow to flash 3 – 5 minutes before topcoating.

4



Apply **Bumper Coater**, **Color Coat**, **Sure-Coat**, **Trim Black**, or **Trim Black Ultra**. See pages 5 – 6 for topcoating instructions.

PRODUCT LIST



PREP

Part	Product	Size
38353	Plastic & Leather Prep	16 oz. Aerosol
39362	SEM Soap	16 oz. Tube
77771	XXX Universal Surface Cleaner	Gallon
77774	XXX Universal Surface Cleaner	Quart



ADHESION PROMOTERS

Part	Product	Size
38363	Sand Free Adhesion Promoter	16 oz. Aerosol
39863	Plastic Adhesion Promoter	20 oz. Aerosol ★
77723	XXX Adhesion Promoter	16 oz. Aerosol ★

★ OEM recommended



PAINT

Product	Size
Bumper Coater - Available in 13 Colors	16 oz. Aerosol
Bumper Coater - Black	Quart & Gallon
Bumper Coater - Low VOC - Black	Quart & Gallon
Color Coat - Available in 53 Colors	16 oz. Aerosol ★
Color Coat - Mixing System	Gallons ★
Color Coat - Mixing System	Cone Quarts ★
Color Coat - Mixing System	Quarts ★
Sure-Coat - 1000s of Formulas	Pint ★
Trim Black	20 oz. Aerosol ★
Trim Black	Quart & Gallon ★
Trim Black - Low VOC Trim Black	Quart & Gallon ★
Trim Black Ultra - Matte, Satin & Gloss	20 oz. Aerosol ★

★ OEM recommended

For additional sizes and colors, see complete product listings on pages 7 – 8.

i CHECK LOCAL VOC REGULATIONS TO ENSURE COMPLIANCE OF ALL PRODUCTS IN YOUR AREA. ALWAYS WEAR OSHA REQUIRED (PPE) PERSONAL PROTECTION EQUIPMENT TO ENSURE YOUR SAFETY.

PRODUCT LIST

PLASTIC, VINYL, LEATHER, CARPET AND VELOUR REFINISHING



PREP

Part	Product	Size
38343	Vinyl Prep	16 oz. Aerosol
38351	Plastic & Leather Prep	Gallon
38353	Plastic & Leather Prep	16 oz. Aerosol
38354	Plastic & Leather Prep	Quart
39362	SEM Soap	16 oz. Tube
77771	XXX Universal Surface Cleaner	Gallon
77774	XXX Universal Surface Cleaner	Quart



ADHESION PROMOTERS

Part	Product	Size
38363	Sand Free Adhesion Promoter	16 oz. Aerosol
38364	Sand Free Adhesion Promoter	Cone Quart
39861	Plastic Adhesion Promoter	Gallon
39863	Plastic Adhesion Promoter	20 oz. Aerosol
39864	Plastic Adhesion Promoter	Cone Quart
77721	XXX Adhesion Promoter	Gallon
77723	XXX Adhesion Promoter	16 oz. Aerosol
77724	XXX Adhesion Promoter	Cone Quart



GUN CLEANER

Part	Product	Size
77763	XXX Universal Gun Cleaner	20 oz. Aerosol



COLOR COAT™

Part	Color	Size
13001	High Gloss Clear	Gallon
13003	High Gloss Clear	16 oz. Aerosol
13006	High Gloss Clear	Cone Quart
13011	Satin Gloss Clear	Gallon
13013	Satin Gloss Clear	16 oz. Aerosol
13016	Satin Gloss Clear	Cone Quart
13021	Low Luster Clear	Gallon
13023	Low Luster Clear	16 oz. Aerosol
13026	Low Luster Clear	Cone Quart
13038	Flattener	Pint
15003	Phantom White	16 oz. Aerosol
15011	Landau Black	Gallon
15013	Landau Black	16 oz. Aerosol
15014	Landau Black	Quart
15016	Landau Black	Cone Quart
15023	Cordovan Brown	16 oz. Aerosol
15033	Saddle Tan	16 oz. Aerosol
15043	Shadow Blue	16 oz. Aerosol
15053	Granite	16 oz. Aerosol
15063	Burgundy	16 oz. Aerosol
15081	Silver	Gallon
15083	Silver	16 oz. Aerosol
15084	Silver	Quart
15086	Silver	Cone Quart
15091	Lt Buckskin	Gallon
15093	Lt Buckskin	16 oz. Aerosol
15101	Super White	Gallon
15103	Super White	16 oz. Aerosol
15113	Firethorn Red	16 oz. Aerosol
15123	Santa Fe	16 oz. Aerosol
15143	Sandstone	16 oz. Aerosol
15163	Presidio	16 oz. Aerosol
15173	Camel	16 oz. Aerosol
15183	Warm Gray	16 oz. Aerosol
15213	Bluemist	16 oz. Aerosol
15223	Castella	16 oz. Aerosol
15233	Gloss Black	16 oz. Aerosol
15243	Satin Black	16 oz. Aerosol
15253	Titanium Metallic	16 oz. Aerosol
15273	Napa Red	16 oz. Aerosol
15283	Pescadero Sand	16 oz. Aerosol
15303	Graphite	16 oz. Aerosol
15311	White	Gallon
15313	White	16 oz. Aerosol

COLOR COAT

Part	Color	Size
15323	Palomino	16 oz. Aerosol
15353	Lt Titanium	16 oz. Aerosol
15363	Portola Red	16 oz. Aerosol
15373	Flame Red	16 oz. Aerosol
15393	Med Gray	16 oz. Aerosol
15413	Thomas Bus Gray	16 oz. Aerosol
15453	Gloss White	16 oz. Aerosol
15483	Bluebird Brown	16 oz. Aerosol
15501	Red Oxide	Gallon
15504	Red Oxide	Quart
15506	Red Oxide	Cone Quart
15511	Fast Yellow	Gallon
15514	Fast Yellow	Quart
15516	Fast Yellow	Cone Quart
15521	Fast Red	Gallon
15524	Fast Red	Quart
15526	Fast Red	Cone Quart
15531	Fast Blue	Gallon
15534	Fast Blue	Quart
15536	Fast Blue	Cone Quart
15541	Tinting White	Gallon
15544	Tinting White	Quart
15546	Tinting White	Cone Quart
15556	Fast Orange	Cone Quart
15561	Fast Green	Gallon
15564	Fast Green	Quart
15566	Fast Green	Cone Quart
15576	Magenta	Cone Quart
15581	Bright Red	Gallon
15586	Bright Red	Cone Quart
15591	Yellow Oxide	Gallon
15594	Yellow Oxide	Quart
15596	Yellow Oxide	Cone Quart
15603	Sailcloth White	16 oz. Aerosol
15643	Pacific Blue	16 oz. Aerosol
15713	Ladera	16 oz. Aerosol
15723	Monterey	16 oz. Aerosol
15753	Lt Oak	16 oz. Aerosol
15763	Storm Gray	16 oz. Aerosol
15793	Shale	16 oz. Aerosol
15803	Opel Gray	16 oz. Aerosol
15813	Med Dk Pewter	16 oz. Aerosol
15823	Lt Parchment	16 oz. Aerosol
15833	Khaki	16 oz. Aerosol
15843	Med Parchment	16 oz. Aerosol
15853	Ivory	16 oz. Aerosol
15863	Lt Neutral	16 oz. Aerosol
15873	Med Slate Gray	16 oz. Aerosol
15883	Med Neutral	16 oz. Aerosol
15893	Med Prairie Tan	16 oz. Aerosol
27969	Mixing System	Gallon
27979	Mixing System	Cone Quart
27989	Mixing System	Quart