

# 1K SPRAYABLE SEAM SEALERS & 1K SEAM SEALERS



**1K Sprayable Seam Sealer** is a high performance, modified silane polymer seam sealer for duplicating OEM sprayed seams and sound dampening pads.



**1K Seam Sealer** is a versatile single-component sealer for sealing interior and exterior seams, joints and voids.



- OEM Recommended
- Direct-to-metal
- Paintable immediately with most solvent-based coatings
- Remains flexible without shrinking or cracking
- Colors match many OEM sealers
- Optimal working time
- Corrosion resistant
- Resistance weldable
- Excellent adhesion



# 1K SPRAYABLE SEAM SEALERS & 1K SEAM SEALERS



Part	Color
29462	White
29472	Gray
29482	Beige
29492	Black



Part	Color
29362	White
29372	Gray
29382	Beige
29392	Black

## 1K Sprayable Seam Sealer

### PREP

Clean repair area thoroughly with **SEM Solve** or **XXX Universal Surface Cleaner**. Mask as necessary to protect from overspray or to duplicate OEM seam.

### SAND

Sand bare metal with P180 grit or use red scuff pad on OEM or e-coat finish. Blow off and re-clean with **SEM Solve** or **XXX Universal Surface Cleaner**. Tack clean. Mask off area to create clean lines.

### APPLY

Cut the top of the threaded neck off and puncture the foil liner. Place cartridge into **1K Sprayable Sealer Applicator**. Screw on applicator barrel until fully tight. Adjust inlet pressure to 50 – 60 psi. Adjust material feed and cap air pressure to desired texture.

### TOPCOAT

Remove masking while product is still wet. Paint immediately with **Factory Pack™** or most solvent-based coatings.

**i** Can be painted for up to 24 hours without scuffing. If in doubt, scuff with gray pad prior to painting.

## 1K Seam Sealer

### PREP

Clean with **SEM Solve** or **XXX Universal Surface Cleaner**. Wipe clean in one direction with a dry, lint-free cloth.

### SAND

Sand bare metal with P180 grit or use red scuff pad on OEM or e-coat finish. Blow off and re-clean with **SEM Solve** or **XXX Universal Surface Cleaner**. Tack clean. Mask off area to create clean lines.

### APPLY

Cut the top of the threaded neck off and puncture the foil liner. Apply **1K Seam Sealer** using **1K Pneumatic Applicator** or a manual applicator. Finish with a gloved finger, acid brush, putty knife, or spreader. While product is wet, remove excess by wiping with a small amount of **SEM Solve**.

### TOPCOAT

Remove masking tape immediately after clean up. Paint immediately with **Factory Pack™** or most solvent-based coatings.

**i** Can be painted for up to 24 hours without scuffing. If in doubt, scuff with gray pad prior to painting.

For full details, refer to the Technical Data Sheet.

## RELATED PRODUCTS

Part	Product Name	Size	Case
29342	1K Pneumatic Applicator	Each	1
29433	1K Sprayable Gun Cleaner	20 oz. Aerosol	6
29442	1K Sprayable Seam Sealer Applicator	Each	1
38371	SEM Solve	Gallon	4
38373	SEM Solve	20 oz. Aerosol	12

Part	Product Name	Size	Case
38374	SEM Solve	Square Quart	12
77771	XXX Universal Surface Cleaner	Gallon	4
77774	XXX Universal Surface Cleaner	Quart	12
	Factory Pack – 40 Colors	16 oz. Aerosol	6



**SEM Products, Inc.**  
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