SEM®

NOW IN 16 OZ.

COPPERWELD™

ZINC
FOR CORROSION PROTECTION

COPPER
FOR CONDUCTIVITY

OEM RECOMMENDED

SEM 40793

COPPERWELD™

Zinc-based and copper-enriched weld-through primer for superior corrosion protection between welded substrates

Imprimador para soldaduras basado en zinc y enriquecido con cobre que logra una protección excepcional contra la corrosión entre sustratos soldados

DANGER: EXTREMELY FLAMMABLE AEROSOL. CONTENTS UNDER PRESSURE. MAY EXPLODE...

SEM 40786

BRUSHABLE
COPPERWELD™

Copper and zinc-enriched weld-through primer for superior corrosion protection between welded substrates

Copper et zinc primaire enrichi weld-through pour protection de la corrosion entre les substrats soudés

DANGER: HIGHLY FLAMMABLE LIQUID AND VAPOUR. HARMFUL OR FATAL IF SWALLOWED...

Copperweld is a zinc-based and copper-enriched weld-through primer that provides superior corrosion protection between welded substrates while minimizing heat affected zones and welding spatter.
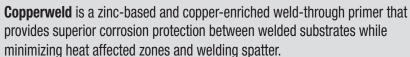
- OEM recommended
- Zinc-based formula for superior corrosion protection
- Copper-enriched for improved conductivity while welding
- Minimizes the heat affected zone while welding
- Low weld-spatter formula
- Smooth spraying and easy covering
- Compatible with MIG and STRSW welding

Part No.	Product	Size
40793	Copperweld	16 oz. Aerosol
40786	Brushable Copperweld	8 oz. Can

BUILT BETTER™
IN THE **USA**

PREP

Clean surface with **SEM Solve** or **XXX Universal Surface Cleaner**.

Sand with P80 grit paper. Surface must be bare metal.

Blow off dust and re-clean with **SEM Solve** or **XXX Universal Surface Cleaner**.

Part No.	Product	Size
38371	SEM Solve	Gallon
38373	SEM Solve	20 oz. Aerosol
38374	SEM Solve	Square Quart
77771	XXX Universal Surface Cleaner	Gallon
77774	XXX Universal Surface Cleaner	Quart

AEROSOL APPLICATION
FOR LARGE AREAS OR FASTER COVERAGE

Shake can vigorously for one minute after mixing ball begins to rattle to ensure color uniformity and prevent clogging.

Coats: 2 medium wet coats to both surfaces
Flash Time between Coats: 3 – 5 minutes
Time to Weld: 20 minutes

NOTE: Remove any excess weld-through primer prior to applying filler, primer or paint; otherwise; lifting will occur. Remove or scratch weld-through primer from plug weld areas prior to performing MIG weld application for maximum performance.

Part No.	Product	Size
40793	Copperweld™	16 oz. Aerosol

BRUSHABLE APPLICATION
FOR SMALL AREAS OR PRECISE APPLICATION

Shake can vigorously for one minute to ensure color uniformity and performance.

Coats: 1 -2 light coats to both surfaces
Flash Time between Coats: 3 – 5 minutes
Time to Weld: 20 minutes

NOTE: Remove any excess weld-through primer prior to applying filler, primer or paint; otherwise; lifting will occur. Remove or scratch weld-through primer from plug weld areas prior to performing MIG weld application for maximum performance.

Part No.	Product	Size
40786	Brushable Copperweld	8 oz. Can

SEM Products, Inc.
Rock Hill, SC 29730
1-800-831-1122
semproducts.com

Learn about Copperweld
semproducts.com/product/copper-weldtm-primer