

BUMPER COATER

BUMPER COATER is designed to recondition most automotive plastic bumpers and cladding. All colors have been formulated to match OEM standards and can be directly applied to metal, aluminum, TPO, PP and other problem plastics.

PREPARATION



For metal and aluminum: clean surface with **3837() SEM SOLVE**. Sand surface with 320-400 grit sandpaper and clean again with **3837()**.

For plastics: clean surface thoroughly with **3833() SCUFF & CLEAN**, rinse with water and dry. Next, clean with **3835() PLASTIC & LEATHER PREP**.

APPLICATION



BUMPER COATER Aerosols

Shake can vigorously for one minute after mixing ball rattles to ensure color uniformity and to prevent clogging.

Coats: 2-3 light
Distance: 6-8"
Flash time: 5-10 minutes between coats



3910() and 3910()-LV FLEXIBLE BUMPER COATER

Stir thoroughly.

Air Pressure: 8-10 psi at the cap with HVLP equipment
30-35 psi for non-HVLP equipment

Coats: 2 medium wet
Flash time: 5-10 minutes between coats

NOTE: To remove imperfections, allow first coat to dry for 15-30 minutes and then lightly sand with 400 grit paper before applying second coat.



NOTE: Do not rush to reinstall the part. **BUMPER COATER** adhesion improves with time. Full hardness obtained in 48 hours.



For additional information, refer to the **BUMPER COATER TECHNICAL DATA SHEET** or contact us at www.semproducts.com.



The Right Choice