

HOW IN MARITE **1K HS CLEARS GLOSS, SEMI-GLOSS & NEW MATTE**

MAXIMIZE SHOP EFFICIENCY

A high solids clearcoat perfect for small accessories, door jambs, underhoods, inner panels and new part cut-ins.

- Improved fan pattern is second only to a spray gun
- Matches OEM finishes
- Quick drying for increased production
- Shop floor compliant (NESHAP 6H)
- Save time and material
- Reduces repair time and steps to maximize shop efficiency



Can be used as part of the:

OEM **REFINISHING SYSTEM™**

WHEN REFINISHING SUPPORT PARTS, CUT-INS & JAMBS

SEE THE FULL TIME SAVINGS STUDY



See a video demo, full time comparison, color samples and booklet with instructions at semproducts.com/ors



STEP 1 E-COAT REPLICATION

Shake **Ez Coat** for a minimum of 1 minute after mxing ball rattles.

Apply 2 - 3 medium coats, allowing 5 - 10 minutes flash time between coats.

If using **Factory Pack**™ to topcoat, apply immediately after **Ez Coat** flashes. If using any other refinish product, allow Ez Coat 30 minutes to dry.



EZ COAT™

A direct to metal coating that matches the color and gloss of factory primer and e-coat colors.

- OEM recommended
- Duplicates factory appearance
- Direct to steel and aluminum
- · Quick curing and hiding
- · Superior corrosion control when used where recommended

Part	Color	Part	Color
62213	Black	62263	Olive Brown
62223	Olive Green	62273	White
62233	Light Green	62283	Field Drab
62243	Gray	62293	Dark Green
62253	Tan		

All **Ez Coat** colors are in a 16 oz. aerosol.

STEP 2 PAINT

Use your brand of paint as per instructions or use a clean tack rag to remove any dust or loose overspray from the surface.

Shake Factory Pack for a minimum of 1 minute after mxing ball rattles.

Apply 2 – 3 medium coats of **Factory Pack** or until hiding is achieved. Allow 2 – 4 minutes flash time between coats.

If using 1K HS Gloss Clear, 1K HS Semi-Gloss Clear or 1K **HS Matte Clear**, apply immediately after **Factory Pack** flashes. If using any other clearcoat, allow Factory Pack 10 minutes to dry.



FACTORY PACK

A unique and time saving basecoat for jambs, cut-ins, small accessories, and touch ups.

All Factory Pack colors are in a 16 oz. aerosol.

- 40 OEM matched colors
- 224 crossovers from 18 car manufacturers
- Saves hours per job
- · Lowers material cost
- Reduces booth bottlenecks
- · Superior adhesion, flexibility, and hiding
- Shop floor compliant (NESHAP 6H)



Go here to check out the digital color swatches and the crossover list semproducts.com/factory-pack

STEP 3 PROTECT

Use a clean tack rag to remove any dust or loose overspray from the surface.

Shake 1K HS Gloss Clear, 1K HS Semi-Gloss Clear or 1K HS Matte Clear for a minimum of 1 minute.

Apply 2-3 medium coats, allowing 3-5 minutes flash time between coats.

For full details, refer to the **Technical Data Sheet**.



1K HS CLEARS

A high solids clearcoat, perfect for refinishing small accessories, door jambs and new part cut-ins.

Part	Description	Size
40903	1K HS Gloss Clear	20 oz. Aerosol
40913	1K HS Semi-Gloss Clear	20 oz. Aerosol
40923	1K HS Matte Clear	20 oz. Aerosol



