



PREMIUM  
**PRO-TEX™**  
2K CHIP GUARD

# UNSTOPPABLE PROTECTION

## EASILY DUPLICATE FINE TO COARSE TEXTURES

Two-component, urethane, textured coating for the ultimate protection of lower panels prone to chipping and corrosion.

- OEM recommended
- Topcoat with solvent or waterborne systems
- Tintable to match OEM colors
- Best-in-class protection
- Duplicate most OEM textures
- Excellent gloss retention



**PART NO: 40820**

**TWO-COMPONENT KIT CONTAINS:**

- 1 – 40824 | Pro-Tex 2K Chip Guard | Quart
- 2 – 40836 | Catalyst | Half Pint





## STEP 1 PREP

Clean with **Scuff & Clean** and gray scuff pad. Rinse with water and dry. Clean with **SEM Solve** or **XXX Universal Surface Cleaner**. Wipe clean in one direction with clean, lint-free cloth.

Sand with P180 – P220 grit sandpaper. Re-clean with **SEM Solve** or **XXX Universal Surface Cleaner**. Wipe clean in one direction with clean, lint-free cloth.

- ① “Back-taping” helps eliminate any heavy edges and provides smooth transition to other surfaces.
- ! Prime bare metal with a direct to metal epoxy or 2K urethane primer. Allow primer to fully cure.



### SEM Solve

A virgin solvent blend to clean panels prior to refinish or repair.

Part	Size
38371	Gallon
38373	20 oz. Aerosol
38374	Quart



### XXX Universal Surface Cleaner

A super compliant, waterborne cleaner that removes solvent and water soluble contaminants prior to refinishing.

Part	Size
77771	Gallon
77774	Quart

## STEP 2 MIX

If tinting, mix 8 parts **Pro-Tex 2K Chip Guard** to 1 part solvent-based colorant. Mix 2 parts tinted mixture to 1 part **Pro-Tex 2K Chip Guard Catalyst**. Stir well.

- ! Use only automotive solvent-based paint without any binders or reducers – color only. Do not use water-based or lacquer-based colorants.

Note: Spray test panel to verify color before use. Adjust color as necessary. Do not catalyze more than 1 quart at a time. Pot life is 20 minutes at 70°F. High heat and humidity may significantly reduce pot time.



### Pro-Tex 2k Chip Guard Kit

A two-component urethane textured coating for the ultimate protection of lower panels prone to chipping and corrosion.

40820 kit contains:		
Part	Size	Qty.
40824	Quart	1
40836	Half Pint	2

## STEP 3 APPLY

Pour contents into desired spray equipment. For OEM textures, use a gun equipped with a 1.8 mm – 2.2 mm nozzle. For a more heavy textured finish, use **Premium Undercoat Applicator**. Recommended air pressure is 45 – 90 psi.

Apply 2 coats, allowing 10 – 20 minutes flash time between coats.

Remove all masking tape while the final coat is still wet. It can be topcoated after 30 minutes.

Clean spray equipment immediately after use. Use **XXX Universal Gun Cleaner** or material compliant with VOC regulations in your area.

### Related Products



### Premium Undercoat Applicator

A siphon feed heavy plastic applicator for spraying bed liners, undercoating and rust proofing.

Part	Description
71109	Applicator



### XXX Universal Gun Cleaner

Quickly removes solvent-based and waterborne coatings from spray equipment.

Part	Size
77763	20 oz. Aerosol



**SEM Products, Inc.**  
Rock Hill, SC 29730  
1-800-831-1122  
semproducts.com



Learn about Pro-Tex 2k Chip Guard  
semproducts.com/2kchipguard



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