



HL427

Heater Line Repair Kit

Kit Includes 12 Pieces Plus 10' Hose

Use with 1/2", 13 mm, 5/8" and 16 mm
(3/4" also available, sold separately)

- Repair damaged heater lines including pinholes, cracks, kinks and more
- Make connections easily by hand; no specialty tools required
- OEM style hose easy to route
- On-the-car repairs made simple

Perfect For Vans, SUVs And Other Vehicles With Failed Rear Heater Lines And Systems



NO SPECIALTY
TOOLS REQUIRED!

Easy Installation



1 Place clamp onto hose, push adapter into hose



2 Crimp with clamp pliers



3 Tighten compression union onto aluminum line

Tackle Different Repairs



Rear heater core block off repair



Line section repair




Pinhole and crack repair


COOLANT KIT CONTENTS

■ Indicates quantity included in HL427 Heater Line Repair Kit


Compression Unions

IMAGE	PART#	KITS/ QTY	LINE SIZE	DESCRIPTION	REORDER QTY
	HL12	1	1/2" (13 mm)	1/2" Heater Compression Union	1/pkg
	HL58	1	5/8" (16 mm)	5/8" Heater Compression Union	1/pkg
	HL34		3/4"	3/4" Heater Compression Union	1/pkg

Hose To Compression Union Adapters – Straight (Includes Dual Clamp)

IMAGE	PART#	KITS/ QTY	LINE SIZE	DESCRIPTION	REORDER QTY
	HL11212	2	1/2" (13 mm)	1/2" Hose to 1/2" Compression Union	1/pkg
	HL11258	2	5/8" (16 mm)	1/2" Hose to 5/8" Compression Union	1/pkg
	HL11234		3/4"	1/2" Hose to 3/4" Compression Union	1/pkg

Hose (UNIVERSAL HOSE – Use with all S.U.R.&R. Heater Adapters)

IMAGE	PART#	KITS/ QTY	LINE SIZE	DESCRIPTION	REORDER QTY
	HL12H	1	Universal	1/2" Heater Hose 10' Roll	10' roll
	HL12H25		Universal	1/2" Heater Hose 25' Roll	25' roll

Dual Clamp

IMAGE	PART#	KITS/ QTY	LINE SIZE	DESCRIPTION	REORDER QTY
	HL34C	4	3/4"	3/4" Heater Hose Dual Clamp <i>Use with 1/2" Heater Hose</i>	5/pkg

Hose Spring

IMAGE	PART#	KITS/ QTY	LINE SIZE	DESCRIPTION	REORDER QTY
	SP34	1	3/4"	3/4" Heater Hose Spring <i>Use with 1/2" Heater Hose</i>	1/pkg

Clamp Pliers

IMAGE	PART#	KITS/ QTY	LINE SIZE	DESCRIPTION	REORDER QTY
	CP360	1	Up to 1" O.D.	360° Seal Clamp Pliers	1/pkg