

PFT409

Pistol Grip Flaring Tool

Compact Pistol Grip Design For Ease Of Use. Perfect for Flaring in Tight Spaces.

- Line sizes 3/16", 1/4", 5/16", 3/8" and 4.75 mm
- Dual handles for optimal control and positioning
- Use on or off car (including use within vise)
- Heavy duty hydraulic ram with over 6,000 PSI crimping pressure
- Use with **S.U.R.&R. UltraBEND®**, steel and coated tubing
- Includes 10 punches and 4 dies (5/16" & 3/8" dies grooved for extra grip when used with steel and coated tubing)



Two-piece design allows for swivel action



Pins ensure accurate alignment of dies



Magnetic yoke holds dies securely in place



Detent ball provides quick punch change

Create Virtually Any Flare Instantly
(Applies to PFT409 and HFT 50)



SAE single (Bubble)



SAE (Double)



DIN single (Mushroom)

HFT50

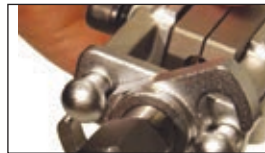
HYDRA-Assist Flaring Tool

Fastest, Easiest Flaring Tool For Under The Car

- Line sizes 3/16", 1/4" and 4.75 mm
- Hydraulic Assist T-Handle Ram
- Quick Chuck for Fast Punch Changeover
- S-Lock for Quick Assembly
- Dual Handle Placement for Ease of Use
- Use with **S.U.R.&R. UltraBEND®**, Stainless Steel and Steel Tubing

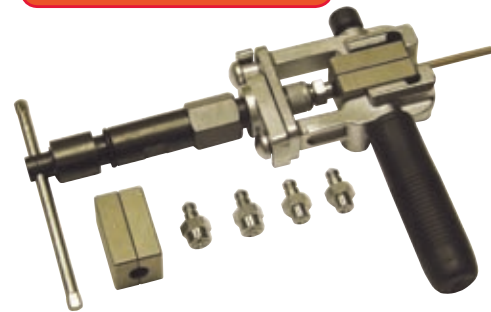


Quick Chuck for Fast Punch Changeover



S-Lock for Quick Assembly

Lightweight and Compact for Easy Operation



PART#	DESCRIPTION
HFT205	Die: 3/16"/4.75 mm - 45° & DIN
HFT210	Die: 1/4" - 45° & DIN
HFT305	Punch: 3/16"/4.75 mm - 45° Op. 1
HFT310	Punch: 1/4" - 45° Op. 1
HFT315	Punch: 3/16"/4.75 mm - DIN

PART#	DESCRIPTION
HFT320	Punch: 1/4" - DIN
HFT325	Punch: 3/16"/4.75 mm & 1/4" - 45° Op. 2
HFT605	HFT50 Allen Screw
HFT610	HFT50 S-Hook
HFT615	HFT50 Main Body

PART#	DESCRIPTION
HFT620	HFT50 Handle
HFT625	Hydra-Assist T-Handle Ram Assembly
HFT630	HFT50 Plastic Carry Case

All items included in kit, and are available for individual order.












PFT409 CONTENTS & ACCESSORIES

■ Indicates quantity included in PFT409






PFT409 Dies

IMAGE	PART#	DESCRIPTION	QTY	REORDER QTY
	PFT205	3/16"/4.75 mm – 45° & DIN	1	1
	PFT210	1/4" – 45° & DIN	1	1
	PFT215	5/16" – 45° + DIN	1	1
	PFT220	3/8" – 45°	1	1
	PFT245	3/16"/4.75 mm – 37°		1
	PFT250	1/4" – 37°		1
	PFT255	5/16" – 37°		1
	PFT260	3/8" – 37°		1

PFT409 Punches

IMAGE	PART#	DESCRIPTION	QTY	REORDER QTY
	PFT305	3/16"/4.75 mm – 45° Op. 1	1	1
	PFT310	1/4"/6 mm – 45° Op. 1	1	1
	PFT315	5/16"/8 mm – 45° Op. 1	1	1
	PFT320	3/8"/10 mm – 45° Op. 1	1	1
	PFT325	3/16"/4.75 mm – 37° Op. 2		1
	PFT330	3/16"/4.75 mm – DIN	1	1
	PFT335	1/4" – DIN	1	1
	PFT340	5/16"/8 mm DIN	1	1
	PFT350	3/16"/4.75 mm, 1/4"/6 mm – 45° Op. 2	1	1
	PFT355	5/16"/8 mm, 3/8"/10 mm – 45° Op. 2	1	1
	PFT383	OP0	1	1

PFT409 Accessories

IMAGE	PART#	DESCRIPTION	QTY	REORDER QTY
	PFT610	PFT409 Yoke Set Screw Handle	1	1
	PFT615	PFT409 Yoke	1	1
	PFT620	PFT409 Yoke Handle	1	1
	PFT625	PFT409 Hydraulic Handle	1	1
	PFT630	PFT409 Case	1	1