

PFT409

Pistol Grip Flaring Tool

**ENGINEERED
FOR CONSISTENT,
PROFESSIONAL
FLARING**



**Kit Includes
4 Dies, 10 Punches**

**Sizes: 3/16", 1/4", 5/16",
3/8" and 4.75mm**

Compact Pistol Grip Design For Easy On The Car Use

Perfect for Flaring in Tight Spaces

- Dual handles for optimal control and positioning
- Use on or off car (including use within vise)
- Heavy duty hydraulic ram with over 6,000 PSI crimping pressure
- Use with S.U.R.&R. UltraBEND®, steel and coated tubing
- Includes 10 punches and 4 dies (5/16" & 3/8" dies grooved for extra grip when used with steel and coated tubing)

Create Virtually Any Flare Instantly



**SAE Single
(45° Bubble)**



**SAE Double
(45° Inverted)**



**DIN Single
(Mushroom)**



**Two-piece design allows
for swivel action**



**Pins ensure accurate
alignment of dies**




**Magnetic yoke holds dies
securely in place**



**Detent ball provides
quick punch change**









1.800.390.3996 • phone: 330.745.3300 • fax: 330.745.3488 • www.surrauto.com

 **WARNING: Cancer and Reproductive Harm - www.P65Warnings.ca.gov**

PFT409 CONTENTS & ACCESSORIES

■ Indicates quantity included in PFT409

PFT409 Dies

IMAGE	PART#	DESCRIPTION	QTY
	PFT205	3/16"/4.75 mm – 45° & DIN	1
	PFT210	1/4" – 45° & DIN	1
	PFT215	5/16" – 45° + DIN	1
	PFT220	3/8" – 45°	1
	PFT245	3/16"/4.75 mm – 37°	
	PFT250	1/4" – 37°	
	PFT255	5/16" – 37°	
	PFT260	3/8" – 37°	

PFT409 Punches

IMAGE	PART#	DESCRIPTION	QTY
	PFT305	3/16"/4.75 mm – 45° Op. 1	1
	PFT310	1/4"/6 mm – 45° Op. 1	1
	PFT315	5/16"/8 mm – 45° Op. 1	1
	PFT320	3/8"/10 mm – 45° Op. 1	1
	PFT325	3/16"/4.75 mm – 37° Op. 2	
	PFT330	3/16"/4.75 mm – DIN	1
	PFT335	1/4" – DIN	1
	PFT340	5/16"/8 mm DIN	1
	PFT350	3/16"/4.75 mm, 1/4"/6 mm – 45° Op. 2	1
	PFT355	5/16"/8 mm, 3/8"/10 mm – 45° Op. 2	1
	PFT383	OP0	1

PFT409 Accessories

IMAGE	PART#	DESCRIPTION	QTY
	PFT610	PFT409 Yoke Set Screw Handle	1
	PFT615	PFT409 Yoke	1
	PFT620	PFT409 Yoke Handle	1
	PFT625	PFT409 Hydraulic Handle	1
	PFT630	PFT409 Case	1