

# **AC1387**

**DELUXE A/C Line Repair Kit** 





# Make Instant Repairs To A/C Lines On Hundreds Of Vehicles

#### **AC1387 Advantages:**

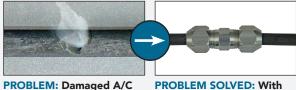
- Repair damaged rubber and aluminum lines including pinholes, cracks, kinks and more
- On-the-car repairs made simple
- Make connections easily by hand; no specialty tools required
- Covers common line sizes including 3/8", 1/2", 5/8" and 3/4"
- Compression unions and line adapters designed specifically for A/C repair applications
- Conforms to SAE J2064 specifications for low permeability
- Pressure rated up to 600 PSI

# Fast, Long-Lasting A/C Repairs For High And Low Sides



PROBLEM: Damaged A/C hose leaking at connection

PROBLEM SOLVED:
With hose to compression union adapter



aluminum line

PROBLEM SOLVED: With compression union

# 42 Pieces Plus 20' Hose

# Simple To Assemble

Repair lines in minutes. It's as simple as 1, 2, 3!



Place clamps into clamp holder; insert onto hose



Push adapter into hose; crimp clamps with clamp pliers



Tighten compression union onto aluminum line

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## KITS CONTENTS

- Indicates quantity included in AC1387 DELUXE A/C Line Repair Kit
- Indicates quantity included in AC40 Compression Union Kit
- Indicates quantity included in AC50M METRIC Compression Union Kit
- Indicates quantity included in AC80 Compression Block Off Kit
- Indicates quantity included in AC90M METRIC Compression Block Off Kit

1/2"

3/4"

DESCRIPTION

#6 Hose to 1/2"
Compression Union

#8 Hose to 5/8" Compression Union

#10 Hose to 3/4" Compression Union 1/pkg

1/pkg

1/pkg

#### **Compression Block Offs**

IMAGE	PART#	KIT	rs/c	ΣΤΥ		ALUMINUM LINE SIZE (OD)	DESCRIPTION	REORDER QTY
	AC516CB					5/16"	5/16" A/C Compression Block Off	1/pkg
	AC38CB			1		3/8"	3/8" A/C Compression Block Off	1/pkg
	AC12CB			1		1/2"	1/2" A/C Compression Block Off	1/pkg
	AC58CB			1		5/8"	5/8" A/C Compression Block Off	1/pkg
	AC34CB			1		3/4"	3/4" A/C Compression Block Off	1/pkg
	AC8MCB				1	8 mm	8 mm A/C Compression Block Off	1/pkg
	AC10MCB				1	10 mm	10 mm A/C Compression Block Off	1/pkg
	AC12MCB				1	12 mm	12 mm A/C Compression Block Off	1/pkg
	AC15MCB				1	15 mm	15 mm A/C Compression Block Off	1/pkg
	AC16MCB				1	16 mm	16 mm A/C Compression Block Off	1/pkg
	AC19MCB				1	19 mm	19 mm A/C Compression Block Off	1/pkg

## In Line Service Ports

**Line Reducers** 

PART#

AC1612

AC1858

AC11034

IMAGE

IMAGE	PART#	ŀ	KITS/QTY			ALUMINUM LINE SIZE (OD)	DESCRIPTION	REORDER QTY
	AC412L					1/2"	1/2" Service Port Valve – Low Side	1/pkg
#	AC458L	П		$\Box$	T	5/8"	5/8" Service Port Valve – Low Side	1/pkg
	AC438H					3/8"	3/8" Service Port Valve – High Side	1/pkg
	AC412H					1/2"	1/2" Service Port Valve – High Side	1/pkg

### **Compression Unions**

IMAGE	PART#		KIT	rs/C	ΣΤΥ	ALUMINUM LINE SIZE (OD)	DESCRIPTION	REORDER QTY
	AC516					5/16"	5/16" A/C Compression Union	1/pkg
'	AC38	1	1		П	3/8"	3/8" A/C Compression Union	1/pkg
	AC12	1	1		П	1/2"	1/2" A/C Compression Union	1/pkg
	AC58	1	1		П	5/8"	5/8" A/C Compression Union	1/pkg
	AC34	1	1			3/4"	3/4" A/C Compression Union	1/pkg
						METRIC		
	AC8M			1		8 mm	8 mm A/C Compression Union	1/pkg
	AC10M			1	П	10 mm	10 mm A/C Compression Union	1/pkg
	AC12M			1	П	12 mm	12 mm A/C Compression Union	1/pkg
	AC15M			1		15 mm	15 mm A/C Compression Union	1/pkg
	AC16M			1		16 mm	16 mm A/C Compression Union	1/pkg
	AC19M			1		19 mm	19 mm A/C Compression Union	1/pkg

#### Hose, Clamps, Splicers & Tools

#### Hose

IMAGE	PART#		KITS/QTY				RUBBER HOSE SIZE	DESCRIPTION	REORDER QTY
	AC6H	5'					#6	#6 A/C Hose – 5/16", 8 mm (printed on hose)	10' roll
	AC6H25						#6	#6 A/C Hose – 5/16", 8 mm (printed on hose)	25' roll
	AC8H	5′					#8	#8 A/C Hose – 13/32", 10 mm (printed on hose)	10' roll
	AC8H25						#8	#8 A/C Hose – 13/32", 10 mm (printed on hose)	25' roll
	AC10H	5′					#10	#10 AC/Hose – 1/2", 13 mm (printed on hose)	10' roll
	AC10H25						#10	#10 AC/Hose – 1/2", 13 mm (printed on hose)	25' roll
	AC12H	5′					#12	#12 A/C Hose – 5/8", 16 mm (printed on hose)	10' roll
	AC12H25						#12	#12 A/C Hose – 5/8", 16 mm (printed on hose)	25' roll

#### **Hose To Compression Union Adapters**

IMAGE	PART#		KITS/QTY		ΤΥ	ALUMINUM LINE SIZE (OD)	DESCRIPTION	REORDER QTY
	AC16516			П		5/16"	#6 Hose To 5/16" Compression Union	1/pkg
	AC1638	2	Г	П	$\sqcap$	3/8"	#6 Hose To 3/8" Compression Union	1/pkg
	AC1812	2	Г	П	П	1/2"	#8 Hose To 1/2" Compression Union	1/pkg
	AC11058	2	Г	П	П	5/8"	#10 Hose To 5/8" Compression Union	1/pkg
	AC11234	2	Г	П		3/4"	#12 Hose To 3/4" Compression Union	1/pkg
						METRIC		
	AC168M		Г	П	П	8 mm	#6 Hose to 8 mm Compression Union	1/pkg
	AC1610M		Г	П	П	10 mm	#6 Hose to 10 mm Compression Union	1/pkg
- Hilliam	AC1812M		Γ	П	$\sqcap$	12 mm	#8 Hose to 12 mm Compression Union	1/pkg
	AC11015M			П		15 mm	#10 Hose to 15 mm Compression Union	1/pkg
	AC11016M					16 mm	#10 Hose to 16 mm Compression Union	1/pkg
	AC11219M					19 mm	#12 Hose to 19 mm Compression Union	1/pkg
	AC26516			П		5/16"	#6 Hose to 90° 5/16" Compression Union	1/pkg
	AC2638	1				3/8"	#6 Hose to 90° 3/8" Compression Union	1/pkg
111	AC2812	1				1/2"	#8 Hose to 90° 1/2" Compression Union	1/pkg
	AC21058	1				5/8"	#10 Hose to 90° 5/8" Compression Union	1/pkg
	AC21234	1			T	3/4"	#12 Hose to 90° 3/4" Compression Union	1/pkg

#### **Clamps Sets**

IMAGE	PART#		ΚIΊ	rs/Qt	Υ	HOSE SIZE	DESCRIPTION	QTY
	AC6806	5				#6	#6 Clamps Set – Blue Tab	5/pkg
	AC6808	5		П		#8	#8 Clamps Set – Yellow Tab	5/pkg
	AC6810	5				#10	#10 Clamps Set – Green Tab	5/pkg
	AC6812	5				#12	#12 Clamps Set – Red Tab	5/pkg

#### **Hose Splicers**

IMAGE	PART#		KIT	rs/Q	TY	RUBBER HOSE SIZE	DESCRIPTION	REORDER QTY
	AC370606	1				#6	#6 Hose to #6 Hose In Line Splicer	1/pkg
	AC370808	1		П	Т	#8	#8 Hose to #8 Hose In Line Splicer	1/pkg
	AC371010	1		П	Т	#10	#10 Hose to #10 Hose In Line Splicer	1/pkg
	AC371212	1				#12	#12 Hose to #12 Hose In Line Splicer	1/pkg

#### **Tools**

IMAGE	PART#		KI1	CITS/QTY			LINE SIZE	DESCRIPTION	REORDER QTY
	CP360	1					Up to 1" O.D.	360° Seal Clamp Pliers	1/pkg
<b>—</b>	TC35	1					Up to 1 1/4" O.D.	Tube & Hose Cutter	1/pkg