



### Cross Reference Guide

NORTON MERIT	STRIPPING		HEAVY/LIGHT DEBURRING		LIGHT DEBURRING/BLENDING/CLEANING/FINISHING		
	BEST	BETTER	BEST	BETTER	BEST	BETTER	BETTER
	<b>Blaze Rapid Strip</b>	<b>Rapid Strip</b>	<b>Vortex Rapid Blend</b>	<b>Rapid Blend, Deburring &amp; Blending</b>	<b>Vortex Rapid Prep</b>	<b>Rapid Prep</b>	<b>HS Buffing, Buffing</b>
3M	Clean and Strip XT PRO, Clean and Strip XT PRO Extra Cut	Clean & Strip Clean Strip XT	Deburr and Finish PRO	EXL Unitized	SE	Surf Cond, SL	-
Standard	-	Cleaning Disc	-	500-900 Series Unitized	-	FE, GP, RC	Buff & Blend - HS, Buff & Blend
Fiberal/SIA	-	-	-	-	-	Meteor, Type B & C	-
Superior	-	Type R	-	XL Unitized	-	FD, GD, CC	HS, HD A/O
Arc	-	Arcstrip	-	-	-	Surface Cond	Blend & Finish
Pferd	-	Policlean	-	-	-	Finishing Disc - Hard & Soft	-
Sait	-	SAIT-Strip	-	-	-	HD, GP	Sand-Light Blending
Camel	-	EZ Strip - Black	-	-	-	-	-
Klingspor	-	-	-	-	-	-	-
Garryson	-	-	-	-	-	Surface Cond	-
Bibielle	-	Strip-It Black	-	BUR Unitized	-	DCR	-

### Abrasive/Grit/Density Key

ABRASIVE	SILICON CARBIDE			ALUMINUM OXIDE		CERAMIC ALUMINA
	SHARPER, FINER/BRIGHTER SCRATCH PATTERN			MORE DURABLE, LONGER LASTING, POLISHED FINISH		
GRIT SIZE	XC (50)	C (60-80)	M (100-150)	F (180-220)	VF (240-360)	SF (400-600)
	FASTER, AGGRESSIVE CUT, ROUGHER FINISH			REDUCED CUT RATE, FINER FINISH		
DENSITY	2			9		
	SOFT, OPEN, CONFORMABLE, LESS BURNING/LOADING			HARDER, MORE DURABLE, FASTER CUTTING, BETTER FINISH		

Quick-Change Surface Preparation Discs



Best choice for finishing and blending applications

VORTEX RAPID PREP





- Proprietary engineered Vortex aluminum oxide abrasive grain and coating method combine maximum cutting speed with the consistent finish of finer grits to reduce process times by 50+% by combining multiple grit sequences to 1 step
- Premium high-loft nylon fiber bonded to a strong nylon scrim backing allows a thick layer of resin bond and grain for extended life and provides added durability and stiffness
- Proprietary Clean Bond resin technology guarantees smear-free finishes even on high nickel content alloys and reduces loading on aluminum and other soft metals



Better choice for finishing and blending applications

RAPID PREP ALUMINUM OXIDE

- Quality aluminum oxide abrasive grain coating provides up to 20% higher cut rate and 50% better performance than competitive products
- Thick layer of grain throughout the product extends life; grain does not sit on top of fibers as it does with other competitive products
- Proprietary Clean Bond resin technology guarantees smear-free finishes even on high nickel content alloys and reduces loading on aluminum and other soft metals

TIER:	BEST	BETTER	BEST	BETTER
TRADENAME:	<b>VORTEX RAPID PREP</b>	<b>RAPID PREP</b>	<b>VORTEX RAPID PREP</b>	<b>RAPID PREP</b>
ABRASIVE:	Engineered A/O	Aluminum Oxide	Engineered A/O	Aluminum Oxide
ATTACHMENT:	TR (Type III)	TR (Type III)	TS (Type II)	TS (Type II)
				

SIZE (DIAM.)	MAX. RPM	STD. PKG.	PART #	PART #	PART #	PART #
<b>Extra Coarse</b>						
3/4	25,000	50	666233 <b>25001</b>	666233 <b>40002</b>	666233 <b>35324</b>	
1	25,000	50	666233 <b>25004</b>		666233 <b>25003</b>	666233 <b>40006</b>
1-1/2	20,000	50	666233 <b>25007</b>	666233 <b>40011</b>	666233 <b>25006</b>	666233 <b>40010</b>
2	20,000	50	666233 <b>35326</b>	662610 <b>16373</b>	666233 <b>35325</b>	662610 <b>17819</b>
3	18,000	25	666233 <b>35327</b>	662610 <b>16994</b>	666233 <b>25010</b>	662610 <b>17818</b>
4	12,000	25	666233 <b>35329</b>	662610 <b>16374</b>		
<b>Coarse</b>						
3/4	25,000	50	666233 <b>25013</b>	666233 <b>40021</b>	666233 <b>35410</b>	662610 <b>09515</b>
1	25,000	50	666233 <b>25015</b>	666233 <b>40023</b>	666233 <b>35537</b>	662610 <b>24310</b>
1-1/2	20,000	50	666233 <b>35411</b>	662610 <b>47579</b>	666233 <b>25017</b>	666233 <b>40026</b>
2	20,000	50	666233 <b>35414</b>		666233 <b>35413</b>	662610 <b>09183</b>
3	18,000	25	666233 <b>35417</b>	662610 <b>09194</b>	666233 <b>35416</b>	662610 <b>09186</b>
4	12,000	25	666233 <b>35419</b>	662610 <b>08822</b>		
<b>Medium</b>						
3/4	25,000	50	666233 <b>25020</b>	666233 <b>40032</b>	666233 <b>35420</b>	662544 <b>28059</b>
1	25,000	50	666233 <b>35422</b>	662544 <b>82331</b>	666233 <b>35421</b>	662544 <b>82327</b>
1-1/2	20,000	50	666233 <b>35424</b>	662544 <b>82332</b>	666233 <b>35423</b>	662544 <b>82328</b>
2	20,000	50	666233 <b>35427</b>	662610 <b>09190*</b>	666233 <b>35426</b>	662610 <b>09182</b>
3	18,000	25	666233 <b>35430</b>	662610 <b>17522</b>	666233 <b>35429</b>	662610 <b>09185</b>
4	12,000	25	666233 <b>35432</b>	662610 <b>08821</b>		662610 <b>55350</b>
<b>Fine</b>						
3/4	25,000	50	666233 <b>25026</b>	666233 <b>40058</b>	666233 <b>25025</b>	
1	25,000	50	666233 <b>25029</b>	666233 <b>40064</b>	666233 <b>25028</b>	666233 <b>40062</b>
1-1/2	20,000	50	666233 <b>25032</b>	666233 <b>40070</b>	666233 <b>25031</b>	666233 <b>40068</b>
2	20,000	50	666233 <b>25035</b>	666233 <b>40077</b>	666233 <b>25034</b>	666233 <b>40074</b>
3	18,000	25	666233 <b>25038</b>	666233 <b>40085</b>	666233 <b>25037</b>	666233 <b>40082</b>
4	12,000	25	666233 <b>25041</b>	666233 <b>40092</b>		
<b>Very Fine</b>						
3/4	25,000	50	666233 <b>25044</b>	666233 <b>40044</b>	666233 <b>25043</b>	666233 <b>40042</b>
1	25,000	50	666233 <b>25047</b>	662544 <b>82339</b>	666233 <b>25046</b>	662544 <b>82335</b>
1-1/2	20,000	50	666233 <b>25050</b>	662544 <b>82340</b>	666233 <b>25049</b>	662544 <b>82336</b>
2	20,000	50	666233 <b>35433</b>	662610 <b>09189*</b>	666233 <b>25052</b>	662544 <b>82337</b>
3	18,000	25	666233 <b>35437</b>	662610 <b>09192</b>	666233 <b>35436</b>	662610 <b>09184</b>
4	12,000	25		666233 <b>40053</b>		
<b>Super Fine</b>						
2	20,000	50		662610 <b>091459</b>		
3	18,000	25		662610 <b>091460</b>		

\* 25 per standard package.

