



For use on dual action and random orbital sanders. The industry's highest performing and broadest selection of paper discs in PSA (pressure sensitive adhesive) disc rolls and individual discs, and hook and loop discs.

- Applications:** Stripping and preparing primed and painted surfaces for finishing, sanding of plastics, fiberglass and composites, bare wood sanding, light weld blending, preparing and finishing metal, and sanding of all gel coat and body filler compounds.
- Size Range:** 3" – 8"
- Grit Range:** 36 – 1500
- Abrasive Grain:** Ceramic Alumina, Zirconia Alumina, Aluminum Oxide, Silicon Carbide
- Attachment Systems:** PSA (pressure-sensitive adhesive), hook and loop
- Paper Weights:** Heavyweight – E and F; Lightweight – B, C, and D
- Vacuum Holes:** See product availability charts
- Machine Used:**



ORBITAL SANDER



VERTICAL SHAFT PORTABLE GRINDER

## Material/Application-to-Product Recommendation Guide

|                                     | BEST                       |                               |              | BETTER                     |               | GOOD                          |                               |
|-------------------------------------|----------------------------|-------------------------------|--------------|----------------------------|---------------|-------------------------------|-------------------------------|
|                                     | Heavy-Medium Stock Removal | Light Stock Removal Finishing |              | Heavy-Medium Stock Removal |               | Light Stock Removal Finishing | Light Stock Removal Finishing |
|                                     | SG H920                    | Blaze A995                    | Dry Ice A975 | BlueFire H875P             | BlueFire H822 | A2750P                        | Gold Reserve A296             |
| Primed, Painted Surfaces            |                            | ◆                             | ◆            | ◆                          |               | ◆                             | ◆                             |
| Fiberglass / Composites / Gel Coats |                            | ◆                             | ◆            | ◆                          |               | ◆                             | ◆                             |
| Wood                                |                            | ◆                             | ◆            | ◆                          |               | ◆                             | ◆                             |
| Metal                               | ◆                          | ◆                             | ◆            |                            | ◆             | ◆                             | ◆                             |
| Body Fillers / Compounds / Plastics |                            | ◆                             | ◆            | ◆                          |               | ◆                             | ◆                             |

## Application/Grit Recommendation Guide

| COARSER (GRINDING)       |    |    |                           |     |     |     |     |     |     |     | FINER (FINISHING) |     |     |     |                      |     |      |      |      |
|--------------------------|----|----|---------------------------|-----|-----|-----|-----|-----|-----|-----|-------------------|-----|-----|-----|----------------------|-----|------|------|------|
| 36                       | 40 | 60 | 80                        | 100 | 120 | 150 | 180 | 220 | 240 | 280 | 320               | 360 | 400 | 500 | 600                  | 800 | 1000 | 1200 | 1500 |
| Roughing to Intermediate |    |    | Intermediate to Finishing |     |     |     |     |     |     |     | Fine Finishing    |     |     |     | Ultra Fine Finishing |     |      |      |      |

## Cross Reference Guide

| TOTAL PERFORMANCE |                  |                       |                            |                        |                              |                              |                              |                             |                            | INITIAL PRICE |  |
|-------------------|------------------|-----------------------|----------------------------|------------------------|------------------------------|------------------------------|------------------------------|-----------------------------|----------------------------|---------------|--|
|                   | BEST             |                       |                            | BETTER                 |                              |                              |                              | GOOD                        |                            |               |  |
| NORTON            | F-Weight SG H920 | X-Weight Blaze A995   | B- & C-Weight Dry Ice A975 | F-Weight BlueFire H822 | E-Weight BlueFire H875P      | B-Weight A275 OP             | B-Weight Durite A475         | C-Weight A290               | B-Weight Gold Reserve A296 |               |  |
| 3M                | 763U             | 732U, 737U, 755L 775L | 334U, 734U, 735U           | —                      | 740I, 745I, 750U, 751U, 751I | 216U, 255L, 236U, 260L, 334U | 405N, 414N, 415U, 426U, 435U | 236U, 316U, NX              | 216U, 236U                 |               |  |
| Hermes            | BW114, CR116     | CR116                 | —                          | BW115, BW184           | BW110, VC153                 | VC154-LL                     | SF168                        | VC151-LL, VC152, WA flex 28 | —                          |               |  |
| Indasa            | —                | HT Line               | HT Line, RedLine           | —                      | HeavyLine                    | PlusLine                     | —                            | WhiteLine, YellowLine       | —                          |               |  |
| Klingspor         | PS61             | —                     | PS36                       | PS21                   | PS36                         | PS33, PS73W                  | PL35, PS14                   | PS33                        | PL36                       |               |  |
| Mirka             | —                | —                     | —                          | —                      | Royal CRS. Cut               | Q-Silver, Royal Micro        | CaratFlex, PolarStar         | Bulldog Gold, Basecut       | Bulldog Gold               |               |  |
| SIA               | —                | —                     | Siaprime 5550, 1958        | 1820                   | 1820, 1919, 1948             | 1940, 1944, 1950             | 1748                         | 1947, 1960                  | —                          |               |  |
| VSM               | —                | —                     | —                          | —                      | KP510E, KP709                | —                            | CP131A                       | KP911                       | —                          |               |  |

Lightweight Paper Discs



Best choice for the most demanding coarse grit stripping, blending, and sanding applications

### BLAZE A995 NO-FIL CERAMIC ALUMINA

- P-graded, next-generation sharper-edged ceramic aluminum oxide abrasive ensures fastest cut rate and longest life of any paper disc
- Unique polyester-reinforced, D-weight latex saturated backing provides maximum tear strength while retaining flexibility
- Water-based, non-pigmented stearate No-Fil coating and open coat provide maximum load resistance and no color transfer to work



Best choice for the most demanding sanding applications

### DRYICE A975 NO-FIL CERAMIC ALUMINA

- P-graded seeded-gel ceramic alumina abrasive for fastest cut rate and longest life of any paper disc
- Unique fiber reinforced, flexible B or C-weight latex saturated backing delivers 50% - 60% improvement in tear strength while retaining flexibility
- Water-based, non-pigmented stearate No-Fil coating and open coat provide maximum load resistance and no color transfer to work



Better choice for high-performance dry finishing on all materials

### A2750P NO-FIL ALUMINUM OXIDE

- Premium P-graded, heat treated, toughened aluminum oxide abrasive delivers superior life, fast cut rate, consistent finish
- Unique fiber reinforced, flexible B-weight latex saturated backing provides 50% - 60% improvement in tear strength while retaining flexibility
- Water-based, non-pigmented stearate No-Fil coating and open coat provide maximum load resistance and no color transfer to work
- 5" and 6" individual PSA discs in fine grits have a tabbed, white translucent liner to protect the PSA adhesive from airborne contaminants; the tab allows easier removal of the paper liner



Better choice for hard-to-sand surfaces and wood applications

### DURITE A475 NO-FIL SILICON CARBIDE

- Sharp and hard, P-graded, silicon carbide abrasive easily penetrates the hardest material and veneers to create finer finishes where finish is critical
- Flexible, B-weight fiber reinforced, latex paper backing provides flexibility and resistance to tearing
- Water-based, non-pigmented stearate No-Fil coating and open coat provide maximum load resistance and no color transfer to work



Good choice for sanding a broad range of substrates including primed or painted surfaces, wood, composites, aluminum, and ferrous metals

### GOLD RESERVE A296 NO-FIL ALUMINUM OXIDE

- P-graded premium aluminum oxide abrasive produces a quick, cool cut and a more consistent surface finish
- Strong B-weight latex/paper backing resists tearing while staying conformable and flexible
- Water-based, non-loading (No-Fil) stearate coating minimizes clogging and increases disc life

### Lightweight Paper Discs

Stick & Sand (PSA)  
Lightweight Disc Rolls  
Vacuum



TIER: **BETTER**  
 TRADENAME: **A2750P NO-FIL**  
 ABRASIVE: Aluminum Oxide  
 PAPER BACKING WEIGHT: B-Weight  
 FASTENING: PSA  
 OTHER: P-Graded




TIER: **GOOD**  
 TRADENAME: **A290 NO-FIL**  
 ABRASIVE: Aluminum Oxide  
 C-Weight  
 PSA  
 P-Graded


Stick & Sand (PSA)  
Individual Discs  
Non-Vacuum



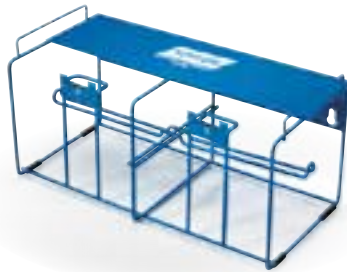
TIER: **BETTER**  
 TRADENAME: **A2750P NO-FIL**  
 ABRASIVE: Aluminum Oxide  
 PAPER BACKING WEIGHT: B-Weight  
 FASTENING: PSA Tabbed  
 OTHER: P-Graded

| SIZE | GRIT | ROLLS/<br>STD. PKG. | DISCS/<br>ROLL | PART #  | ROLLS/<br>STD. PKG. | DISCS/<br>ROLL | PART #              |  |
|------|------|---------------------|----------------|---|---------------------|----------------|---------------------|--|
|      |      |                     |                |  |                     |                |                     |  |
|      |      |                     |                | 5" x 5 Hole<br>Die #3329  |                     |                |                     |  |
| 5    | 60   |                     |                |   | 4                   | 100            | 662611 <b>30266</b> |  |
|      | 80   | 6                   | 100            | 662611 <b>31498</b>   | 4                   | 100            | 662611 <b>30265</b> |  |
|      | 100  | 6                   | 100            | 662611 <b>31497</b>   |                     |                |                     |  |
|      | 120  | 6                   | 100            | 662611 <b>31496</b>   | 4                   | 100            | 662611 <b>30263</b> |  |
|      | 150  | 6                   | 100            | 662611 <b>31495</b>   | 4                   | 100            | 662611 <b>30262</b> |  |
|      | 180  | 6                   | 100            | 662611 <b>31494</b>   | 4                   | 100            | 662611 <b>30261</b> |  |
|      | 220  | 6                   | 100            | 662611 <b>31493</b>   | 4                   | 100            | 662611 <b>30260</b> |  |
|      | 240  | 6                   | 100            | 662611 <b>31492</b>   |                     |                |                     |  |
|      | 320  | 6                   | 100            | 662611 <b>31490</b>   | 4                   | 100            | 662611 <b>30258</b> |  |
|      | 400  | 6                   | 100            | 662611 <b>31488</b>   |                     |                |                     |  |

| SIZE | GRIT | MIN./<br>STD PKG. | PART #              |
|------|------|-------------------|---------------------|
| 5    | 1000 | 100/400           | 662611 <b>31450</b> |
|      | 1200 | 100/400           | 662611 <b>31449</b> |
| 6    | 1000 | 100/400           | 662611 <b>31467</b> |
|      | 1200 | 100/400           | 662611 <b>31466</b> |
|      | 1500 | 100/400           | 662611 <b>31465</b> |

| SIZE | GRIT | ROLLS/<br>STD. PKG. | DISCS/<br>ROLL | PART #  | ROLLS/<br>STD. PKG. | DISCS/<br>ROLL | PART #              |  |
|------|------|---------------------|----------------|---|---------------------|----------------|---------------------|--|
|      |      |                     |                |  |                     |                |                     |  |
|      |      |                     |                | 6" x 6 Hole<br>Die #3333  |                     |                |                     |  |
| 6    | 80   | 6                   | 100            | 662611 <b>31515</b>   | 4                   | 100            | 662611 <b>30276</b> |  |
|      | 100  | 6                   | 100            | 662611 <b>31514</b>   | 4                   | 100            | 662611 <b>30275</b> |  |
|      | 120  | 6                   | 100            | 662611 <b>31513</b>   | 4                   | 100            | 662611 <b>30274</b> |  |
|      | 150  | 6                   | 100            | 662611 <b>31512</b>   | 4                   | 100            | 662611 <b>30273</b> |  |
|      | 180  | 6                   | 100            | 662611 <b>31511</b>   | 4                   | 100            | 662611 <b>30272</b> |  |
|      | 220  | 6                   | 100            | 662611 <b>31510</b>   | 4                   | 100            | 662611 <b>30271</b> |  |
|      | 240  | 6                   | 100            | 662611 <b>31509</b>   |                     |                |                     |  |
|      | 280  | 6                   | 100            | 662611 <b>31508</b>   |                     |                |                     |  |
|      | 320  | 6                   | 100            | 662611 <b>31507</b>   | 4                   | 100            | 662611 <b>30268</b> |  |
|      | 400  | 6                   | 100            | 662611 <b>31505</b>   |                     |                |                     |  |
|      | 600  | 6                   | 100            | 662611 <b>31503</b>   |                     |                |                     |  |

Refer to the Sanding Accessories section for back-up pads and accessories.



### PSA Disc Roll Dispenser

- Norton disc roll dispensers feature heavy-duty construction and a rubberized finish to protect your product, as well as the finish on your workpiece
- These versatile dispensers are designed to accommodate any 5" or 6" disc roll or sheet roll
- They can be attached to a wall or stacked for multi-grit or multi-diameter operations
- Discs are individually dispensed and removed from the roll by a cutter bar

| DESCRIPTION                        | STD. PKG. | PART #              |
|------------------------------------|-----------|---------------------|
| <b>PSA Disc Roll Dispenser</b>     |           |                     |
| Single Disc Roll Dispenser         | 1         | 636425 <b>42772</b> |
| Double Disc Roll Dispenser (shown) | 1         | 636425 <b>02981</b> |