



Plastic Repair

Seam Sealers

Metal Bonding

- Created using the most advanced technology available today
- Products can handle many different applications, thus minimizing the need for a large inventory of product to be kept on-hand
- Acrylic Adhesives are the best choice for metal-to-metal bonding, giving a lifetime corrosion and performance warranty
- Urethane Adhesives are the best choice for plastic repairs, easy to sand and will not lift, roll up or shrink
- Epoxy Adhesives are ideal for undetectable SMC repairs because they are easy to sand and will not lift or roll up

METAL BONDING	COMPOSITE PLASTIC REPAIR – BONDING	COMPOSITE PLASTIC REPAIR – STRUCTURAL	COMPOSITE PLASTIC REPAIR – COSMETIC	FLEXIBLE PLASTIC REPAIR – STRUCTURAL	FLEXIBLE PLASTIC REPAIR – COSMETIC	636425-	DESCRIPTION	COLOR	WORK TIME	HANDLING/ CLAMP TIME	SANDING TIME	PAINT TIME
ACRYLIC ADHESIVES												
■						06419	Metal Door Skin Bonding	Green	45 min	1-1/2 hrs		
■						06420	Metal Panel/Weld Bonding	Gray	75 min	2-1/2 hrs		
EPOXY ADHESIVES												
■	■	■		■		06418	Panel Bonder – 30 minute	Black	30 min	2 hours	3 hours	
■	■	■		■		06421	Panel Bonder – 90 minute	Black	90 min	4 hours	8 hours	
■						06427	Impact Toughened	Purple	90 min	120 min		
			■		■	06412	Repair and Filler	Purple	5 min		15-30 min*	15-30 min*
		■	■			06417	SMC/Fiberglass Repair	Beige	40 min		10 min @180°F	60 min @180°F
URETHANE ADHESIVES												
	■	■		■		04647	45 second	Opaque	45 sec	2-1/2 min	5 – 7 min*	
	■	■		■		04615	1 minute	Black	1-1/2 min	7 min	12 – 20 min*	1 hour
	■	■		■		04616	5 minute	Black	7 min	15 min	45 min	2 hours
■	■	■		■		04617	15 minute	Black	20 min	45 min	90 min	3 hours

*Sanding time depends on film thickness | Times are @ 70°F/21°C except #06421 @ 77°F / 25°C | All are 220 ml except #97122

TECHNICAL HELP LINE 1-866-879-3761



45 Seconds

Two-part urethane (1:1) used for structural and cosmetic repairs of all plastic bumpers including TPE, TPO, TEO, PP, and ABS.

DESCRIPTION	SIZE	PART #
45 seconds	220ml	636425 04647
<i>Case</i>		6



1 Minute

Two-part urethane (1:1) used for structural and cosmetic repairs of all plastic bumpers including TPE, TPO, TEO, PP, and ABS.

DESCRIPTION	SIZE	PART #
1 minute	220ml	636425 04615
<i>Case</i>		6



5 Minutes

Two-part urethane (1:1) adhesive used for structural and cosmetic repairs of all plastic bumpers, bumper tabs, emblems, door trims, interior and exterior plastic repairs, and cosmetic repairs including TPE, TPO, TEO, PP, and ABS and can also be used to bond SMC or fiberglass panels.

DESCRIPTION	SIZE	PART #
5 minutes	220ml	636425 04616
<i>Case</i>		6



15 Minutes

Two-part urethane (1:1) adhesive used for installation of hood panels, roof panels, fenders, fender liners, fairings, spoilers, wind deflectors, cab extenders, ground effects, headlamp buckets, and other body panels. For bonding fiberglass, SMC, carbon fiber, and other plastics to itself and to primed metal.

DESCRIPTION	SIZE	PART #
15 minutes	220ml	636425 04617
<i>Case</i>		6



Adhesion Promoter

No need to identify plastic type – just simply apply Norton SpeedGrip Adhesion Promoter to all plastics once, no need to re-apply. Allow for a 10 minute flash time.

No plastic identification required.

DESCRIPTION	SIZE	PART #
Aerosol Adhesion Promoter	333 grams	636425 04625
<i>Case</i>		12