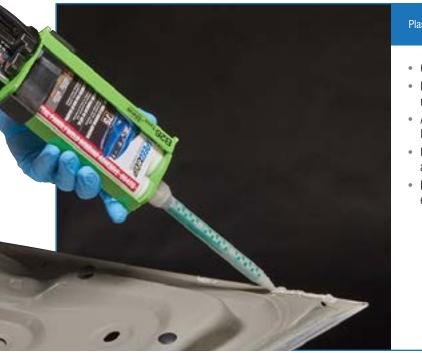


SPEED-GRIP STRUCTURAL ADHESIVES Auto Line



Plastic Repair	Seam Sealers	Metal Bonding
 Products can hand need for a large in Acrylic Adhesives lifetime corrosion Urethane Adhesive and will not lift, ro Epoxy Adhesives a 	entory of product to be ke are the best choice for me and performance warranty s are the best choice for p I up or shrink	ions, thus minimizing the ept on-hand stal-to-metal bonding, giving a

METAL BONDING	COMPOSITE PLASTIC REPAIR – BONDING	COMPOSITE PLASTIC REPAIR – STRUCTURAL	COMPOSITE PLASTIC REPAIR – COSMETIC	FLEXIBLE PLASTIC REPAIR – STRUCTURAL	FLEXIBLE PLASTIC REPAIR – COSMETIC	636425-	DESCRIPTION	COLOR	WORK TIME	HANDLING/ CLAMP TIME	SANDING TIME	PAINT TIME
ACRYL	IC ADH	ESIVES										
						06419	Metal Door Skin Bonding	Green	45 min	1-1/2 hrs		
						06420	Metal Panel/Weld Bonding	Gray	75 min	2-1/2 hrs		
EPOXY	ADHES	SIVES										
						06418	Panel Bonder – 30 minute	Black	30 min	2 hours	3 hours	
						06421	Panel Bonder – 90 minute	Black	90 min	4 hours	8 hours	
						06427	Impact Toughened	Purple	90 min	120 min		
						06412	Repair and Filler	Purple	5 min		15-30 min*	15-30 min*
						06417	SMC/Fiberglass Repair	Beige	40 min		10 min @180°F	60 min @180°F
URETH	IANE AD	HESIVE	S									
						04647	45 second	Opaque	45 sec	2-1/2 min	5 – 7 min*	
						04615	1 minute	Black	1-1/2 min	7 min	12 – 20 min*	1 hour
						04616	5 minute	Black	7 min	15 min	45 min	2 hours
						04617	15 minute	Black	20 min	45 min	90 min	3 hours

*Sanding time depends on film thickness | Times are @ 70°F/21°C except #06421 @ 77°F / 25°C | All are 220 ml except #97122

TECHNICAL HELP LINE 1-866-879-3761



SPEED-GRIP STRUCTURAL ADHESIVES For Plastic Repair

PART #

6

636425**04615**

45 Seconds

Two-part urethane (1:1) used for structural and cosmetic repairs of all plastic bumpers including TPE, TPO, TEO, PP, and ABS.

DESCRIPTION	SIZE	PART #
45 seconds	220ml	636425 04647
Case		6

Two-part urethane (1:1) used for structural and cosmetic repairs of all plastic bumpers including TPE, TPO, TEO,

SIZE

220ml



5 Minutes

1 Minute

PP, and ABS. DESCRIPTION

1 minute

Case

Two-part urethane (1:1) adhesive used for structural and cosmetic repairs of all plastic bumpers, bumper tabs, emblems, door trims, interior and exterior plastic repairs, and cosmetic repairs including TPE, TPO, TEO, PP, and ABS and can also be used to bond SMC or fiberglass panels.

DESCRIPTION	SIZE	PART #
5 minutes	220ml	636425 04616
Case		6

15 Minutes

Two-part urethane (1:1) adhesive used for installation of hood panels, roof panels, fenders, fender liners, fairings, spoilers, wind deflectors, cab extenders, ground effects, headlamp buckets, and other body panels. For bonding fiberglass, SMC, carbon fiber, and other plastics to itself and to primed metal.

DESCRIPTION	SIZE	PART #
15 minutes	220ml	636425 04617
Case		6



Voc

Adhesion Promoter

No need to identify plastic type - just simply apply Norton SpeedGrip Adhesion Promoter to all plastics once, no need to re-apply. Allow for a 10 minute flash time.

No plastic identification required.

DESCRIPTION	SIZE	PART #
Aerosol Adhesion Promoter	333 grams	636425 04625
Case		12



