

DEBURRING & FINISHING

With Non-Woven Products

Norton Bear-Tex Non-Woven Surface Conditioning Discs

For initial blending of smaller welds, and blending marks from initial weld takedown.



		BETTER		GOOD	
		VORTEX RAPID PREP		RAPID PREP A/O	
SIZE (DIAMETER) & TYPE (ROLL ON/OFF)	GRIT	PART #	PART #	PART #	PART #
2" TR*	XCrse	66623335326	66261016373		
	Crse	66623335414	66261009191		
	Med	66623335427	66261009190		
	Fine	66623325035	66623340077		
	VFN	66623335433	66261009189		
3" TR	XCrse	66623335327	66261016994		
	Crse	66623335417	66261009194		
	Med	66623335430	66261017522		
	Fine	66623325038	66623340085		
	VFN	66623335437	66261009192		
5" x 7/8"	XCrse	66623334975	66261090645		
	Crse	66623334946	66261008293		
	Med	66623334963	66261017124		
	Fine	66623334954	66254469132		
	VFN	66623333618	66623325943		

Minimum Order Quantity = 25. * Minimum Order Quantity = 50.

Norton Bear-Tex Non-Woven Unified Quick-Change Discs

For deburring, blending, and cleaning.



		BETTER		GOOD	
		VORTEX RAPID BLEND		RAPID BLEND	
		Engineered A/O TR (Type III)		Aluminum Oxide TR (Type III)	
SIZE (D x T)	SPEC.	STD. PKG.	PART #	PART #	PART #
2" x 1/4"	2-3AM	60	66254428237	66261014897	
	2SF	60	—	66261014889	
	3SF	60	—	66261017306	
3" x 1/4"	2-3 AM	40	66254428238	66261014898	
	2SF	40	—	66261014890	
	3SF	40	—	66261016005	

Norton Bear-Tex Non-Woven Depressed Center Unified Discs

For initial blending of smaller welds and reducing steps to achieve a #4 finish or finer.



		BETTER		GOOD	
		VORTEX RAPID BLEND		NEX RAPID BLEND	
		Type 27 Fiberglass Back		Type 27 Fiberglass Back	
SIZE (D x H)	SPEC.	PART #	PART #	PART #	PART #
4-1/2" x 7/8"	5AM	66254429268	—		
	2AF	—	66261020547		
	2SVF	—	66261020546		

Minimum Order Quantity = 10

DEBURRING & FINISHING

With Non-Woven Products

Norton Bear-Tex Non-Woven Convolute Wheels

Series 4000: heavy deburring Rapid Finish GP: deburring/ final finishing



		BEST		BETTER	
		RAPID FINISH GP 9SF		SERIES 4000 9SF	
SIZE (D x T x H)	SPEC.	PART #	PART #	PART #	PART #
6" x 1/2" x 1"	9SF	66261112985	66261004021		
6" x 1" x 1"	9SF	63642581587	66261004141		

MOQ: 1/2" = 4; 1" = 3

Norton Bear-Tex Non-Woven Surface Conditioning Belts

For blending abrasive belt lines

BETTER: Vortex Rapid Prep RF: regular flex; best cut-rate.

GOOD: Rapid Prep XF: extra flexible; softer-acting



		BETTER		GOOD	
		VORTEX RAPID PREP RF		RAPID PREP A/O XF	
SIZE (W x L)	GRIT	PART #	PART #	PART #	PART #
3-1/2" x 15-1/2"	Crse	66623335042	66261055324		
	Med	66623335118	66254444576		
	Fine	66623333665	66623333452		
	VFN	66623335139	66261055326		

Minimum Order Quantity = 8

Non-Woven Bear-Tex Surface Conditioning Flap Wheels with Arbor Holes

All Non-Woven: more conformable; for finishing.

Interleaf: more aggressive; for stock removal & finishing



		BETTER		BETTER	
		ALL NON-WOVEN FLAPS		INTERLEAF - 2 CLOTH-1 NW FLAP	
SIZE (D x H)	GRIT	PART #	PART #	PART #	PART #
4-1/4" x 2" x 5/8-11	A/O Crse	66261197490	—		
	A/O Med	66261197493	—		
	S/C Med	66261197494	—		
	80 grit: A/O M	—	66261197510		
4-1/4" x 4" x 5/8-11	A/O Crse	66261197473	—		
	A/O Med	66261197482	—		
	S/C Med	66261197484	—		
	80 grit: A/O M	—	66261197496		

Made-to-Order: ask your Norton representative for quote and current lead-time.

Minimum Order Quantity = 1

DEBURRING & FINISHING

Norton Bear-Tex Rapid Prep Non-Woven Surface Conditioning File Belts

For blending linear scratch patterns to achieve a #4 finish.



		GOOD	
		RAPID PREP A/O XF	
SIZE (W x L)	GRIT	PART #	PART #
1/4" x 18"	Crse	66261011420	
	Med	66261012524	
	Fine	66623333424	
1/2" x 18"	VFN	66623333511	
	Crse	66261055309	
	Med	66261055310	
	Fine	66623333426	
	VFN	66261055311	
	Crse	66261002111	
3/4" x 18**	Med	66261015808	
	Fine	66254490858	
	VFN	66261003622	

* Minimum Order Quantity = 12. Minimum Order Quantity = 24.

Norton Bear-Tex Non-Woven Unified Discs & Wheels

For combining blending and finishing steps.

Vortex Rapid Blend: combines medium - fine steps in to one step

NEX Rapid Blend: smear-free finishes



		BETTER		GOOD	
		VORTEX RAPID BLEND		RAPID BLEND A/O	
SIZE	(DENSITY/ABRASIVE/GRIT)	PART #	PART #	PART #	PART #
Quick-Change Discs					
3" x 1/8" TR	5AM	66261093556	—		
3" x 1/4" TR	3AM	66254428238	—		
	9AM	77696074101	—		
	2SF	—	66261014890		
Unified Wheels					
6" x 1/4" x 1/2"	7AM	66254409845	—		
6" x 1/2" x 1/2"	2SF	—	66261004276		

Unified wheels are made-to-order; ask your Norton representative for quote & current lead-time. MOQ = 40 for TR discs; = 8 for 1/4" wheels; = 4 for 1/2" wheels

CUTTING-OFF & GRINDING

Quantum3: 100% ceramic abrasive; fastest cut-rate, highest MRR, contaminate-free, for highest productivity, lowest total cost

NorZon Plus: ceramic/zirconia abrasive blend: exceptional combination of life, cut rate

DiaLast: high-quality diamond abrasive provides extra-long life vs. conventional abrasive wheels

BlueFire: zirconia/aluminum oxide abrasive blend; 2-3 the life of aluminum oxide wheels; excellent performance/price ratio

BlueFire and Gemini INOX/SS: iron, sulfur and chlorine free

Portable Cut-Off Tool Small Diameter Straight Cut-Off Wheels (Type 01/41)



		BEST		BETTER		GOOD	
		NORZON PLUS		BLUEFIRE		GEMINI LONG LIFE	
SIZE (D x T x H)	MOQ	PART #	PART #	PART #	PART #	PART #	PART #
3" x .035" x 3/8"	66243510669	66252843174	66243537271				
3" x 1/16" x 3/8"	66243510671	66252843175	66243510648				
4" x .035" x 3/8"	66243510675	66252843173	66243537273				
4" x 1/16" x 3/8"	66243510677	66252843171	66243510657				
4" x .125" x 3/8"	66243510841	66252843172	66243510661				

Minimum Order Quantity = 25

Right Angle Grinder Straight "RightCut" Cut-off Wheels (Type 01/41)



		BEST		GOOD	
		NORZON PLUS		GEMINI INOX/SS	
SIZE (D x T x H)	MOQ	PART #	PART #	PART #	PART #
4-1/2" x .045" x 7/8"	25	66252830730	66252841997*		
7" x .045" x 7/8"	20	—	66252842000		
7" x 1/16" x 7/8"	25	66252900652	—		

* Gemini General-Purpose

Circular Saw Straight Cut-off Wheels (Type 01/41)



		BEST		GOOD	
		DIALAST		GEMINI	
SIZE (D x T x H)	MOQ	PART #	PART #	PART #	PART #
7" x .060" x 7/8"	1	70184694055	—		
7" x 1/16" x 5/8"	25	—	66252905957		

Right Angle Grinder Depressed Center "RightCut" Cut-off Wheels (Type 27/42)



		BEST		GOOD	
		NORZON PLUS		GEMINI INOX/SS	
SIZE (D x T x H)	MOQ	PART #	PART #	PART #	PART #
4-1/2" x .040" x 5/8-11	10	—	66252843227*		
4-1/2" x .045" x 5/8-11	10	66252842006	66252841913		
4-1/2" x .045" x 7/8"	25	66252843320	66252841912		
7" x .045" x 7/8"	20	—	66252941918		

* Gemini General-Purpose

Right Angle Grinder Depressed Center Grinding Wheels (Type 27)



		BEST		BETTER		GOOD			
		QUANTUM3 GP		NORZON PLUS GP		BLUEFIRE FC/INOX/SS		GEMINI INOX/SS	
SIZE (D x T x H)	MOQ	PART #	PART #	PART #	PART #	PART #	PART #	PART #	PART #
4-1/2" x 1/4" x 10	66253370793	66252843326	66252843193	66252842032					
5/8-11									
4-1/2" x 1/4" x 7/8"	25	66253370794	66252843328	66252843192	66252842033				
5" x 1/4" x 7/8	25	66253370796	66252843334	66252843196	66252842040				
7" x 1/4" x 7/8"	20	66253370800	66252917880	66252843184	—				
9" x 1/4" x 5/8-11"	10	66253370801	66253021634	66252843189	—				
9" x 1/4" x 7/8"	20	66253370802	66253021633	66252843188	—				

FC = Fast Cut; INOX/SS = Contaminate Free

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