

NORTON

SAINT-GOBAIN

REDHEAT[®]

F981 & F981S
CERAMIC ALUMINA FIBER DISCS

The Best Choice for an Excellent Blend of Performance and Price

Norton Red Heat F981 & F981S discs are excellent starting specifications when the performance of ceramic is desired. Non-supersize and supersize discs cover the range of mild carbon steels, stainless to hard-to-grind alloys and achieve optimum value.



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STOCK REMOVAL | WELD BLENDING | EDGE CHAMFERING

NORTON

SAINT-GOBAIN[®]



NORTON RED HEAT F981 & F981S FIBER DISCS

BEST CHOICE/HIGHEST PRODUCTIVITY FOR MILD CARBON STEEL (F981), STAINLESS (F981S) AND FERROUS METALS

FEATURES & BENEFITS

- New, premium 100% ceramic alumina grain excels on mild carbon, stainless steel and other hard-to-grind alloys
- F981: competitively priced with excellent performance on carbon steel
- F981S: supersized grinding aid minimizes heat and loading on stainless and aluminum

AVAILABILITY

Norton Red Heat F981 & F981S Fiber Discs

F981 PART #	F981S PART #	GRIT	STD. PKG.
4-1/2" x 7/8"			
77696008400	77696008462	24	25
77696008401	77696008465	36	25
77696008402	77696008466	50	25
77696008403	77696008467	60	25
77696008404	77696008470	80	25
77696008405		100	25
77696008406		120	25
5" x 7/8"			
77696008407	77696008480	24	25
77696008412	77696008481	36	25
77696008413	77696008482	50	25
77696008414	77696008483	60	25
77696008422	77696008484	80	25
77696008423		100	25
77696008425		120	25
7" x 7/8"			
77696010018	77696010006	24	25
77696008429	77696010007	36	25
77696008430	77696010008	50	25
77696008431	77696010009	60	25
77696008432	77696010011	80	25
77696008433		100	25
77696008436		120	25
9-1/8" x 7/8"			
77696008437	77696010012	24	25
77696008440	77696010013	36	25
77696008444	77696010017	50	25
77696008449		60	25
77696008452		80	25
77696008453		100	25

Norton Red Heat F981 Speed Change Discs

PART #	GRIT	CAP	STD. PKG.
4-1/2" x 5/8"-11			
77696009735	24	F981	25
77696009737	36	F981	25
77696009739	50	F981	25
77696009740	60	F981	25
77696009741	80	F981	25
77696009746	100	F981	25
77696009747	120	F981	25
5" x 5/8"-11			
77696009748	24	F981	25
77696009749	36	F981	25
77696009750	50	F981	25
77696009752	60	F981	25
77696009753	80	F981	25
77696009754	100	F981	25
77696009755	120	F981	25
7" x 5/8"-11			
77696009759	24	F981	25
77696009760	36	F981	25
77696009761	50	F981	25
77696009762	60	F981	25
77696009767	80	F981	25
77696009771	100	F981	25
77696009772	120	F981	25

Norton AVOS Red Heat F981S Speed-Lok Discs

PART #	GRIT	CAP	STD. PKG.
4-1/2" x 5/8"-11			
77696008454	24	F981S	10
77696008456	36	F981S	10
77696008457	50	F981S	10
77696008459	60	F981S	10
77696008460	80	F981S	10
5" x 5/8"-11			
77696008471	24	F981S	10
77696008474	36	F981S	10
77696008475	50	F981S	10
77696008477	60	F981S	10
77696008478	80	F981S	10
7" x 5/8"-11			
77696008485	24	F981S	10
77696010001	36	F981S	10
77696010002	50	F981S	10
77696010003	60	F981S	10
77696010005	80	F981S	10

Rubber Back-up Pads

PART #	DESCRIPTION	MAX. RPM	STD. PKG.
Air-Cooled Standard			
63642502122	4-1/2" Medium	11,000	5
63642543421	5" Medium	10,000	5
63642543422	7" Medium	8,600	5
63642543423	9" Medium	6,600	5
Smooth Face / Speed Change			
66254492277	4-1/2" Medium	20,000	5
63642543235	5" Medium	12,000	5
63642543245	7" Medium	8,600	5

Rubber Back-up Pads - Continued

PART #	DESCRIPTION	MAX. RPM	STD. PKG.
Tools			
63642543463	#103 Retainer Nut	—	10
63642543461	66NS Short Retainer Nut	—	10
63642543005	Spanner Wrench		5
<i>Retainer nuts are not included with back-up pads. These must be ordered separately.</i>			

Norton AVOS Speed-Lok Back-up Pads

PART #	DESCRIPTION	MAX. RPM	STD. PKG.
AVOS Triangular Speed-Lok			
63642502985	4-1/2" x 5/8"-11	13,000	5
63642503029	5" x 3/8"-24 Pistol Grip*	20,000	5
63642502517	5" x 5/8"-11	13,000	5
63642503030	5" x 7/16"-20 Pistol Grip*	20,000	5
AVOS Round Speed-Lok			
63642504873	7" x 5/8"-11 Hard	8,600	5
63642504874	7" x 5/8"-11 Medium	8,600	5
<i>*Use on air pneumatic and high-speed pistol grip Sanders</i>			

BEST

NORTON Blaze and NORTON Red Heat

BETTER

NORTON BlueFire

GOOD

NORTON Neon and NORTON Metal

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