



MASKING

BEST PRACTICE

Moldings and Trim

Use trim tape to lift moldings off of the vehicle surface to allow paint coverage under the molding and eliminate a hard paint line. American brand TrimFast tape is perforated for easy tearing. Works well on sidelights, back glass moldings and flush mount windshields.

Objective: Allow paint coverage under the moldings and eliminate hard paint edges around moldings and trim.



Protect Jamb and Body Apertures

Use premium foam masking tape to protect jamb and apertures from overspray and to produce a soft paint edge. Use foam tape instead of masking tape and paper to increase productivity and to save on material costs. Premium foam masking tape can be applied to fixed or moving parts and the offset adhesive should be applied to the inside of the panel. Close the panel then smooth the tape to the desired depth.

Objective: Prevent paint overspray from penetrating jamb, hood and trunk gutters etc. and to produce a soft paint edge.



Windows

Use masking tape and paper to cover windows, lights and trim within the spray area. Use fine line tape first if you have difficult contours to mask.

Objective: Prevent paint overspray on the glass, lights and trim.



Outline with "Paint Check"

To provide optimal conditions in the paint booth, outline the spray area with white Norton "Paint Check" paper.

Objective: Using the white "Paint Check" paper will not distort the light that reflects into the paint match area, as can happen with colored paper. The coverage test "Paint Check" logo helps to gauge paint coverage when needed.



Outline the Spray Area and Cover the Vehicle

Outline the spray area with 1-1/2" masking tape then cover the entire vehicle with plastic sheeting and cut out the area to be sprayed. Attach the plastic along the cut edge to the tape outline using 3/4" or 1-1/2" masking tape.

Objective: Protect panels that are not being painted from overspray.



Final Check

Double check that all exposed areas are covered. It is recommended to cover any exposed wheels with Blue Wrap paintable plastic wheel maskers.

Tip: To keep the paint area cleaner and to save time and money in the detail department, reverse mask wheel wells with 18" masking paper. This will keep the dirt behind the wheel and out of your paint jobs.

Objective: Prevent costly re-work.



MASKING PRODUCTS

SIZE	PART #
AMERICAN BRAND TM27 TRIMFAST	
50mm x 10m (1.96" x 10.94 yds.)	077922-00268
BLUE FINE LINE MASKING TAPE	
1/8" x 36 yds.	636425-72018
1/4" x 36 yds.	636425-72014
1/2" x 36 yds.	636425-72012
3/4" x 36 yds.	636425-06174
PREMIUM FOAM MASKING TAPE	
20mm x 50m (3/4" x 54.6 yds.)	662544-70746
FOAM MASKING TAPE	
13mm x 50m (1/2" x 54.6 yds.)	662544-70735
AMERICAN BRAND PG MASKING TAPE	
18mm x 54.8m	087143-00310
24mm x 54.8m	087143-00311
36mm x 54.8m	087143-00312
48mm x 54.8m	087143-00313
AMERICAN BRAND AM MASKING TAPE	
18mm x 54.8m	087143-00314
24mm x 54.8m	087143-00315
36mm x 54.8m	087143-00316
48mm x 54.8m	087143-00317
BLUE SHEETING™ TRI-LAYER PAINTABLE PLASTIC	
12' x 400'	636425-03344
16' x 350'	636425-03345
20' x 350'	636425-03723
OVERSPRAY PROTECTIVE SHEETING	
12' x 400'	636425-06727
16' x 400'	636425-06728
ANCHOR® BRAND HAND MASK FILM	
24" x 180'	087143-00214
48" x 180'	087143-00216
72" x 90'	087143-00217
99" x 90'	087143-00218
MOBILE MASKER	
4 tier-2 up to 12", 2 up to 18"	662610-89208
WHITE "PAINT CHECK" MASKING PAPER	
6" x 750'	636425-00402
12" x 750'	636425-00403
18" x 750'	636425-00404
24" x 750'	636425-06224
36" x 750'	636425-00407
BLUE WRAP™ PROTECTIVE PLASTIC	
Wheel Maskers-Fits up to 17"	636425-05922