









CARBIDE BITS FOR BENCH & ON-THE-CAR LATHES

ACCU-TURN/ BOSCH	PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
	060-6	6-pk	433796	<ul style="list-style-type: none"> Accu-Turn/Bosch Style Positive Rake Bits have the unique capability to cut hard spots on rotors, drums, and flywheels 	7700, 8920, 8922, 8944, 8989, 8990, 8991, 8993, 8995 and 8997 lathes. 3 cutting edges.
	060-10	10-pk	433796		
	068-6	6-pk	878051	<ul style="list-style-type: none"> Accu-Turn Style Negative Rake On-the-Car Bits, 1/8" Thick 	8700, 8750 and 8800 On-the-Car lathes. 6 cutting edges.
	068-10	10-pk	878051		
	408-6	6-pk	N/A	<ul style="list-style-type: none"> Accu-Turn Style Positive Rake Bits with larger radius for more aggressive action-longer life for Disc/Drum Lathes 	8911, 8922, 8944, 8989, 8991 or 8993. 3 cutting edges.
	408-10	10-pk	N/A		
	409-6	6-pk	N/A	<ul style="list-style-type: none"> Accu-Turn Style Positive Rake Bit with .048 Radius and TiALN coating for aggressive action-longer life Tool Holders: 422, 423 (421 Set)	8911, 8922, 8944, 8989, 8991 or 8993. 3 cutting edges.
	409-10	10-pk	N/A		
ALL TOOL	PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
	064-6	6-pk	3330	<ul style="list-style-type: none"> All Tool Style Negative Rake Bits for Disc/Drum Lathes 	Model 747. 6 cutting edges.
	064-10	10-pk	3331		
	065-6	6-pk	6731	<ul style="list-style-type: none"> All Tool Style Positive Rake Bits for Disc/Drum Lathes 	Model 747. 6 cutting edges.
	065-10	10-pk	6731		
AMMCO	PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
	062-6	6-pk	6914-6	<ul style="list-style-type: none"> Most Popular - Ammco Style Negative Rake Bits for Disc/Drum Lathes. Use in place of all 6914 bits. 	1000, 1001, 3000, 4000, 4100, 7000, 7700. On-the-Car brake lathe models 700, 705 & 710. Drum Side on 3850 lathes. 6 cutting edges.
	062-10	10-pk	6914-10		
	062C-6	6-pk	6914-6	<ul style="list-style-type: none"> Coated Ammco Style Negative Rake Bits. Use in place of all 6914 bits. Use on all 062 applications. 	1000, 1001, 3000, 4000, 4100, 7000, 7700. On-the-Car brake lathe models 700, 705 & 710. Drum Side on 3850 lathes. 6 cutting edges.
	062C-10	10-pk	6914-10		
	062S-6	6-pk	6914-6	<ul style="list-style-type: none"> Extra Life - Super Ammco Style Negative Rake Bits. Precision ground all over. Use in place of all 6914 bits. Use on all 062 applications. 	1000, 1001, 3000, 4000, 4100, 7000, 7700. On-the-Car brake lathe models 700, 705 & 710. Drum Side on 3850 lathes. 6 cutting edges.
	062S-10	10-pk	6914-10		








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HUNTER	PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
	064-6	6-pk	221-580-2	<ul style="list-style-type: none"> Hunter Style Negative Rake Bits for Drums Tool Holders: 191, 192, 784 (193 Set) 	BL500, 501 & 505 Combination Lathes. 6 cutting edges.
	064-10	10-pk	221-617-2		
	065-6	6-pk	221-639-3	<ul style="list-style-type: none"> Hunter Style Positive Rake Bits .015 Radius Tool Holders: 968, 969 	BL500, 501 & 505 Hunter Lathes. 3 cutting edges.
	065-10	10-pk	221-640-3		
	067-6	6-pk	221-651-2	<ul style="list-style-type: none"> Hunter Style Positive Rake Bits Tool Holders: RP8-8568, RP8-8569, 221-615-2, 221-616-2 (not sold by Shark), 404, 405, 464, 465, 190 (466 Set) 	BL500, BL501 & BL505 Combo Lathes in Foreign Car Angled Tool Holders. 3 cutting edges.
	067-10	10-pk	221-651-2		
	103-6	6-pk	221-538-3	<ul style="list-style-type: none"> Hunter Style Positive Rake Bits Tool Holders: 25-499-2, 57-500-2 (not sold by Shark) 	OCL400, OCL360, BL505 & BL501. 3 cutting edges.
	103-10	10-pk	221-640-3		
	409-6	6-pk	221-678-3	<ul style="list-style-type: none"> Shark Style Positive Rake Bits for Hunter TialN Coated .060 Radius Tool Holders: 422, 423 (421 Set) 	BL500 BL505 & BL501 Rotor Lathes. 3 cutting edges.
	409-10	10-pk	221-678-3		
	702-6	6-pk	V302-07-167	<ul style="list-style-type: none"> Hunter Style Negative Rake Bits for Disc Rotors 	201, 205 Disc Lathes. 6 cutting edges.
	702-10	10-pk	V302-07-167		
	703-6	6-pk	221-580-2	<ul style="list-style-type: none"> Hunter Style On-the-Car Negative Rake Bits .030 Radius 	BL300. 6 cutting edges.
	703-10	10-pk	221-617-2		
	709-6	6-pk	221-626-3	<ul style="list-style-type: none"> Hunter Style Positive Rake Micro-Round Inserts Tool Holders: 80337, 80338 Screws sold separately (709S) 	OCL360, OCL-400, BL505 & BL501 Lathes.
	709-10	10-pk	221-626-3		
	709S	1-pk	75-556-2		



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PERFORMANCE	PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
	064-6	6-pk	3336	<ul style="list-style-type: none"> Most Popular - Performance Style Negative Rake Bits for Drum & Rotor Lathes Tool Holders: 191, 192, 782 (193 Set) 	6600, 7100, 7200 & 7600 lathes. 6 cutting edges.
	064-10	10-pk	3340		
	065-6	6-pk	8711	<ul style="list-style-type: none"> Most Popular - Performance Style Positive Rake Bits for Drum & Rotor Lathes Tool Holders: 968, 969 	6600, 7100, 7200 & 7600 lathes. 3 cutting edges.
	065-10	10-pk	8711		
	067-6	6-pk	8712	<ul style="list-style-type: none"> Most Popular - Performance Style Positive Rake Bits for Foreign Car Rotor Cutting Tool Holders: 190, 404, 405, 464, 465 (466 Set) 	3 cutting edges.
	067-10	10-pk	8712		

RANGER	PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
	408-6	6-pk	45016	<ul style="list-style-type: none"> Ranger Style Positive Rake Bits for Disc and Drum Cutting Tool Holders: 422, 423 (421 Set) 	RL8500 & RL8500 XLT. 3 cutting edges.
	408-10	10-pk	45016		
	409-6	6-pk	45021	<ul style="list-style-type: none"> Ranger Style .048 Radius TialN Coated Positive Rake Bits for Rotor Cutting Tool Holders: 422, 423 (421 Set) 	RL8500 & RL8500 XLT. 3 cutting edges.
	409-10	10-pk	45021		

RELS/ VAN NORMAN	PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
	062-6	6-pk	45001	<ul style="list-style-type: none"> RELS Style Negative Rake Rotor Cutting Bits Tool Holders: 191, 192, 782 (193 Set) 	2000 Disc/Drum Lathes. 6 cutting edges.
	062-10	10-pk	45001		
	408-6	6-pk	45016	<ul style="list-style-type: none"> RELS Style .048 Radius Positive Rake Rotor Cutting Bits Tool Holders: 422, 423 (421 Set) 	2000 Disc/Drum Lathes. 3 cutting edges.
	408-10	10-pk	45016		
	409-6	6-pk	45021	<ul style="list-style-type: none"> RELS Style .048 Radius TialN Coated Positive Rake Rotor Cutting Bits Tool Holders: 422, 423 (421 Set) 	2000 Disc/Drum Lathes. 3 cutting edges.
	409-10	10-pk	45021		
	505-4	4-pk	29005	<ul style="list-style-type: none"> RELS/Van Norman Style Negative Rake Flywheel Cutting Bits Tool Holders: 40822 (not sold by Shark) 	30473802 Flywheel Cutter. 6 cutting edges.
	505-6	6-pk	29005		
	505-10	10-pk	29005		



OEM Numeric Crossovers

OEM#	Brand	Shark#	OEM#	Brand	Shark#
000-90488-00	Hofmann/RJ West	407-6	6914-10	Economy Ammco	063-10
080-80000-68	RTI	068-6	6914-10	Super Ammco	062S-10
080-80102-00	RTI	103-6/10	6914-10	Coated Ammco	062C-10
109-1092-23	Kwik-Way/JB	802-10	6914-10	Ammco	068-10
109-1092-32	Kwik-Way/Snap-On/JB	803-10	6914-6	Ammco	062-6
109-1092-45	Kwik-Way/Snap-On/JB	802-10	6914-6	Super Ammco	062S-6
109-1092-45	Kwik-Way/Snap-On/JB	809-10	6914-6	Coated Ammco	062C-6
129005	RELS/Van Norman	902R-10	6914-6	Ammco	068-6
221-538-3	Hofmann/Hunter	703-6/062-6	6918-10	Coated Ammco	104-10
221-538-3	Hunter	103-6	6918-6	Coated Ammco	104-6
221-580-2	Hofmann/Hunter	062-6	722-83-4	Bear	383-6
221-580-2	Hunter	703-10	75-556-2	Hunter	709S
221-617-2 (24)	Hofmann/RJ West/Hunter	062/10/062S-10	7681-10	Ammco	103-10
221-626-3	Hunter	709-6	7681-6	Ammco	103-6
221-639-3	Hunter	065-6	808406	RELS/Van Norman	904-6
221-640-3	Hunter	065-10	866561	RELS/Van Norman	903-6
221-651-2	Hunter	067-6	866562	RELS/Van Norman	902R-6
221-678-3	Hunter	409-6	8711	Performance	065-6 or 10
29005	RELS/Van Norman	505-5 or 10	8712	Performance	067-6 or 10
3330	All Tool	064-6	8731	All Tool	065-6
3331	All Tool	064-10	878051	Accu-Turn	068-6
3334	All Tool	064-6	878052	Accu-Turn	068-10
3336	Performance	064-6	90488	FMC	407-10
3340	Performance	064-10	90817	FMC	062-10
3354	Performance	064-10	91212	RTI	068-10
302167	RELS/Van Norman	902L-6	940610	Ammco	066-10
40435	Accu-Turn/Bosch	060-10	977572	RELS/Van Norman	902R-6
433796	Accu-Turn/Bosch	060-10	A5677-2	Ammco	5677-2
45001	RELS/Van Norman	062-6	BTK10A	Snap-On	802-10
45002	RELS/Van Norman	103-6/10	CD60	Star	808-6
45016	RELS/Van Norman	408-6	D139	Perfect Equipment	407-6
45021	Ranger/RELS/Van Norman	409-6	DRL90	Hofmann/RJ West/PE	502-6
50-701	Pro-Cut/VGB	061-10/908-6	PC50701	Sun Electric	061-6
50-741	Pro-Cut	069-6	V302-07-167	Hunter	702-6
50-742	VGB	908-6	W136-1	Hofmann/RJ West	503-6
50-742	Pro-Cut/VGB	069-10	W139	Hofmann/RJ West	407-6
5677-2	Ammco	A5677-2			
06406-10	Ammco	066-10			
6914-10	Ammco	062-10			

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Quick Reference Chart of Bits and Manufacturers

SHARK Part #'s	060	061	062	062C	062S	063	064	065	066	067	068	069	103	104
Accu-Turn/Bosch														
All Tool														
Ammco - Negative Rake														
Ammco - Positive Rake														
Bear														
FMC														
Hofmann/RJ West														
Hunter														
Kwik-Way/Snap-On														
Perfect Equipment														
Performance														
Pro-Cut														
Ranger														
RELS/Van Norman														
RTI														
Shark														
Star														
Sun Electric														
VGB														



Bits shown actual size

