









Brake Lathe Accessories

CARBIDE BITS FOR BENCH & ON-THE-CAR LATHES

AMMCO	PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
	063-10	10-pk	6914-10	• Economy Ammco Style Negative Rake Bits. Use in place of all 6914 bits.	1000, 1001, 3000, 4000, 4100, 7000, 7700. On-the-Car brake lathe models 700, 705 & 710. Drum Side on 3850 lathes. 6 cutting edges.
	068-6	6-pk	6914-6	• Thicker - 1/8" Ammco Style Negative Rake Bits. Use in place of all 6914 bits.	1000, 1001, 3000, 4000, 4100, 7000, 7700. On-the-Car brake lathe models 700, 705 & 710. Drum Side on 3850 lathes. 6 cutting edges.
	068-10	10-pk	6914-10		

AMMCO	PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
	066-6	6-pk	940610	• Ammco Style Round Positive Rake Bits for Disc/Drum Lathes Tool Holders: 426, 427 (428 Set)	3850, 4000, 7000, 7500. Cutting Edges: 15-20.
	066-10	10-pk	940610		
	103-6	6-pk	7681-6	• Most Popular - Ammco Style Positive Rake Bits for Disc/Drum Lathes Tool Holders: 968, 969	Twin Cutter & 9381 Facing Set. 3 cutting edges.
	103-10	10-pk	7681-10		
	104-6	6-pk	6918-6	• Ammco Style Positive Rake Bits. Use in place of 6918 Ammco bits. Tool Holder: 390	Twin Cutter & 9381 Facing Set. 3 cutting edges.
	104-10	10-pk	6918-10		
	408-6	6-pk	N/A	• Shark Style Positive Rake Bits for Ammco Disc/Drum Lathes .048 Radius Tool Holders: 422, 423 (421 Set)	3850, 4000, 7000, 7500. 3 cutting edges.
	408-10	10-pk	N/A		
	A5677-2	2-pk	5677-2	• Heavy Duty Ammco Style Positive Rake Bits Tool Holder: 9695 (not sold by Shark)	Use on Drum Models. 3 cutting edges.

BEAR	PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
	383-6	6-pk	722-83-4	• Bear Style Negative Rake Bits for Disc/Drum Lathes	478 Disc or 1410, 1467, 1468, 1469 Drum Lathes. 6 cutting edges.
	383-10	10-pk	722-83-4		



OEM Numeric Crossovers

OEM#	Brand	Shark#	OEM#	Brand	Shark#
000-90488-00	Hofmann/RJ West	407-6	6914-10	Economy Ammco	063-10
080-80000-68	RTI	068-6	6914-10	Super Ammco	062S-10
080-80102-00	RTI	103-6/10	6914-10	Coated Ammco	062C-10
109-1092-23	Kwik-Way/JB	802-10	6914-10	Ammco	068-10
109-1092-32	Kwik-Way/Snap-On/JB	803-10	6914-6	Ammco	062-6
109-1092-45	Kwik-Way/Snap-On/JB	802-10	6914-6	Super Ammco	062S-6
109-1092-45	Kwik-Way/Snap-On/JB	809-10	6914-6	Coated Ammco	062C-6
129005	RELS/Van Norman	902R-10	6914-6	Ammco	068-6
221-538-3	Hofmann/Hunter	703-6/062-6	6918-10	Coated Ammco	104-10
221-538-3	Hunter	103-6	6918-6	Coated Ammco	104-6
221-580-2	Hofmann/Hunter	062-6	722-83-4	Bear	383-6
221-580-2	Hunter	703-10	75-556-2	Hunter	709S
221-617-2 (24)	Hofmann/RJ West/Hunter	062/10/062S-10	7681-10	Ammco	103-10
221-626-3	Hunter	709-6	7681-6	Ammco	103-6
221-639-3	Hunter	065-6	808406	RELS/Van Norman	904-6
221-640-3	Hunter	065-10	866561	RELS/Van Norman	903-6
221-651-2	Hunter	067-6	866562	RELS/Van Norman	902R-6
221-678-3	Hunter	409-6	8711	Performance	065-6 or 10
29005	RELS/Van Norman	505-5 or 10	8712	Performance	067-6 or 10
3330	All Tool	064-6	8731	All Tool	065-6
3331	All Tool	064-10	878051	Accu-Turn	068-6
3334	All Tool	064-6	878052	Accu-Turn	068-10
3336	Performance	064-6	90488	FMC	407-10
3340	Performance	064-10	90817	FMC	062-10
3354	Performance	064-10	91212	RTI	068-10
302167	RELS/Van Norman	902L-6	940610	Ammco	066-10
40435	Accu-Turn/Bosch	060-10	977572	RELS/Van Norman	902R-6
433796	Accu-Turn/Bosch	060-10	A5677-2	Ammco	5677-2
45001	RELS/Van Norman	062-6	BTK10A	Snap-On	802-10
45002	RELS/Van Norman	103-6/10	CD60	Star	808-6
45016	RELS/Van Norman	408-6	D139	Perfect Equipment	407-6
45021	Ranger/RELS/Van Norman	409-6	DRL90	Hofmann/RJ West/PE	502-6
50-701	Pro-Cut/VGB	061-10/908-6	PC50701	Sun Electric	061-6
50-741	Pro-Cut	069-6	V302-07-167	Hunter	702-6
50-742	VGB	908-6	W136-1	Hofmann/RJ West	503-6
50-742	Pro-Cut/VGB	069-10	W139	Hofmann/RJ West	407-6
5677-2	Ammco	A5677-2			
06406-10	Ammco	066-10			
6914-10	Ammco	062-10			

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CARBIDE BITS FOR BENCH & ON-THE-CAR LATHES

Quick Reference Chart of Bits and Manufacturers

SHARK Part #'s	060	061	062	062C	062S	063	064	065	066	067	068	069	103	104
Accu-Turn/Bosch														
All Tool														
Ammco - Negative Rake														
Ammco - Positive Rake														
Bear														
FMC														
Hofmann/RJ West														
Hunter														
Kwik-Way/Snap-On														
Perfect Equipment														
Performance														
Pro-Cut														
Ranger														
RELS/Van Norman														
RTI														
Shark														
Star														
Sun Electric														
VGB														



Bits shown actual size



Brake Lathe Accessories

CARBIDE TOOL HOLDERS FOR BENCH & ON-THE-CAR LATHES



ALL TOOL PERFORMANCE AMMCO RELS



PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
968	1-pk	Performance 8708, Hunter 221-642-3, (RP8-8708 OLD#), Ammco 25968, RELS 45012	<ul style="list-style-type: none"> Positive Rake Right Hand Tool Holder Bits: 065 or 103 	Use on disc cutting brake lathes and combination lathes when cutting rotors. Use with Ammco Models 3850, 4000 & 7000 Lathes.
969	1-pk	All Tool 8709, Performance 8709, Hunter 221-641-3, (RP8-8709 OLD#) Ammco 25969, RELS 45013	<ul style="list-style-type: none"> Positive Rake Left Hand Tool Holder Bits: 065 or 103 	Use on disc cutting brake lathes and combination lathes when cutting rotors. Use with Ammco Models 3850, 4000 & 7000 Lathes. RELS Swing-Arm.



AMMCO

390

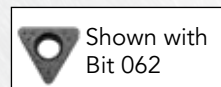
PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
390	1-pk	Ammco 5390	<ul style="list-style-type: none"> Positive Rake Right Hand Tool Holder Bit: 104 	Use on disc cutting Ammco Model 3850 rotor cutting lathes.



AMMCO

392B

PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
392B	1-pk	Ammco 5392	<ul style="list-style-type: none"> Positive Rake Right Hand Small Drum Tool Holder Bit: 103 	Use on Ammco Models 3000,4000,41000 & 7700 drum cutting lathes.



AMMCO RELS

782

PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
782	1-pk	Ammco 9872, RELS 45007	<ul style="list-style-type: none"> Negative Rake Tool Holder Bit: 062 	Use on drum cutting brake lathes and combination lathes when cutting rotors. Use with Ammco Models 3000, 4000 & 7000 Lathes.

