

CARBIDE BITS FOR BENCH & ON-THE-CAR LATHES

KWIK-WAY/ SNAP-ON	PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
	802-6	6-pk	109-1092-23, 109-1092-45	- Kwik-Way/Snap-On Style Positive Rake Bits for Disc Rotors - Tool Holders: 806, 807	SDL, DL, 850 Disc Lathes, ROTUNDA, Snap-On On-the-Car YA180, YA281 Bench Lathes. Kwik-Way NCL, BDL, CBL108 & Kwik-Lathe. On-the-Car 108-005-04 w/000-0171-91 Screws. 3 cutting edges.
	802-10	10-pk	109-1092-23, 109-1092-45, BTK10A		
	803-10	10-pk	109-1092-32	- Kwik-Way Style Formula I Type Positive Rake Bits for Lightning Lathe .032 Radius - Tool Holders: 804, 805	Model 104. 3 cutting edges.
	809-10	10-pk	109-1092-45	- Kwik-Way Style Formula I Type Positive Rake Bits for Lightning Lathe .045 Radius - Tool Holders: 404, 405	Model 104. 3 cutting edges.

PRO-CUT	PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
	061-6	6-pk	50-701	- Pro-Cut Style Positive Rake Bits - Tool Holder: 29005 (not sold by Shark)	610 Pro-Cut On-the-Car Lathes. 3 cutting edges.
	061-10	10-pk	50-701		
	069-6	6-pk	50-741	- Pro-Cut Style Positive Rake Bits for Ford Lathes - Tool Holder: 29005 (not sold by Shark)	610 Pro-Cut On-the-Car Lathes, RJ West PFM 9.2 and FM900, PFM9.2DRO Warthog, 9.2DRO. 3 cutting edges.
	069-10	10-pk	50-742		

PERFECT EQUIPMENT	PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
	407-6	6-pk	D139	- Hofmann/RJ West Style Positive Rake Bits for Twin Turn 400/P450 Lathes - Tool Holders: 190, 404, 405, 464, 465 (466 Set)	400/401 True-Cut, 400 & P450 Twin Turn Combination Lathes. 3 cutting edges.
	407-10	10-pk	D139		
	502-6	6-pk	DR L90	Perfect Hofmann Equipment/RJ West Style Negative Rake Bits for Rotor Cutting	P300 Disc, P350 Combination & P450 Twin Turn Lathes, RJ West 1115 H.D. 6 cutting edges.
	502-10	10-pk	DR L90		
	503-6	6-pk	W136	- Perfect Hofmann Equipment Style Negative Bits for Disc/Drum Cutting - Tool Holders: 191, 192, 782 (193 Set)	P300 Disc, P350 Combination & P450 Twin Turn Lathes, 660. 6 cutting edges.
	503-10	10-pk	W136		



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RELS/ VAN NORMAN	PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
	802-6	6-pk	RELS	- Swing-Arm RELS Style Positive 15 degree Bits for Drum & Rotor Lathes - Tool Holders: 804, 805, 806, 807	SW504. 3 cutting edges.
	802-10	10-pk	RELS		
	902L-6	6-pk	302167	RELS/Van Norman Style Parallelgram Left Hand Positive Rake Bits for 204 Lathes	Flywheel/Drum Cutting 204S Old Style, 205DR, 301, 303, 304, 305, 310, 404/405. 2 cutting edges (4 by cross-indexing).
	902L-10	10-pk	302167		
	902R-6	6-pk	977572	RELS/Van Norman Style Parallelgram Right Hand Positive Rake Bits for 204 Lathes	Flywheel/Drum Cutting 204 New Style, 204C, 204S, 205DR, 300, 302 Lathes & Flywheel Machines. 2 cutting edges (4 by cross-indexing).
	902R-10	10-pk	129005		
	903-6	6-pk	866561	RELS/Van Norman Style Positive Rake Bits for Rotor Cutting	204C, 204D, 204S, 205DC & 415 Disc Cutting Lathes. Van Norman 243XV new Drum/Rotor Lathes & some Snap-On. 3 cutting edges.
	903-10	10-pk	866561		

RTI	PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
	068-6	6-pk	080-80000-68	- RTI Style On-the-Car Negative Rake Bits - Tool Holder: 480-8001-00 (Black Color, not sold by Shark)	BRC35 On-the-Car Lathes. 6 cutting edges.
	068-10	10-pk	91212		
	103-6	6-pk	080-80102-00	- RTI Style Positive Rake Bits for On-the-Car or Bench Lathes - Tool Holders: 450-80001-00 or 450-80002s-00 (Silver Color, not sold by Shark)	BTC500, BRC550 Bench Lathes and BRC35 On-the-Car lathes. 3 cutting edges.
	103-10	10-pk	080-80102-00		

SHARK	PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
	066-6	6-pk	409	- Shark Style Round Positive Rake Bits - Tool Holders: 426, 427 (428 Set)	Ammco lathes where 6914 tips are used. Also used with Snap-On Brake Lathes, All Tool, RELS and Performance. Cutting Edges: 15-20.
	066-10	10-pk	409		
	409-6	6-pk	066	- Extra Life - Shark Style .048 Radius TialN Coated Positive Rake Bits - Tool Holder: 422, 423 (421 Set)	Ammco where 062's are used, FMC in place of 407, Accu-Turn in place of 060 RELS 2000 and Performance/All Tool Lathes. 3 cutting edges.
	409-10	10-pk	066		



OEM Numeric Crossovers

OEM#	Brand	Shark#	OEM#	Brand	Shark#
000-90488-00	Hofmann/RJ West	407-6	6914-10	Economy Ammco	063-10
080-80000-68	RTI	068-6	6914-10	Super Ammco	062S-10
080-80102-00	RTI	103-6/10	6914-10	Coated Ammco	062C-10
109-1092-23	Kwik-Way/JB	802-10	6914-10	Ammco	068-10
109-1092-32	Kwik-Way/Snap-On/JB	803-10	6914-6	Ammco	062-6
109-1092-45	Kwik-Way/Snap-On/JB	802-10	6914-6	Super Ammco	062S-6
109-1092-45	Kwik-Way/Snap-On/JB	809-10	6914-6	Coated Ammco	062C-6
129005	RELS/Van Norman	902R-10	6914-6	Ammco	068-6
221-538-3	Hofmann/Hunter	703-6/062-6	6918-10	Coated Ammco	104-10
221-538-3	Hunter	103-6	6918-6	Coated Ammco	104-6
221-580-2	Hofmann/Hunter	062-6	722-83-4	Bear	383-6
221-580-2	Hunter	703-10	75-556-2	Hunter	709S
221-617-2 (24)	Hofmann/RJ West/Hunter	062/10/062S-10	7681-10	Ammco	103-10
221-626-3	Hunter	709-6	7681-6	Ammco	103-6
221-639-3	Hunter	065-6	808406	RELS/Van Norman	904-6
221-640-3	Hunter	065-10	866561	RELS/Van Norman	903-6
221-651-2	Hunter	067-6	866562	RELS/Van Norman	902R-6
221-678-3	Hunter	409-6	8711	Performance	065-6 or 10
29005	RELS/Van Norman	505-5 or 10	8712	Performance	067-6 or 10
3330	All Tool	064-6	8731	All Tool	065-6
3331	All Tool	064-10	878051	Accu-Turn	068-6
3334	All Tool	064-6	878052	Accu-Turn	068-10
3336	Performance	064-6	90488	FMC	407-10
3340	Performance	064-10	90817	FMC	062-10
3354	Performance	064-10	91212	RTI	068-10
302167	RELS/Van Norman	902L-6	940610	Ammco	066-10
40435	Accu-Turn/Bosch	060-10	977572	RELS/Van Norman	902R-6
433796	Accu-Turn/Bosch	060-10	A5677-2	Ammco	5677-2
45001	RELS/Van Norman	062-6	BTK10A	Snap-On	802-10
45002	RELS/Van Norman	103-6/10	CD60	Star	808-6
45016	RELS/Van Norman	408-6	D139	Perfect Equipment	407-6
45021	Ranger/RELS/Van Norman	409-6	DRL90	Hofmann/RJ West/PE	502-6
50-701	Pro-Cut/VGB	061-10/908-6	PC50701	Sun Electric	061-6
50-741	Pro-Cut	069-6	V302-07-167	Hunter	702-6
50-742	VGB	908-6	W136-1	Hofmann/RJ West	503-6
50-742	Pro-Cut/VGB	069-10	W139	Hofmann/RJ West	407-6
5677-2	Ammco	A5677-2			
06406-10	Ammco	066-10			
6914-10	Ammco	062-10			

Continued on next page



CARBIDE BITS FOR BENCH & ON-THE-CAR LATHES

383	407	408	409	502	503	505	702	703	709	802	803	808	809	902L	902R	903	908	A5677-2
																		
																		
																		
																		
																		
																		
																		
																		
																		
																		
																		
																		
																		



Bits shown actual size



CARBIDE TOOL HOLDERS FOR BENCH & ON-THE-CAR LATHES



ACCU-TURN FMC / HUNTER HOFMANN-RJ WEST

465

466 Set

464

Shown with Bit 407

PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
464	1-pk	Accu 434056, FMC 8027164, Hunter RP8-8568, Hofmann/RJ West W208	- Positive Rake Right Hand Offset Tool Holder - Bits: 407, 408, 409 or 060	Rotors with mounting flanges such as Trooper, Isuzu, Toyota Tercel & Mazda Pick-ups.
465	1-pk	Accu 434057, FMC 8027165, Hunter RP8-8568, Hofmann/RJ West W209	- Positive Rake Right Hand Offset Tool Holder - Bits: 407, 408, 409 or 060	Rotors with mounting flanges such as Trooper, Isuzu, Toyota Tercel & Mazda Pick-ups.
466	Set	Accu 90489	- Positive Rake Right & Left Hand Offset Tool Holder Set - Bits: 407, 408, 409 or 060	Rotors with mounting flanges such as Trooper, Isuzu, Toyota Tercel & Mazda Pick-ups.

ALL TOOL PERFORMANCE HUNTER



180

Shown with Bit 802

PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
180	1-pk	All Tool 8710, Performance 8710, Hunter 221-643-3	- Positive Rake Stubby Tool Holder - Bit: 802	Use on disc cutting brake lathes and combination lathes when cutting rotors.

ALL TOOL PERFORMANCE HUNTER / AMMCO RELS



192

193 Set

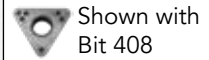
191

Shown with Bit 062

PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
191	1-pk	All Tool 8588, Performance 8688, Hunter RP8 8588, Ammco 10701, RELS 45005	- Negative Rake Right Hand Tool Holder - Bits: 062 or 064	Use on disc cutting brake lathes and combination lathes when cutting rotors. Use with Ammco Models 3000, 4000, 4100 & 7000 Lathes. RELS 2000.
192	1-pk	All Tool 8586, Performance 8586, Hunter RP8 8586, Ammco 10702, RELS 45006	- Negative Rake Left Hand Tool Holder - Bits: 062 or 064	Use on disc cutting brake lathes and combination lathes when cutting rotors. Use with Ammco Models 3000, 4000, 4100 & 7000 Lathes. RELS 2000.
193	Set	All Tool 8586, Performance 8586, Hunter RP8 8586, Ammco 6999, RELS 45701, All Tool 8708	- Negative Rake Right & Left Hand Tool Holder Set - Bits: 062 or 064	Use on disc cutting brake lathes and combination lathes when cutting rotors. Use with Ammco Models 3000, 4000, 4100 & 7000 Lathes. RELS 2000.



CARBIDE TOOL HOLDERS FOR BENCH & ON-THE-CAR LATHES



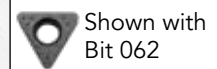
RELS

783

PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
783	1-pk	RELS 45035	Positive Rake Drum Tool Holder Bit: 408	Use on RELS 2000 Drum Side.



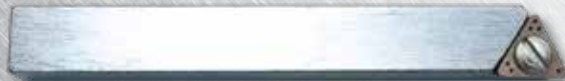
784



ALL TOOL PERFORMANCE HUNTER

PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
784	1-pk	All Tool 8584, Performance 8584, Hunter 221-603-2	Negative Rake Drum Tool Holder Bit: 062	Use on drum cutting brake lathes and combination lathes when cutting rotors.

FMC / BEAR



425B



424B



PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
424B	1-pk	N/A	Negative Rake Right Hand Tool Holder Bit: 062	For all FMC/Bear to convert to Negative Rake Bits.
425B	1-pk	N/A	Negative Rake Left Hand Tool Holder Bit: 062	For all FMC/Bear to convert to Negative Rake Bits.

KWIK-WAY / SNAP-ON



805



804



PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
804	1-pk	Kwik-Way, Snap-On 109-1090-02	Positive Rake Right Hand Tool Holder Bit: 802	SDL, DL, 850 Disc Kwik-Way and Snap-On Models YA277, YA279, YA281 Disc Lathes. 3/8" Square.
805	1-pk	Kwik-Way, Snap-On 109-1091-00	Positive Rake Left Hand Tool Holder Bit: 802	SDL, DL, 850 Disc Kwik-Way and Snap-On Models YA277, YA279, YA281 Disc Lathes. 3/8" Square.



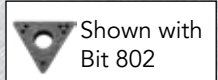
**KWIK-WAY
SNAP-ON**



807



806



Shown with
Bit 802

PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
806	1-pk	Kwik-Way, Snap-On 109-1009-15	• Positive Rake Right Hand Stubby Tool Holder Bit: 802	Kwik-Lathe On-the-Car Lathes, Snap-On On-the-Car YA180 Models. 3/8" Square.
807	1-pk	Kwik-Way, Snap-On 109-1009-16	• Positive Rake Left Hand Stubby Tool Holder Bit: 802	Kwik-Lathe On-the-Car Lathes, Snap-On On-the-Car YA180 Models. 3/8" Square.

**AMMCO
RELS
VAN NORMAN**



720

PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
720	1-pk	Ammco 5725, RELS 45027, Van Norman	• Positive Rake Right or Left Brazed Tool Holder	Ammco Model 5000 & 6000 Drum Lathes, Van Norman 310, 404 & 405 Models. 5/8" Square.



K42

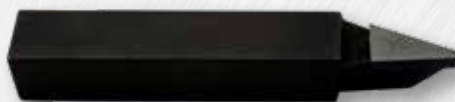


K41

VAN NORMAN

PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
K41	1-pk	Van Norman 2042	• Positive Rake Right Hand Brazed Tool Holder	Van Norman/RELS DBR204, 204H, 205, 300, 302, 302H, 303, 333, 333H Drum Lathes. 3/8" x 1/2" Shank.
K42	1-pk	Van Norman 2043	• Positive Rake Left Hand Brazed Tool Holder	Van Norman/RELS DBR204, 204H, 205, 300, 302, 302H, 303, 333, 333H Drum Lathes. 3/8" x 1/2" Shank.

**ACCU-TURN
FMC
JOHN BEAN
BEAR**



42B



41B

PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
41B	1-pk	Accu 434763, FMC	• Positive Rake Right Hand Brazed Tool Holder	Accu-Turn, FMC, John Bean, Bear Disc Lathes. FMC, Barrett B-400 Rotor Drum, Flywheel & Heavy Duty Disc/Drum Lathes. 3/8" Square Shank.
42B	1-pk	Accu 434764, FMC	• Positive Rake Left Hand Brazed Tool Holder	Accu-Turn, FMC, John Bean, Bear Disc Lathes. FMC, Barrett B-400 Rotor Drum, Flywheel & Heavy Duty Disc/Drum Lathes. 3/8" Square Shank.

