

CARBIDE BITS FOR BENCH & ON-THE-CAR LATHES

RELS/ VAN NORMAN	PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
	802-6	6-pk	RELS	- Swing-Arm RELS Style Positive 15 degree Bits for Drum & Rotor Lathes - Tool Holders: 804, 805, 806, 807	SW504. 3 cutting edges.
	802-10	10-pk	RELS		
	902L-6	6-pk	302167	RELS/Van Norman Style Parallelogram Left Hand Positive Rake Bits for 204 Lathes	Flywheel/Drum Cutting 204S Old Style, 205DR, 301, 303, 304, 305, 310, 404/405. 2 cutting edges (4 by cross-indexing).
	902L-10	10-pk	302167		
	902R-6	6-pk	977572	RELS/Van Norman Style Parallelogram Right Hand Positive Rake Bits for 204 Lathes	Flywheel/Drum Cutting 204 New Style, 204C, 204S, 205DR, 300, 302 Lathes & Flywheel Machines. 2 cutting edges (4 by cross-indexing).
	902R-10	10-pk	129005		
	903-6	6-pk	866561	RELS/Van Norman Style Positive Rake Bits for Rotor Cutting	204C, 204D, 204S, 205DC & 415 Disc Cutting Lathes. Van Norman 243XV new Drum/Rotor Lathes & some Snap-On. 3 cutting edges.
	903-10	10-pk	866561		

RTI	PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
	068-6	6-pk	080-80000-68	- RTI Style On-the-Car Negative Rake Bits - Tool Holder: 480-8001-00 (Black Color, not sold by Shark)	BRC35 On-the-Car Lathes. 6 cutting edges.
	068-10	10-pk	91212		
	103-6	6-pk	080-80102-00	- RTI Style Positive Rake Bits for On-the-Car or Bench Lathes - Tool Holders: 450-80001-00 or 450-80002s-00 (Silver Color, not sold by Shark)	BTC500, BRC550 Bench Lathes and BRC35 On-the-Car lathes. 3 cutting edges.
	103-10	10-pk	080-80102-00		

SHARK	PART#	QTY	OEM	DESCRIPTION	USE ON MODELS
	066-6	6-pk	409	- Shark Style Round Positive Rake Bits - Tool Holders: 426, 427 (428 Set)	Ammco lathes where 6914 tips are used. Also used with Snap-On Brake Lathes, All Tool, RELS and Performance. Cutting Edges: 15-20.
	066-10	10-pk	409		
	409-6	6-pk	066	- Extra Life - Shark Style .048 Radius TialN Coated Positive Rake Bits - Tool Holder: 422, 423 (421 Set)	Ammco where 062's are used, FMC in place of 407, Accu-Turn in place of 060 RELS 2000 and Performance/All Tool Lathes. 3 cutting edges.
	409-10	10-pk	066		



OEM Numeric Crossovers

OEM#	Brand	Shark#	OEM#	Brand	Shark#
000-90488-00	Hofmann/RJ West	407-6	6914-10	Economy Ammco	063-10
080-80000-68	RTI	068-6	6914-10	Super Ammco	062S-10
080-80102-00	RTI	103-6/10	6914-10	Coated Ammco	062C-10
109-1092-23	Kwik-Way/JB	802-10	6914-10	Ammco	068-10
109-1092-32	Kwik-Way/Snap-On/JB	803-10	6914-6	Ammco	062-6
109-1092-45	Kwik-Way/Snap-On/JB	802-10	6914-6	Super Ammco	062S-6
109-1092-45	Kwik-Way/Snap-On/JB	809-10	6914-6	Coated Ammco	062C-6
129005	RELS/Van Norman	902R-10	6914-6	Ammco	068-6
221-538-3	Hofmann/Hunter	703-6/062-6	6918-10	Coated Ammco	104-10
221-538-3	Hunter	103-6	6918-6	Coated Ammco	104-6
221-580-2	Hofmann/Hunter	062-6	722-83-4	Bear	383-6
221-580-2	Hunter	703-10	75-556-2	Hunter	709S
221-617-2 (24)	Hofmann/RJ West/Hunter	062/10/062S-10	7681-10	Ammco	103-10
221-626-3	Hunter	709-6	7681-6	Ammco	103-6
221-639-3	Hunter	065-6	808406	RELS/Van Norman	904-6
221-640-3	Hunter	065-10	866561	RELS/Van Norman	903-6
221-651-2	Hunter	067-6	866562	RELS/Van Norman	902R-6
221-678-3	Hunter	409-6	8711	Performance	065-6 or 10
29005	RELS/Van Norman	505-5 or 10	8712	Performance	067-6 or 10
3330	All Tool	064-6	8731	All Tool	065-6
3331	All Tool	064-10	878051	Accu-Turn	068-6
3334	All Tool	064-6	878052	Accu-Turn	068-10
3336	Performance	064-6	90488	FMC	407-10
3340	Performance	064-10	90817	FMC	062-10
3354	Performance	064-10	91212	RTI	068-10
302167	RELS/Van Norman	902L-6	940610	Ammco	066-10
40435	Accu-Turn/Bosch	060-10	977572	RELS/Van Norman	902R-6
433796	Accu-Turn/Bosch	060-10	A5677-2	Ammco	5677-2
45001	RELS/Van Norman	062-6	BTK10A	Snap-On	802-10
45002	RELS/Van Norman	103-6/10	CD60	Star	808-6
45016	RELS/Van Norman	408-6	D139	Perfect Equipment	407-6
45021	Ranger/RELS/Van Norman	409-6	DRL90	Hofmann/RJ West/PE	502-6
50-701	Pro-Cut/VGB	061-10/908-6	PC50701	Sun Electric	061-6
50-741	Pro-Cut	069-6	V302-07-167	Hunter	702-6
50-742	VGB	908-6	W136-1	Hofmann/RJ West	503-6
50-742	Pro-Cut/VGB	069-10	W139	Hofmann/RJ West	407-6
5677-2	Ammco	A5677-2			
06406-10	Ammco	066-10			
6914-10	Ammco	062-10			

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383	407	408	409	502	503	505	702	703	709	802	803	808	809	902L	902R	903	908	A5677-2
																		
																		
																		
																		
																		
																		
																		
																		
																		
																		
																		
																		
																		



Bits shown actual size