

TAPS & DIES

THREADING TOOLS

HANSON® Plain Die Stock Handles



12416

- Dies easily lock in position with set screw

HANSON Adjustable Guide Die Stock Handles



12428

- Maintains alignment for accurate, straight threading

HANSON Offset Handle Adjustable Tap & Reamer Wrenches



12421

- Straight handle design provides greater leverage, especially when using larger diameter taps

HANSON Adjustable Tap Handle & Reamer Wrenches



12498

- Straight handle design provides greater leverage, especially when using larger diameter taps
- Designed for use with taps, reamers, screw extractors and other tools with a square shank

HANSON Reamers



11221

- For deburring and enlarging holes in sheet metal and similar materials
- Not for use in machine tools

Description	Usage	Carded Stock #	Bulk Stock #
HANSON Plain Die Stock Handles			
DS - 57	For 5/8" Hexagon Dies	—	12457
DS - 13	For 13/16" Round Dies	—	12416
DS - 9	For 1" Hexagon or Round Dies	12008	11008
HANSON Adj. Guide Die Stock Handles			
DS - 28	For 1" Adjustable Round Dies	—	12428
DS - 35	For 1-1/2" Adjustable Round Dies	—	12435
DS - 45	For 2" Adjustable Round Dies	—	12445
DS - 26	For 1" Hexagon or Round Dies	12026	11026
DS - 36	For 1-7/16" Hexagon Dies	—	12436
DS - 46	For 1-13/16" Hexagon Dies	—	12446
HANSON Offset Handle Adj. Tap Handle & Reamer Wrenches			
TR - 21	For Taps No. 0 to 1/2" (3 mm to 12 mm)	12021	12421
TR - 121	For Taps No. 1/4" to 1" (6 mm to 24 mm)	—	11212
HANSON Adj. Tap Handle & Reamer Wrenches			
TR - 88	For Taps No. 0 to 1/2" (3 mm to 12 mm)	12088	311088
TR - 98	For Taps 1/4" to 1" (6 mm to 24 mm)	—	12498
HANSON Reamers			
Repair Reamer (1/8" to 1/2")		11214	—
Repair Reamer Pouched (1/2" to 1")		11221	—

TAPS & DIES COMBINATION SETS

HANSON® 117-pc Machine Screw/Fractional/Metric Tap & Hex Die and Drill Bit Deluxe Set



26377

TAPS & DIES

Set Contents			Set Stock # 26377		
Thread Size Machine Screw	Tap Stock # Plug Style	Die Stock # 5/8" Hexagon	Drill Bit Size	Drill Bit Stock #	
4 - 40 NC	1112	6112	No. 3	80103	
6 - 32 NC	1118	6118	No. 7	80107	
8 - 32 NC	1124	6124	No. 9	80109	
10 - 24 NC	1128	6128	No. 16	80116	
10 - 32 NF	1131	6131	No. 19	80119	
12 - 24 NC	1132	6132	No. 20	80120	
Fractional			1" Hexagon	No. 21	80121
1/4" - 20 NC	1420	6520	No. 25	80125	
1/4" - 28 NF	1423	6523	No. 29	80129	
5/16" - 18 NC	1427	6527	No. 30	80130	
5/16" - 24 NF	1429	6529	No. 36	80136	
3/8" - 16 NC	1434	6534	No. 39	80139	
3/8" - 24 NF	1436	6536	No. 43	80143	
7/16" - 14 NC	1439	6539	Letter B	40102	
7/16" - 20 NF	1440	6540	Letter F	40106	
1/2" - 13 NC	1444	6544	Letter H	40108	
1/2" - 20 NF	1445	6545	Letter I	40109	
Metric			5/8" Hexagon	Letter J	40110
3 mm - 0.50	1712	6312	Letter O	40115	
4 mm - 0.70	1717	6317	Letter Q	40117	
4 mm - 0.75	1718	6318	Letter R	40118	
5 mm - 0.80	1722	6322	Letter S	40119	
5 mm - 0.90	1723	6323	Letter U	40121	
6 mm - 1.00	1727	6327	Letter Z	40126	
			1" Hexagon	5/64"	60105
7 mm - 1.00	1731	6631	7/64"	60107	
8 mm - 1.00	1733	6633	5/32"	60110	
8 mm - 1.25	1734	6634	1/4"	60116	
9 mm - 1.00	1736	6636	19/64"	60119	
9 mm - 1.25	1737	6637	5/16"	60120	
10 mm - 1.25	1739	6639	21/64"	60121	
10 mm - 1.50	1740	6640	3/8"	60124	
11 mm - 1.50	1741	6641	25/64"	60125	
12 mm - 1.50	1743	6643	13/32"	60126	
12 mm - 1.75	1744	6644	27/64"	60127	
Pipe			29/64"	60129	
1/8" - 27 NPT	1902	6702			
1/8" - 28 BSP	1911	6711			

Spiral Flute Screw Extractor	Stock #
EX - 1	52401
EX - 2	52402
EX - 3	52403
EX - 4	52404
EX - 5	52405
Threading Tools	Stock #
Adjustable Die Stock - 1" Dies	11026
Plain Die Stock - 5/8" Hexagon Dies	12457
Adj. Handle Tap Wrench - Taps No. 0 to 1/2"	311088
Two-in-One Tap Wrench - Taps 1/4" to 1/2"	12450
T-Handle Wrench - Taps No. 0 to 1/4"	12473
16 Leaf Metric Thread Pitch Gauge	11016
18 Leaf Standard Thread Pitch Gauge	11018
Empty Plastic Case For 26377	26377MT

**HANSON® 76-pc Machine
Screw/Fractional/Metric
Tap & Hex Die Set**



26376

Set Contents		Stock # 26376
Thread Size Machine Screw	Tap Stock # Plug Style	Die Stock # 5/8" Hexagon
4 - 40 NC	1112	6112
6 - 32 NC	1118	6118
8 - 32 NC	1124	6124
10 - 24 NC	1128	6128
10 - 32 NF	1131	6131
12 - 24 NC	1132	6132
Fractional		1" Hexagon
1/4" - 20 NC	1420	6520
1/4" - 28 NF	1423	6523
5/16" - 18 NC	1427	6527
5/16" - 24 NF	1429	6529
3/8" - 16 NC	1434	6534
3/8" - 24 NF	1436	6536
7/16" - 14 NC	1439	6539
7/16" - 20 NF	1440	6540
1/2" - 13 NC	1444	6544
1/2" - 20 NF	1445	6545
Metric		5/8" Hexagon
3 mm - 0.50	1712	6312
4 mm - 0.70	1717	6317
4 mm - 0.75	1718	6318
5 mm - 0.80	1722	6322
5 mm - 0.90	1723	6323
6 mm - 1.00	1727	6327
		1" Hexagon
7 mm - 1.00	1731	6631
8 mm - 1.00	1733	6633
8 mm - 1.25	1734	6634
9 mm - 1.00	1736	6636
9 mm - 1.25	1737	6637
10 mm - 1.25	1739	6639
10 mm - 1.50	1740	6640
11 mm - 1.50	1741	6641
12 mm - 1.50	1743	6643
12 mm - 1.75	1744	6644
Pipe		
1/8" - 27 NPT	1902	6702
1/8" - 28 BSP	1911	6711
Threading Tools		Stock #
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Plain Die Stock - 5/8" Hexagon Dies		12457
Adj. Handle Tap Wrench - Taps No. 0 to 1/2"		311088
Two-in-One Tap Wrench - Taps 1/4" to 1/2"		12450
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16 Leaf Metric Thread Pitch Gauge		11016
18 Leaf Standard Thread Pitch Gauge		11018
Empty Plastic Case For 26376		26376MT

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