

HEAVY DUTY APPLICATIONS

SIZE	HELI-COIL KIT PART NO.
Oil & Transmission Pan Screws	
1/4-20	5521-4
5/16-18	5521-5

Cylinder Head Bolts

7/16-14	5521-7
1/2-13	5521-8
9/16-12	5521-9
M10x1.5	5546-10
M11x1.5	5546-11
M11x1.25	5543-11
M12x1.75	5546-12

Exhaust Manifold Studs

1/4-20	5521-4
1/4-28	5528-4
5/16-18	5521-5
5/16-24	5528-5
3/8-16	5521-6
3/8-24	5528-6
7/16-14	5521-7
7/16-20	5528-7
1/2-20	5528-8
9/16-18	5528-9
5/8-18	5528-10
3/4-10	5521-12
M5x0.8	5546-5
M6x1	5546-6
M8x1.25	5546-8
M10x1.5	5546-10
M10x1.25	5543-10

Starter Bolts

3/8-16	5521-6
M10x1.5	5546-10

Alternator Bolts

5/16-18	5521-5
3/8-16	5521-6
M10x1.5	5546-10

Drain Plugs

1/2-20	5528-8
5/8-18	5528-10
3/4-16	5528-12
7/8-14	5528-14
M12x1.75	5546-12
M14x1.5	5544-14
M16x1.5	5544-16

Brake Caliper Bolts

M9x1.25	5546-9
M11x1.25	5543-11

HEAVY DUTY APPLICATIONS

SIZE	HELI-COIL KIT PART NO.
Aux. Transmission Cases (Fuller)	
3/8-16	5521-6
5/16-18	5521-5

Caterpillar Flywheel Bolts

3/4-16	5528-12
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Cummins Head Bolt

11/16-16	5559-11
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Caterpillar Pre-Combustion Chamber

3/4-12	4922-12
7/8-12	4922-141
1-12	4922-161
1 1/8-12	4922-18
1 1/4-12	4922-20

Wheel Studs

3/4-10	5521-12
3/4-16	5528-12

Motor Mounts/Bell Housing

1/2-13	5521-8
5/8-11	5521-10

Oil Pan

7/16-14	5521-7
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Intake Manifolds

3/8-16	5521-6
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After Coolers

5/16-18	5521-5
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Valve Cover

3/8-16	5521-6
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Detroit Diesel Series "92" Block Head Bolt/Main Bearing

11/16-11	5575-11
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Mack-Scania Head Bolt

M14x1.5	5544-14
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American Bosch APE Diesel Fuel Pumps

1/4-20	5401-4-1-SL
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SPARK PLUG HOLE THREADS

SIZE	HELI-COIL KIT PART NO.
Wire Insert*	
10-1.0mm	5523-10
12-1.25mm	5523-12
14-1.25mm	5523-14
18-1.5mm	5523-18
7/8-18	550

Sav-A-Thread**

M14x1.25	5334-14 or 5408-14 5409-14
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*For gasket type spark plug assemblies only.

**For Taper seat or gasket type spark plug assemblies.

SIZE	HELI-COIL KIT PART NO.
Motorcycle Thread Repair Set	
M6x1, M8x1.25 and M10x1.25 (2 lengths)	4650

Cam Screw Cover, Tappet Guide, Oil Pump Stud and Timer Mounting

1/4-24	5540-4
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Front/Rear Brake Drum

3/8-20	5540-6
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Head Bolt

7/16-16	5540-7
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Drain Plug - Engine and Transmission

1/2-13	5521-8-2
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Drain Plug - Chain Case

1/2-20	5528-8-2
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Timing Plug

5/8-18	5528-10-2
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Generator Case Bolt

5/16-18	5521-5-2
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Transmission Cover

5/16-18	5521-5-3
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Japanese Motorcycle Head Bolt

M10x1.25	4647-10-1
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TYPICAL VOLKSWAGEN APPLICATIONS

SIZE	HELI-COIL KIT PART NO.
VW Electro Magnetic	
M8x1	5542-8

Fuel Cut Off Jet

M11x1	5542-11
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VW Rabbit Head Bolt Threads

M11x1.25	5546-11
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VW Fuel Injection Head Sensor

M10x1	5542-10-1
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PIPE THREAD KITS

SIZE	HELI-COIL KIT PART NO.
1/8-27	5407-2
1/4-18	5407-4
3/8-18	5407-6
1/2-14	5407-8
3/4-14	5407-12
1-11 1/2	5407-16