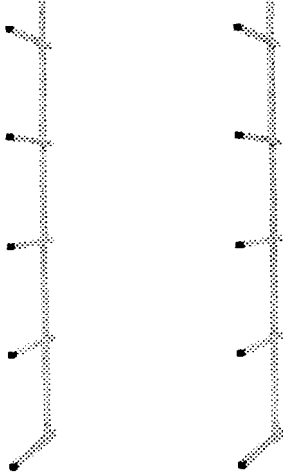




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Rev. 1/19/12

## BUMPER RACK – 73784



**Tools required for assembly:**  
7/16" wrench, 7/16" socket and driver

Part	Qty.	Description
12190	2	Mounting brackets
12191	10	Bumper arms
10766	20	2-1/2" bolts
10201	20	Nuts
11381	12	1" End caps

### Step 1 – Attach protective end caps

*Parts required: 12 plastic end caps, 10 stand arms, 2 stand mounting brackets*

Attach the plastic end caps to the ends of the arms. Note that the end cap belongs opposite the assembly holes. Attach two end caps to the top of the mounting brackets.

### Step 2 – Attach bumper rack arms

*Parts required: 10 stand arms, 2 stand mounting brackets, 20 2-1/2" bolts, 20 1/4" nuts*

Attach the arms using 2 bolts and 2 nuts. Place all arms on the same side of the mounting bracket.

### Step 3 – Attach to wall as desired.