SAFETY DATA SHEET

1. Identification

Product identifier	Devcon Plastic Steel Liqui	d (B) Resin	
Other means of identification			
SKU#	0101		
Recommended use	Not available.		
Recommended restrictions	None known.		
Manufacturer/Importer/Supplier/	Distributor information		
Manufacturer			
Company name Address	ITW Performance Polymers 30 Endicott Street Danvers, MA 01923 United States		
Telephone	Customer Service	978-777-1100	
Website	www.itwperformancepolyme	rs.com	
E-mail	Not available. EHS Department		
Contact person Emergency phone number	Chemtrec	800-424-9300	
	International	703-527-3887	
2. Hazard(s) identification	I		
Physical hazards	Not classified.		
Health hazards	Skin corrosion/irritation		Category 2
	Serious eye damage/eye irri	tation	Category 2A
	Sensitization, skin		Category 1
		, single exposure	Category 3 narcotic effects
Environmental hazards	Not classified.		
OSHA defined hazards	Not classified.		
Label elements			
Signal word	Warning		
Hazard statement	Causes skin irritation. May c cause drowsiness or dizzine		kin reaction. Causes serious eye irritation. May
Precautionary statement			
Prevention	Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing must not be allowed out of the workplace. Wear eye protection/face protection. Wear protective gloves.		
Response	If on skin: Wash with plenty of water. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a poison center/doctor if you feel unwell. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.		
Storage	Store in a well-ventilated pla	ce. Keep containe	er tightly closed. Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.		
Hazard(s) not otherwise classified (HNOC)	None known.		
Supplemental information	None.		

3. Composition/information	on on ingredients		
Mixtures			
Chemical name	Common name and synonyms	CAS number	%
Ferrosilicon, [with >= 30% But < 70% Silicon]	<=	8049-17-0	40 - 70
Epoxy Resin:reaction Product Bisphenol A And Epichlorohydri (refer To Epichlorohydrin)		25068-38-6	15 - 40
Fiberglass Fibers		65997-17-3	0.1 - 1
Other components below report	able levels		1 - <3
*Designates that a specific chemic	al identity and/or percentage of composition h	as been withheld as a trade sec	ret.
4. First-aid measures			
Inhalation	Remove victim to fresh air and keep at rest i center or doctor/physician if you feel unwell.	n a position comfortable for brea	thing. Call a poison
Skin contact	Remove contaminated clothing immediately eczema or other skin disorders: Seek medica contaminated clothing before reuse.		
Eye contact	Immediately flush eyes with plenty of water f present and easy to do. Continue rinsing. Ge		
Ingestion	Rinse mouth. Get medical attention if sympto		
Most important symptoms/effects, acute and delayed	May cause drowsiness and dizziness. Heada Symptoms may include stinging, tearing, red cause redness and pain. May cause an aller	ness, swelling, and blurred visio	n. Skin irritation. May
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and tre Symptoms may be delayed.	eat symptomatically. Keep victim	n under observation.
General information	Ensure that medical personnel are aware of protect themselves. Wash contaminated clot		e precautions to
5. Fire-fighting measures			
Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Car	bon dioxide (CO2).	
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as the	nis will spread the fire.	
Specific hazards arising from the chemical	During fire, gases hazardous to health may b	be formed.	
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full p	protective clothing must be worn	in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do	so without risk.	
Specific methods	Use standard firefighting procedures and co	nsider the hazards of other invol	ved materials.
General fire hazards	No unusual fire or explosion hazards noted.		
6. Accidental release measures			
Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep per appropriate protective equipment and clothin not touch damaged containers or spilled mat Ensure adequate ventilation. Local authoritie contained. For personal protection, see sect	g during clean-up. Avoid breath erial unless wearing appropriate s should be advised if significar	ing mist/vapors. Do protective clothing.
Methods and materials for containment and cleaning up	Large Spills: Stop the flow of material, if this possible. Absorb in vermiculite, dry sand or e recovery, flush area with water.		
	Small Spills: Wipe up with absorbent materia remove residual contamination.	al (e.g. cloth, fleece). Clean surfa	ace thoroughly to

Environmental precautions

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handlin

ng	Avoid breathing mist/vapors. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe
	good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. NIOSH: Pocket Guide Components	Туре	Value	Form
Fiberglass Fibers (CAS 65997-17-3)	TWA	3 fibers/cm3	Fiber.
		3 fibers/cm3	Fibrous dust.
		5 mg/m3	Fiber, total
		5 mg/m3	fibers, total dust
ological limit values	No biological exposure limits noted for	the ingredient(s).	
ppropriate engineering ntrols	Good general ventilation should be us applicable, use process enclosures, lo maintain airborne levels below recom established, maintain airborne levels t shower.	ocal exhaust ventilation, or oth mended exposure limits. If exp	er engineering controls to oosure limits have not been
dividual protection measure	es, such as personal protective equipme	ent	
Eye/face protection	Chemical respirator with organic vapo	r cartridge and full facepiece.	
Skin protection Hand protection	Wear appropriate chemical resistant g	loves.	
Other	Wear appropriate chemical resistant c	lothing.	
Respiratory protection	Chemical respirator with organic vapo	r cartridge and full facepiece.	
Thermal hazards	Wear appropriate thermal protective c	lothing, when necessary.	
eneral hygiene nsiderations	Always observe good personal hygien and before eating, drinking, and/or sm equipment to remove contaminants. C workplace.	oking. Routinely wash work o	lothing and protective

9. Physical and chemical properties

• •
Viscous. Liquid.
Liquid.
Viscous. Liquid.
Dark grey
Slight.
Not available.
Not available.
Not available.
608 °F (320 °C) estimated
> 399.9 °F (> 204.4 °C)
Not available.
Not applicable.
losive limits
Not available.

Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	1.17 g/cm3 estimated
Explosive properties	Not explosive.
Flammability class	Combustible IIIB estimated
Oxidizing properties	Not oxidizing.
Specific gravity	1.17 estimated
VOC	0 g/l

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

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Inhalation	May cause drowsiness and dizziness. Headache. Nausea, vomiting. Prolonged inhalation may be harmful.
Skin contact	Causes skin irritation. May cause an allergic skin reaction.
Eye contact	Causes serious eye irritation.
Ingestion	Expected to be a low ingestion hazard.
Symptoms related to the physical, chemical and toxicological characteristics	May cause drowsiness and dizziness. Headache. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
Information on toxicological effe	cts
Acute toxicity	Not known.
Skin corrosion/irritation	Causes skin irritation.
Serious eye damage/eye irritation	Causes serious eye irritation.
Respiratory or skin sensitization	
Respiratory sensitization	Not a respiratory sensitizer.
Skin sensitization	May cause an allergic skin reaction.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity	Not classifiable as to carcinogenicity to humans.			
	Not classifiable as to carcinogenicity to numaris.			
IARC Monographs. Overall Evaluation of Carcinogenicity				
Not listed.				
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)				
Not listed.				
	ogram (NTP) Report on Carcinogens			
Not listed. Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.			
•				
Specific target organ toxicity - single exposure	May cause drowsiness and dizziness.			
Specific target organ toxicity - repeated exposure	Not classified.			
Aspiration hazard	Not an aspiration hazard.			
Chronic effects	Prolonged inhalation may be harmful.			
12. Ecological informatio	n			
Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.			
Persistence and degradability	No data is available on the degradability of any ingredients in the mixture.			
Bioaccumulative potential				
Mobility in soil	No data available.			
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.			
13. Disposal consideration	ons			
Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.			
Local disposal regulations	Dispose in accordance with all applicable regulations.			
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.			
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).			
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.			

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Not established. Annex II of MARPOL 73/78 and the IBC Code

15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency relea	ase notification	
Not regulated.	ed Substances (29 CFR 1910.1001-1053)	
Not listed.		
Superfund Amendments and R	eauthorization Act of 1986 (SARA)	
SARA 302 Extremely hazar	dous substance	
Not listed.		
SARA 311/312 Hazardous chemical	Yes	
Classified hazard categories	Skin corrosion or irritation Serious eye damage or eye irritation Respiratory or skin sensitization Specific target organ toxicity (single or repeated exposure)	
SARA 313 (TRI reporting) Not regulated.		
ther federal regulations		
•	n 112 Hazardous Air Pollutants (HAPs) List	
Not regulated.		
	n 112(r) Accidental Release Prevention (40 CFR 68.130)	
Not regulated.		
Safe Drinking Water Act (SDWA)	Not regulated.	
S state regulations		
California Proposition 65		
	his product can expose you to chemicals including Benzene, which is alifornia to cause cancer and birth defects or other reproductive harm www.P65Warnings.ca.gov.	
California Proposition	65 - CRT: Listed date/Carcinogenic substance	
Quartz (CAS 14808	-	
US. California. Candida subd. (a))	ate Chemicals List. Safer Consumer Products Regulations (Cal. C	ode Regs, tit. 22, 69502.3,
Fiberglass Fibers (C	CAS 65997-17-3)	
nternational Inventories		
Country(s) or region	Inventory name	On inventory (yes/no)
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	Ye
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	N
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes

United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision		
Issue date	05-29-2019	

Issue date	05-29-
Version #	01

Yes

HMIS® ratings NFPA ratings	Health: 2 Flammability: 1 Physical hazard: 0 Health: 2 Flammability: 1
	Instability: 0
Disclaimer	ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.

SAFETY DATA SHEET

1. Identification

1. Identification			
Product identifier	1/2PT. 0202N HARD 10220 4#		
Other means of identification			
SKU#	5314N		
Recommended use	Not available.		
Recommended restrictions	None known.		
Manufacturer/Importer/Supplie	r/Distributor information		
Manufacturer			
Company name Address	ITW Performance Polymers 30 Endicott Street Danvers, MA 01923 United States		
Telephone		77-1100	
Website	www.itwperformancepolymers.co		
E-mail	Not available.		
Contact person Emergency phone number	EHS Department Chemtrec 800	24-9300	
Emergency phone number		27-3887	
2. Hazard(s) identificatio			
Physical hazards	Not classified.		
Health hazards	Acute toxicity, oral	Category 4	
	Acute toxicity, dermal	Category 4	
	Skin corrosion/irritation	Category 1	
	Serious eye damage/eye irritation	Category 1	
	Sensitization, skin	Category 1	
Environmental hazards	Not classified.		
OSHA defined hazards	Not classified.		
Label elements			
Signal word	Danger		
Hazard statement	Harmful if swallowed. Harmful in May cause an allergic skin reacti		severe skin burns and eye damage. amage.
Precautionary statement			
Prevention		vork clothing must not be	g. Do not eat, drink or smoke when e allowed out of the workplace. Wear otection.
Response	If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. If skin irritation or rash occurs: Get medical advice/attention.		
Storage	Store locked up.		
Disposal	Dispose of contents/container in	Dispose of contents/container in accordance with local/regional/national/international regulations.	
Hazard(s) not otherwise classified (HNOC)	None known.		
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None.

Supplemental information

3. Composition/information on ingredients

Mixtures			
Chemical name	Common name and synonyms	CAS number	%
Benzyl Alcohol		100-51-6	10 - 30
TRIETHYLENETETRAMINE		112-24-3	10 - 30
Other components below reportable levels			50

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures	
Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.
Ingestion	Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
Most important symptoms/effects, acute and delayed	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.
5. Fire-fighting measures	
Suitable extinguishing media	Alcohol resistant foam. Powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.
6. Accidental release mea	sures
Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist/vapors. Do no touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Use water spray to reduce vapors or divert vapor cloud drift. This material is classified as a water pollutant under the Clean Water Act and should be prevented from contaminating soil or from entering sewage and drainage systems which lead to waterways.
	Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Environmental precautionsNever return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.Avoid discharge into drains, water courses or onto the ground.

recovery, flush area with water.

7. Handling and storage		
Precautions for safe handling	Avoid prolonged exposure. When us Wear appropriate personal protectiv	get in eyes, on skin, or on clothing. Do not taste or swallow. sing, do not eat, drink or smoke. Provide adequate ventilatio e equipment. Wash hands thoroughly after handling. Wash Observe good industrial hygiene practices.
Conditions for safe storage, including any incompatibilities	Store locked up. Store in tightly clos Section 10 of the SDS).	ed container. Store away from incompatible materials (see
8. Exposure controls/pers	sonal protection	
	e the only constituents of the product w uents have no known exposure limits.	which have a PEL, TLV or other recommended exposure limi
US. Workplace Environmer Components	ntal Exposure Level (WEEL) Guides Type	Value
Benzyl Alcohol (CAS 100-51-6)	TWA	44.2 mg/m3
		10 ppm
TRIETHYLENETETRAMIN E (CAS 112-24-3)	TWA	6 mg/m3
		1 ppm
Biological limit values	No biological exposure limits noted	for the ingredient(s).
Exposure guidelines		
US WEEL Guides: Skin des	•	
TRIETHYLENETETRAM		be absorbed through the skin.
Appropriate engineering controls	Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.	
Individual protection measures	, such as personal protective equipr	nent
Eye/face protection	Wear safety glasses with side shield recommended.	is (or goggles) and a face shield. Face shield is
Skin protection		
Hand protection	Wear appropriate chemical resistan	t gloves.
Other	Wear appropriate chemical resistan	t clothing. Use of an impervious apron is recommended.
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment.	
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.	
General hygiene considerations	washing after handling the material	ays observe good personal hygiene measures, such as and before eating, drinking, and/or smoking. Routinely was ent to remove contaminants. Contaminated work clothing
considerations	should not be allowed out of the wor	

Appearance	
Physical state	Liquid.
Form	Liquid.
Color	Amber.
Odor	Amine-like.
Odor threshold	Not available.
рН	Not available.
Melting point/freezing point	4.64 °F (-15.2 °C) estimated
Initial boiling point and boiling range	420.8 °F (216 °C) estimated
Flash point	199.9 °F (93.3 °C) estimated
Evaporation rate	Not available.

Upper/lower flammability or explosive limits Flammability limit - lower Not available. (%) Not available. Flammability limit - upper Not available. (%) Not available. Explosive limit - lower (%) Not available. Vapor gressure 5.73 hPa estimated Vapor density Not available. Relative density Not available. Solubility(ixes) Not available. Solubility (water) Not available. Partition coefficient Not available. Partition coefficient Not available. Viscosity Not available.	Flammability (solid, gas)	Not applicable.
(%) Not available. Fiammability limit - upper (%) Not available. Explosive limit - upper (%) Not available. Vapor gressure 5.73 hPa estimated Vapor density Not available. Relative density Not available. Solubility(water) Not available. Partition coefficient Not available. Viscosity Not available. Viscosity Not available. Viscosity Not available. Viscosity Not available. Other information Density Density 0.97 g/cm3 estimated Oxidizing properties Not available. Flammability class Combustible IIIB estimated Oxidizing properties Not available. It Stability and reactivity 1.97 estimated Voc 100 % SOLIDS It Stability and reactivity The product is stable and non-reactive under normal conditions of use, storage and transpor	Upper/lower flammability or exp	plosive limits
(%) Not available. Explosive limit - lower (%) Not available. Vapor pressure 5.73 hPa estimated Vapor density Not available. Relative density Not available. Relative density Not available. Solubility (water) Not available. Solubility (water) Not available. Partition coefficient Not available. (r-octanol/water)		Not available.
Explosive limit - upper (%) Not available. Vapor pressure 5.73 hPa estimated Vapor density Not available. Relative density Not available. Relative density Not available. Solubility(uses) Solubility(water) Solubility(water) Not available. Partition coefficient Not available. (n-octanol/water)		Not available.
Vapor pressure 5.73 hPa estimated Vapor density Not available. Relative density Not available. Solubility(ies) Solubility (water) Solubility (water) Not available. Partition coefficient Not available. (n-octanol/water) Auto-ignition temperature Auto-ignition temperature 640 °F (337.78 °C) estimated Decomposition temperature Not available. Viscosity Not available. Other information Desity Density 0.97 g/cm3 estimated Explosive properties Not explosive. Flammability class Combustible IIIB estimated Oxidizing properties Not oxidizing. Specific gravity 0.97 estimated VOC 100 % SOLIDS 10. Stability and reactivity Material is stable and non-reactive under normal conditions of use, storage and transport. Chemical stability Material is stable under normal conditions. Possibility of hazardous Hazardous polymerization does not occur. reactions Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.	Explosive limit - lower (%)	Not available.
Vapor density Not available. Relative density Not available. Solubility(vies) Solubility (water) Solubility (water) Not available. Partition coefficient Not available. (r-octanol/water) Kot available. Auto-ignition temperature 640 °F (337.78 °C) estimated Decomposition temperature Not available. Viscosity Not available. Other information Viscosity Density 0.97 g/cm3 estimated Explosive properties Not available. Flammability class Combustible IIIB estimated Oxidizing properties Not available. VOC 100 % SOLIDS 10.5tability and reactivity The product is stable and non-reactive under normal conditions of use, storage and transport. Chemical stability Material is stable under normal conditions. Possibility of hazardous Hazardous polymerization does not occur. reactivins Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials. Possibility of hazardous decomposition Proxides. Phenols.	Explosive limit - upper (%)	Not available.
Relative density Not available. Solubility(ies) Solubility (water) Not available. Partition coefficient Not available. (n-octanol/water) Auto-ignition temperature 640 °F (337.78 °C) estimated Decomposition temperature Not available. Viscosity Not available. Other information Density 0.97 g/cm3 estimated Explosive properties Not explosive. Flammability class Combustible IIIB estimated Oxidizing properties Not oxidizing. Specific gravity 0.97 estimated VOC 100 % SOLIDS 10. Stability and reactivity Reactivity Material is stable and non-reactive under normal conditions of use, storage and transport. Chemical stability Material is stable under normal conditions. Possibility of hazardous polymerization does not occur. reactions Conditions to avoid Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials. Hazardous decomposition products are known. Products	Vapor pressure	5.73 hPa estimated
Solubility (vies) Not available. Partition coefficient Not available. Partition coefficient Not available. (n-octanol/water) 640 °F (337.78 °C) estimated Decomposition temperature 640 °F (337.78 °C) estimated Decomposition temperature Not available. Viscosity Not available. Other information Not available. Density 0.97 g/cm3 estimated Explosive properties Not explosive. Flammability class Combustible IIIB estimated Oxidizing properties Not oxidizing. specific gravity 0.97 estimated VOC 100 % SOLIDS 10. Stability and reactivity The product is stable and non-reactive under normal conditions of use, storage and transport. Chemical stability Material is stable under normal conditions. Possibility of hazardous Hazardous polymerization does not occur. reactions Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials. Incompatible materials Peroxides. Phenols. Hazardous decomposition products are known. No hazardous decomposition products are known. <th>Vapor density</th> <th>Not available.</th>	Vapor density	Not available.
Solubility (water) Not available. Partition coefficient (n-octanol/water) Not available. Auto-ignition temperature 640 °F (337.78 °C) estimated Decomposition temperature Not available. Viscosity Not available. Viscosity Not available. Other information Viscosity Density 0.97 g/cm3 estimated Explosive properties Not explosive. Flammability class Combustible IIIB estimated Oxidizing properties Not oxidizing. Specific gravity 0.97 estimated VOC 100 % SOLIDS It. Stability and reactivity Net explosive under normal conditions of use, storage and transport. Chemical stability Material is stable and non-reactive under normal conditions of use, storage and transport. Chemical stability of hazardous Hazardous polymerization does not occur. reactions Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials. Incompatible materials Peroxides. Phenols. Hazardous decomposition products are known. No hazardous decomposition products are known. <th>Relative density</th> <th>Not available.</th>	Relative density	Not available.
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Decomposition temperature Not available. Viscosity Not available. Other information 0.97 g/cm3 estimated Density 0.97 g/cm3 estimated Explosive properties Not explosive. Flammability class Combustible IIIB estimated Oxidizing properties Not oxidizing. Specific gravity 0.97 estimated VOC 100 % SOLIDS IO. Stability and reactivity The product is stable and non-reactive under normal conditions of use, storage and transport. Chemical stability Material is stable under normal conditions. Possibility of hazardous reactions Hazardous polymerization does not occur. Conditions to avoid Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials. Incompatible materials Peroxides. Phenols. Hazardous decomposition products are known. No hazardous decomposition products are known.		Not available.
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Other information Density 0.97 g/cm3 estimated Explosive properties Not explosive. Flammability class Combustible IIIB estimated Oxidizing properties Not oxidizing. Specific gravity 0.97 estimated VOC 100 % SOLIDS 10. Stability and reactivity The product is stable and non-reactive under normal conditions of use, storage and transport. Chemical stability Material is stable under normal conditions. Possibility of hazardous reactions Hazardous polymerization does not occur. Conditions to avoid Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials. Incompatible materials Peroxides. Phenols. Hazardous decomposition products are known. No hazardous decomposition products are known.	Decomposition temperature	Not available.
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VOC100 % SOLIDSIO. Stability and reactivityReactivityThe product is stable and non-reactive under normal conditions of use, storage and transport.Chemical stabilityMaterial is stable under normal conditions.Possibility of hazardous reactionsHazardous polymerization does not occur.Conditions to avoidKeep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.Incompatible materials productsPeroxides. Phenols.Mazardous decomposition productsNo hazardous decomposition products are known.	Oxidizing properties	Not oxidizing.
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Chemical stabilityMaterial is stable under normal conditions.Possibility of hazardous reactionsHazardous polymerization does not occur.Conditions to avoidKeep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.Incompatible materials productsPeroxides. Phenols. No hazardous decomposition products are known.	10. Stability and reactivity	/
Possibility of hazardous reactionsHazardous polymerization does not occur.Conditions to avoidKeep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.Incompatible materialsPeroxides. Phenols.Hazardous decomposition productsNo hazardous decomposition products are known.	Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
reactions Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials. Incompatible materials Peroxides. Phenols. Hazardous decomposition products No hazardous decomposition products are known.	Chemical stability	Material is stable under normal conditions.
Incompatible materials Peroxides. Phenols. Hazardous decomposition products No hazardous decomposition products are known.		Hazardous polymerization does not occur.
Hazardous decomposition No hazardous decomposition products are known. products	Conditions to avoid	
products	Incompatible materials	Peroxides. Phenols.
11. Toxicological information	•	No hazardous decomposition products are known.
	11. Toxicological informa	tion

Inhalation	May cause irritation to the respiratory system. Prolonged inhalation may be harmful.	
Skin contact	Causes severe skin burns. Harn	nful in contact with skin. May cause an allergic skin reaction.
Eye contact	Causes serious eye damage.	
Ingestion	Causes digestive tract burns. Ha	armful if swallowed.
Symptoms related to the physical, chemical and toxicological characteristics	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.	
Information on toxicological ef	fects	
Acute toxicity	Harmful in contact with skin. Harmful if swallowed.	
Components	Species	Test Results

oomponento	opeoleo	
Benzyl Alcohol (CAS 100-5	1-6)	
Acute		
Dermal		
LD50	Rabbit	2000 mg/kg

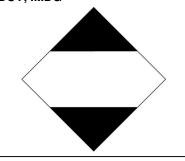
Components	Species	Test Results
Inhalation		
LC50	Rat	1000 mg/l, 8 Hours
Oral		
LD50	Rat	1230 - 3100 mg/kg
TRIETHYLENETETRAMINE (CAS	S 112-24-3)	
<u>Acute</u>		
Dermal Liquid		
LD50	Rat	1465 mg/kg
Oral		
Liquid		
LD50	Rat	1716 mg/kg
Skin corrosion/irritation	Causes severe skin burns and eye damage	ge.
Serious eye damage/eye irritation	Causes serious eye damage.	
Respiratory or skin sensitizatio	n	
Respiratory sensitization	Not a respiratory sensitizer.	
Skin sensitization	May cause an allergic skin reaction.	
Germ cell mutagenicity	No data available to indicate product or ar mutagenic or genotoxic.	ny components present at greater than 0.1% are
Carcinogenicity	Not classifiable as to carcinogenicity to hu	imans.
IARC Monographs. Overall Not listed.	Evaluation of Carcinogenicity	
OSHA Specifically Regulate	ed Substances (29 CFR 1910.1001-1053)	
Not listed.		
	ogram (NTP) Report on Carcinogens	
Not listed. Reproductive toxicity	This product is not expected to cause repl	raductive or developmental offects
Specific target organ toxicity -	Not classified.	ioudelive of developmental enects.
single exposure		
Specific target organ toxicity - repeated exposure	Not classified.	
Aspiration hazard	Not an aspiration hazard.	
Chronic effects	Prolonged inhalation may be harmful.	
12. Ecological informatio	n	
Ecotoxicity		entally hazardous. However, this does not exclude the have a harmful or damaging effect on the environment.
Persistence and degradability	No data is available on the degradability o	of any ingredients in the mixture.
Bioaccumulative potential		
Partition coefficient n-octar Benzyl Alcohol	nol / water (log Kow) 1.1	
Mobility in soil	No data available.	
Other adverse effects	The product contains volatile organic com potential.	pounds which have a photochemical ozone creation
13. Disposal consideration		
Disposal instructions		containers at licensed waste disposal site. Incinerate the approved incinerator. Dispose of contents/container in ternational regulations.
Local disposal regulations	Dispose in accordance with all applicable	regulations.
Hazardous waste code	D002: Waste Corrosive material [pH <=2 The waste code should be assigned in dis disposal company.	or =>12.5, or corrosive to steel] scussion between the user, the producer and the waste
Material name: 1/2PT. 0202N HARD.	10000 4#	SDS L

Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

DOT		
UN	number	UN2735
UN	proper shipping name	Amines, liquid, corrosive, n.o.s, or Polyamines, liquid, corrosive, n.o.s. (TRIETHYLENETETRAMINE, Aliphatic Amines), Limited Quantity
Tra	insport hazard class(es)	
	Class	8
	Subsidiary risk	-
	Label(s)	8
Pae	cking group	II
Spe	ecial precautions for user	Read safety instructions, SDS and emergency procedures before handling.
•	ecial provisions	B2, IB2, T11, TP1, TP27
	ckaging exceptions	154
	ckaging non bulk	202
	ckaging bulk	242
ΙΑΤΑ		
-	number	UN2735
	proper shipping name	Amines, liquid, corrosive, n.o.s. (TRIETHYLENETETRAMINE, Aliphatic Amines), Limited Quantity
Tra	insport hazard class(es)	
	Class	8
	Subsidiary risk	-
	cking group	
	vironmental hazards	No.
	G Code	8L
-	-	Read safety instructions, SDS and emergency procedures before handling.
Oth	ner information	
	Passenger and cargo	Allowed with restrictions.
	aircraft	
	Cargo aircraft only	Allowed with restrictions.
IMDG		100705
	number	UN2735
UN	proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (TRIETHYLENETETRAMINE, Aliphatic Amines), Limited Quantity
Tra	insport hazard class(es)	
	Class	8
	Subsidiary risk	-
Pae	cking group	
En	vironmental hazards	
	Marine pollutant	No.
Em	IS	F-A, S-B
•	•	Read safety instructions, SDS and emergency procedures before handling.
•	ort in bulk according to	Not established.
	II of MARPOL 73/78 and	
the IBC		
DOT; IN	NDG	





General information

IMDG Regulated Marine Pollutant. DOT Regulated Marine Pollutant.

15. Regulatory informatio	n	
US federal regulations	This product is a "Hazardous Chemical" as defined by the OSHA Hazard Standard, 29 CFR 1910.1200.	Communication
Toxic Substances Control A	Act (TSCA)	
TSCA Section 12(b) Exp	port Notification (40 CFR 707, Subpt. D)	
Not regulated.		
CERCLA Hazardous Substa	Ince List (40 CFR 302.4)	
Not listed. SARA 304 Emergency relea	se notification	
Not regulated. OSHA Specifically Regulate Not listed.	ed Substances (29 CFR 1910.1001-1053)	
Superfund Amendments and Re SARA 302 Extremely hazard Not listed.	eauthorization Act of 1986 (SARA) dous substance	
SARA 311/312 Hazardous chemical	Yes	
Classified hazard categories	Acute toxicity (any route of exposure) Skin corrosion or irritation Serious eye damage or eye irritation Respiratory or skin sensitization	
SARA 313 (TRI reporting) Not regulated.		
Other federal regulations		
Clean Air Act (CAA) Sectior	n 112 Hazardous Air Pollutants (HAPs) List	
	n 112(r) Accidental Release Prevention (40 CFR 68.130)	
Not regulated.		
Safe Drinking Water Act (SDWA)	Not regulated.	
US state regulations		
is not known to contain a	Water and Toxic Enforcement Act of 1986 (Proposition 65): This material ny chemicals currently listed as carcinogens or reproductive toxins. For ww.P65Warnings.ca.gov.	
International Inventories		
Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
	European Inventory of Existing Commercial Chemical	

Country(s) or region	Inventory name	On inventory (yes/no)*
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	05-29-2019
Version #	01
HMIS® ratings	Health: 3 Flammability: 1 Physical hazard: 0
NFPA ratings	Health: 3 Flammability: 1 Instability: 0
Disclaimer	ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.