



# ASSEMBLY INSTRUCTION

## speakON STX Series | Lockable Loudspeaker Connector

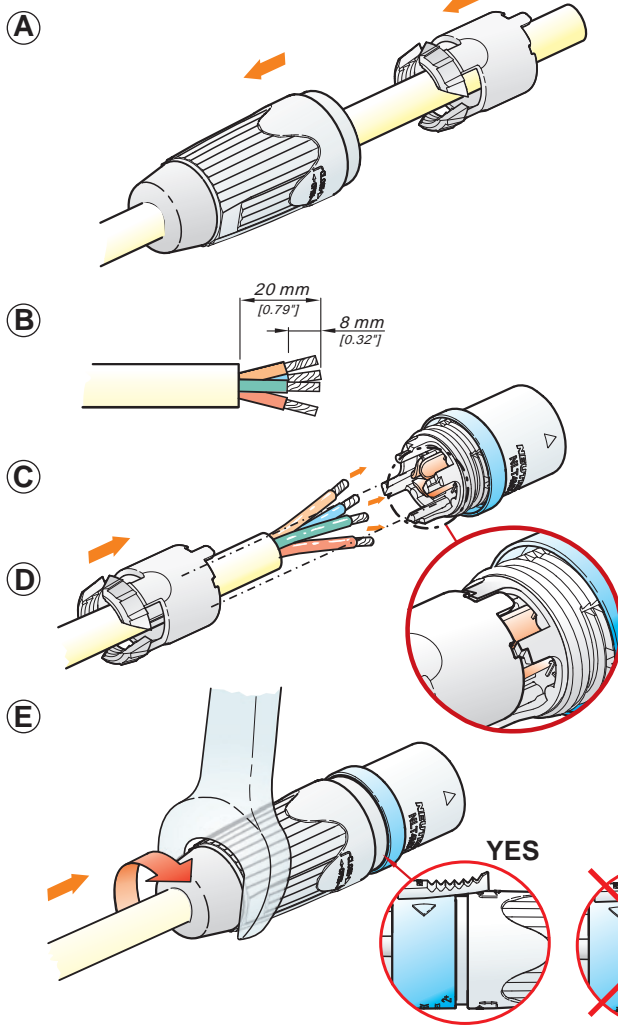
### 4 pole Cable Connector with metal housing

#### IMPORTANT SAFETY INSTRUCTION

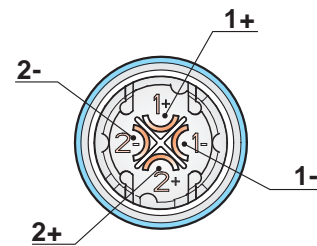
Electrical Rating acc. UL & CSA:  
 USR: 40A/250V, CNR: 25A/250V

“CAUTION: NOT FOR INTERRUPTING CURRENT”  
 “ATTENTION: NE PAS UTILISER POUR COUPER LE COURANT”

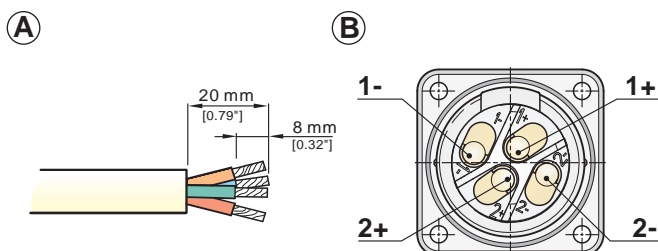
#### Assembly of the Cable Connector:



- A** Place bushing and chuck over the cable.
- B** Prepare cable as shown.
- C** Solder the wire ends to contacts of insert.
- D** Slide the chuck up the cable and align with the housing.  
**Important:** Align the chuck by positioning the nose into the smaller recess.
- E** Slide the bushing up the cable and tighten it (flat wrench SW 22mm).  
**Important:** Bushing must be screwed onto housing minimum 3 turns thus there is no gap between housing and bushing.



#### Wiring of the Receptacle and the Female Cable Connector:



- A** Prepare cable as shown.
- B** Insert the wires into the terminals and solder it.

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