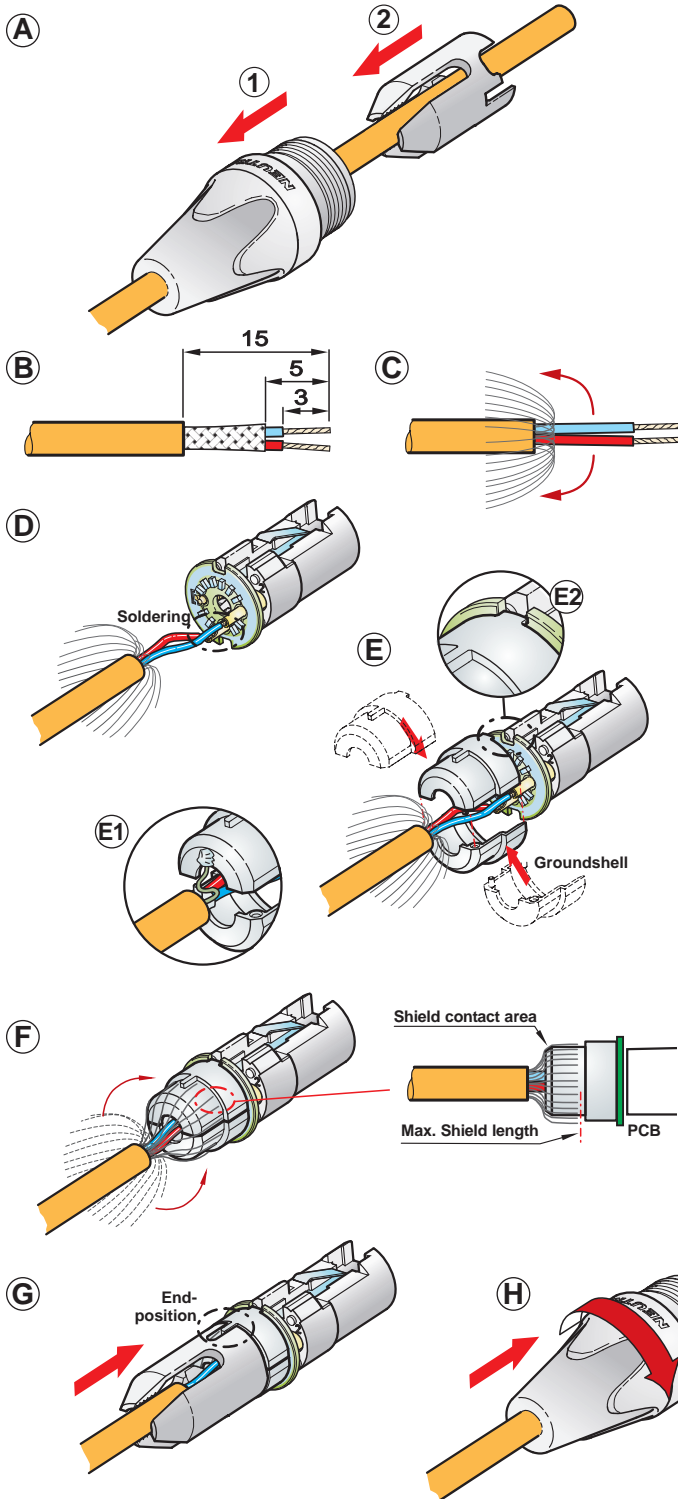




# ASSEMBLY INSTRUCTION

## NC3FXX-EMC & NC3MXX-EMC | XLR Cable Connector



- A** 1. Slide the boot onto the cable.  
2. Put chuck onto the cable.
- B** Prepare cable as shown.
- C** Fold back the cable-shield as shown.
- D** Insert wires into the terminals and solder them.
- E** Position the ground-shells over the conductors as shown.  
In Case of cable with foil shield only:  
Solder drain wire to the ground shell (E1).  
Keep drain wire as short as practical, proceed with step (G).
- F** Pay attention to inserting coding-rib of ground shell (E2), into dedicated recess of pcb.
- G** Lay cable-shield over ground shell. Distribute wires circumferentially.
- H** Slide chuck over cable-shield and ground shells towards end-position aligning the slots of the chuck to the ribs of the ground shells.
- I** Slide insert into the housing.  
Finish the installation by turning the bushing onto the connector.

NEUTRIK AG  
NEUTRIK Zürich AG  
NEUTRIK USA Inc.  
NEUTRIK (UK) Ltd.

LI T: +423 / 237 24 24 F: +423 / 232 53 93  
CH T: +41 44 / 736 5010 F: +41 44 / 736 5011  
USA T: +1 732 / 901 9488 F: +1 732 / 901 9608  
UK T: +44 1983 / 811 441 F: +44 1983 / 811 439

NEUTRIK Vertriebs GmbH DE/NL/AT T: +49 8131 / 280 890 F: +49 8131 / 280 830  
NEUTRIK France FR T: +33 1 / 4131 6750 F: +33 1 / 4131 0511  
NEUTRIK Tokyo Ltd. JP T: +81 3 / 3663 4733 F: +81 3 / 3663 4796  
NEUTRIK Hong Kong Ltd. HK T: +852 / 2687 6055 F: +852 / 2687 6052