

## Installation Guide

### Universal Bolt-On Flex Step (PN: 3455)

1. Assemble the rubber sides to the step segment using four 3/8" x 1 1/4" bolts and serrated flange nuts and two backup plates.
2. If the step you are attaching to has holes that line up, mount the flex step assembly to it using four 3/8" x 1 1/4" bolts and serrate flange nuts and two backup plates.
3. If the step you are attaching to does not have holes to mount to, use a backup plate to mark the locations of the mounting holes. Using a 13/32" drill bit, drill the four holes necessary to mount the flex step. Mount the flex step assembly to the step using four 3/8" x 1 1/4" bolts and serrated flange nuts and two backup plates.

