5/16"-18 x 3/4" BHCS (4)

5/16"-18 x 1" Bolt (2)

PED 10980

5/16"-18 x 1 1/2" Bolt (2)

3/4" Spacer (2)

5/16"-18 Serrated Flange Nuts (8)

1. Unplug OPS switch wire from front right hand corner of the seat.
2. Tip the seat up and remove the nuts fastening the slide rails to the lower hinge sub frame. NOTE: Two of the nuts are located in springs, be sure to save these springs as they will be reinstalled.
3. Remove old seat and slide rails.
4. If armrest or seats belts are purchased, install at this time.
5. Install 10980 PED plate onto the bottom of the new seat and slide rail assembly using 5/16"-18x3/4" button head bolts and 5/16" flange nuts. The slotted holes should be toward the front of the seat. Slide the seat forward on the slide rails to install the rear bolts and slide the seat backward on the slide rails to install the front bolts.
6. Install the new seat, slide rail and PED assembly onto the lower hinge subframe on the tractor. For the rear holes use two 5/16"-18 x 1" hex head bolts, flange nuts, and the original springs removed in step 2. The springs get installed the same way they were originally mounted, below the tractor's lower hinge subframe.
7. For the front holes use 5/16"-18x1 1/2" hex head bolts, 3/4" spacers and 5/16" flange nuts. The spacers should be placed between the 10980 PED plate and the existing seat base.
8. Tighten all bolts.
9. Connect tractor wiring to the 86419 harness provided as described below.
   - Red - Add additional wire and route to keyed tractor power. (Air Seat Kits ONLY)
   - Black - Add addtional wire and route to tractor ground source. (Air Seat Kits ONLY)

   OPS Switch - Cut the plug off the original seat, leaving as much wire as possible and Splice to the 86419 harness.
   Normally Open OPS Switch
   - Yellow - To tractor OPS switch plug.
   - White - To tractor OPS switch plug.

   Normally Closed OPS Switch
   - Green - To tractor OPS switch plug.
   - White - To tractor OPS switch plug.
10. Connect the 86419 harness to the seat and the OPS switch plug to the tractor.