

SWIVEL

86257

INSTRUCTION GUIDE 9720

- 1. Bolt the two base leg pieces together through the top center holes using one 1/4" X 1" carriage bolt, lock washer and nut.
- 2. Fasten the bottom ring of the base around the outside of the legs using four 1/4" x 1 3/4" carriage bolts and 1/4" acorn nuts.
- 3. Fasten the top ring of the base along the inside of the legs using four #14 x 1 1/2" sheet metal screws and lock washers. **Do not over tighten screws!**
- 4. Mount swivel to leg assembly using four 1/4" x 1-1/4" Hex cap screws and serrated flange nuts.
 Make sure to mount with FRONT TOP marking facing up.
- 5. Mount adapter plate to swivel using four 5/16" x 3/4" Flat head socket cap screws and 5/16" -18 serrated flange nuts. The sticker on the 10487 plate marks the <u>FRONT TOP</u> of the plate. Match the <u>Front Top</u> of the plate to the <u>Front Top</u> of the swivel.
- 6. Mount seat to adapter plate using four 5/16" -18 Flat head socket cap screws aligning the four countersunk holes as shown.

Make sure that the front of the seat is aligned with the marking for FRONT TOP SWIVEL on plate 10487.

7. Tighten all bolts.



