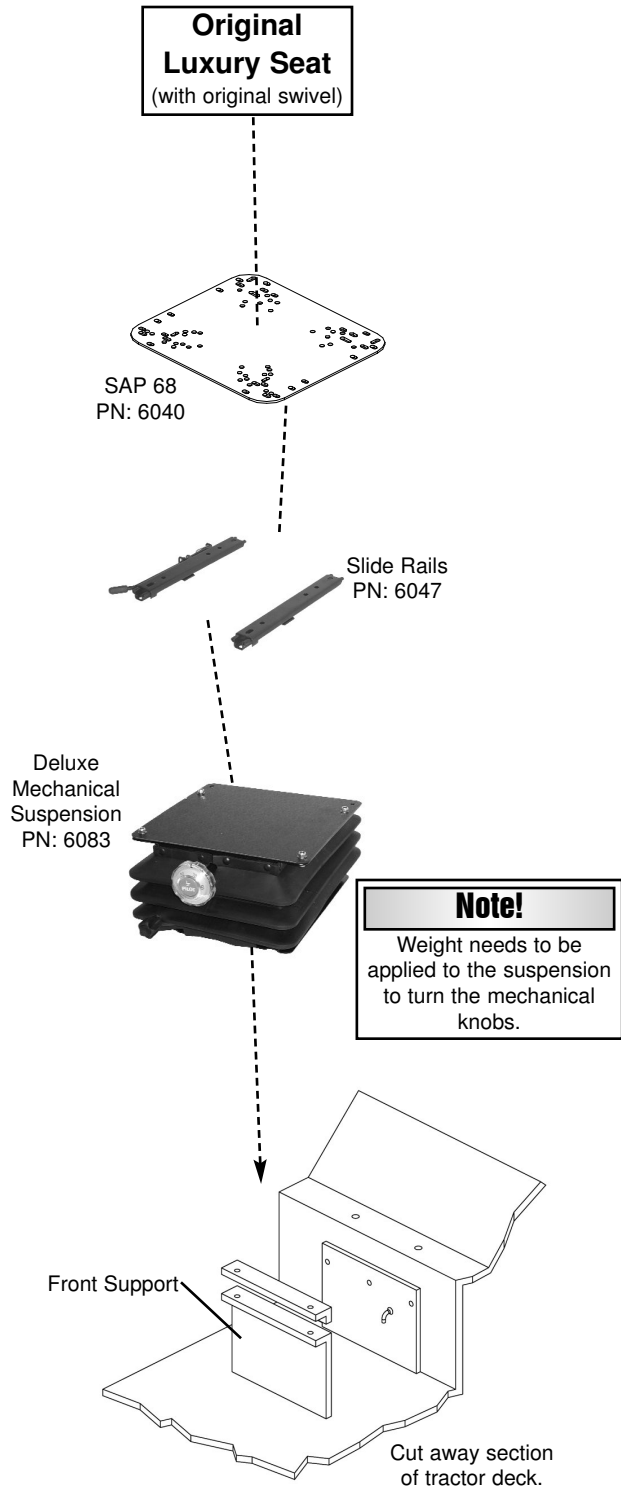


Instruction Guide 6510



- ### Installation Instructions to Place a Mechanical Suspension in an AC 8000 Series Tractor Using the Original Luxury Seat with Original Swivel
1. Remove the original seat and suspension assembly.
 2. Fasten the slide rails to the suspension with four 5/16" x 1" bolts, 7/16" spacer nuts and flange nuts.
 3. Bolt the SAP 68 to the slide rails with four 5/16" x 3/4" flat head socket cap screws and four 5/16" jam nuts. (Four 3/8" jam nuts are used as spacers between the SAP 68 and slide rails.) (Slide rail lever must be assembled on the right hand side of the seat.)
 4. Tighten all the slide rail bolts, then pull the slide rail lever and slide the rails and SAP off the suspension.
 5. Bolt the suspension to the tractor deck with four 5/16" x 3/4" bolts and flange nuts. **Drilling will be required.**
 6. Fasten the SAP assembly to the seat swivel with four 5/16" x 3/4" bolts and lock washers using hole pattern #13 on the SAP 68.
 7. Slide the rail, SAP and seat assembly on to the suspension.