



### Installation Instructions to Replace a Case 90-94 Series Original Hydraulic Suspension with an Air Suspension

1. Remove the original seat and suspension.
2. Cap the hydraulic lines with the nuts and plugs provided. Cut and plug the breather line by turning a 5/16" bolt into the tube.
3. Place the suspension on the raised seat support compartment. Mark and drill four 5/16" holes into the compartment, if needed.
4. Bolt the slide rails to the suspension with four 5/16" x 1" bolts, 7/16" spacer nuts and flange nuts.
5. Bolt the SAP 68 to the slide rails with four 5/16" x 3/4" flat head socket cap screws and 5/16" jam nuts. (Four 3/8" jam nuts are used as spacers between the SAP 68 and slide rails.) (Slide rail lever must be assembled on the right hand side of seat.)
6. Tighten the slide rail and SAP bolts, then pull the slide rail lever and slide the rails and SAP off the suspension.
7. Bolt the suspension to the seat support compartment with four 5/16" x 1" bolts and flange nuts.
8. Bolt the seat to the SAP using four 5/16" x 3/4" bolts and flange nuts using hole pattern #7 on the SAP.
9. Slide the rail, SAP and seat assembly on to the suspension.
10. Locate a power source and connect the suspension to power and ground.