



Installation Instructions to Place an Air Suspension in an IH 656, 666, 686, Hydro 70/86 Series and 504 Farmall Tractor Using the Original 806 Seat

1. Remove the original seat and suspension.
2. Bolt the slide rails to the suspension with four 8mm x 12mm socket head bolts.
3. Bolt the SAP 68 to the slide rails with four 5/16" x 3/4" flat head socket cap screws and 5/16" jam nuts. (Four 3/8" jam nuts are used as spacers between the SAP 68 and slide rails.) (Slide rail lever must be assembled on the right hand side of the seat.)
4. Tighten the SAP bolts, then pull the slide rail lever and slide the rails and SAP off the suspension.
5. Bolt the suspension to the pedestal with four 5/16" x 5/8" bolts and flange nuts.
6. Bolt the suspension and pedestal assembly to the tractor casting with the original bolts and lock washers.
7. Bolt the SAP 6M to the seat with the original half clamps.
8. Bolt the SAP 6M to the SAP 68 with four 5/16" x 1" bolts and lock washers using hole pattern #8 on the SAP 68.
9. Slide the rail, SAP and seat assembly on to the suspension.
10. Connect Suspension to power source.