

John Deere Stolper Step & Handrail (PN: Step-3406 / Handrail-3343)

1. Remove the original step from the tractor cab.
2. Remove the middle $3/4" \times 2 3/4"$ bolt from the **clutch housing**. (See diagram below.)
3. Fasten the **mounting bracket** to the **lower casting** of the **clutch housing** with two $1/2" \times 1 1/2"$ bolts and lock washers.
4. Bolt one end of the **support brace** to the **middle bolt** hole of the **clutch housing** with a $3/4" \times 3"$ bolt and lock washer. **Do not tighten at this time.**
5. Insert the **pivot arm** of the **top step section** into the **mounting bracket** and secure with a $5/8" \times 4"$ bolt, lock washer and nut in the outer hole; and a $5/8" \times 4 1/2"$ bolt, lock washer and nut in the inner hole, which also includes the **support brace**.
6. Rotate the step to the desired position and tighten all bolts securely.
7. Slide the **bottom step section** side plates along the outside of the **top step section** to the desired height and fasten with two $3/8" \times 3/4"$ carriage bolts, lock washers and nuts in the rear holes.
8. Fasten the front of the step with four $3/8" \times 1"$ carriage bolts, lock washers and nuts. Also include the **handrail** at this location.

